

PRODUCT CATALOGUE 2019



# LG HEATING PRODUCT

CATALOGUE 2019



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#### **RESIDENTIAL SOLUTION**

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## **HEAT PUMP TECHNOLOGY**

LG is a true leader of heat pump technology.

As a leading HVAC supplier, LG's heating product portfolio comprises a wide range of highly energy efficient renewable energy systems, Providing the right heating solution for any requirement and building. HEAT PUMP TECHNOLOGY LG HEATING

LG HEATING

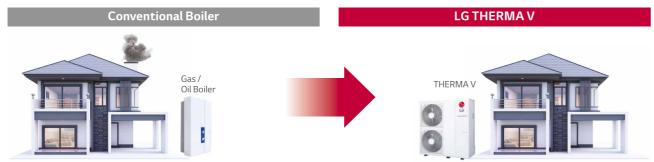
LG AS A

LG HEATING SOLUTION OVERVIEW

# What is Heat Pump System?

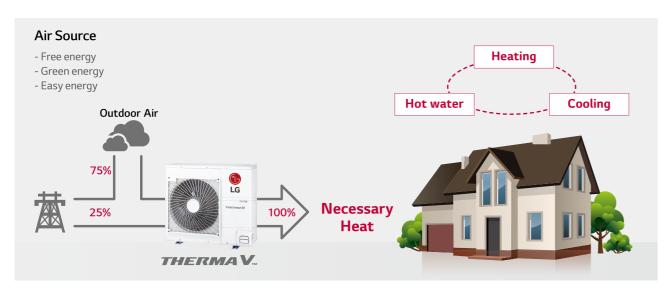
#### Modernized Technology: Replacing conventional boiler

For a long time, conventional heating systems have been used gas, oil, or electric heaters. In such conventional heating systems, environmental aspects such as fossil fuel use and environmental pollution have been overlooked. In recent years, interest in these environmentally friendly devices has been increasing, and in order to meet these market demands, LG has further developed their heat pump technology to produce the most efficient, environmentally friendly products in the industry.

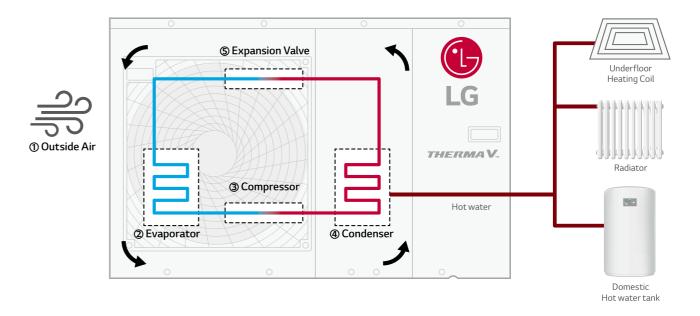


#### Renewable Technology: Utilizing renewable energy

The heat pump is a device that transforms energy from the air, ground and water to useful heat. This transformation is done via the refrigerant cycle. In other words, it refers to a technique for pumping heat from renewable energy resources such as air or water. The energy required to produce the necessary heat compared to boilers using conventional fossil fuels such as gas and oil is one in every four quarters, and the remaining three quarters are utilized in renewable energy such as water and air.



#### How do Air to Water Heat Pumps Work?



#### ① Outside Air

Heat is extracted from the outside air.

#### 2 Evaporator

As low temperature liquid refrigerant absorbs the heat energy from air side, it changes from liquid to vapor phase.

#### ③ Compressor

The vaporized refrigerant flow into compressor.

The electric energy to operate the compressor is converted to heat and added to the refrigerant.

#### 4 Condenser

High temperature refrigerant gas flows into the heat exchanger and Convey heat energy to water by heat exchange between refrigerant and water.

#### **⑤** Expansion Valve

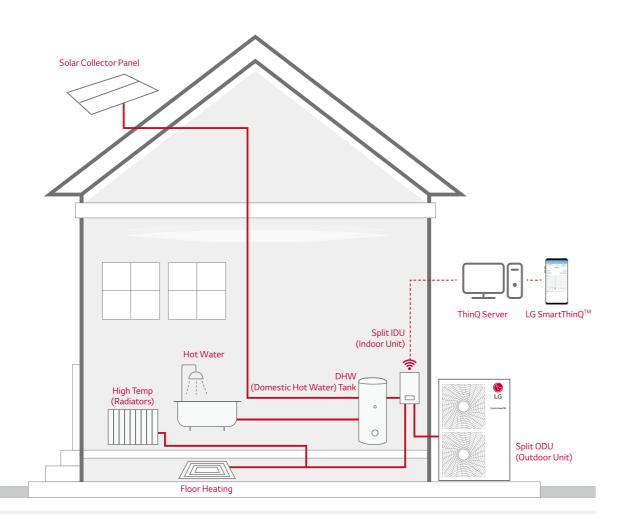
High pressure liquid refrigerant flow through the expansion valve to restore the refrigerant to original condition.

# **LG HEATING SOLUTION**

LG heating solution provide a greener and more energy performance building for your home, and office through continuous research and development of green energy technologies such as R32 refrigerant and R1 scroll compressor.

# **Residential Building**

LG's residential heating solution can cover space heating and hot water demand of house at the same time. Compared to conventional boiler system, it is more efficient and reduces  $CO_2$  emission as it uses renewable energy from the outside air. Furthermore, these heating solutions can be connected with smart control solutions, LG SmartThinQ<sup>TM</sup>.



#### THERMA V (Air to Water Heat Pump)

Application: Residential

• Heating Capacity (kW): 1 phase: 5 / 7 / 9 / 12 / 14 / 16

3 phase: 12 / 14 / 16

#### HEAT PUMP TECHNOLOGY

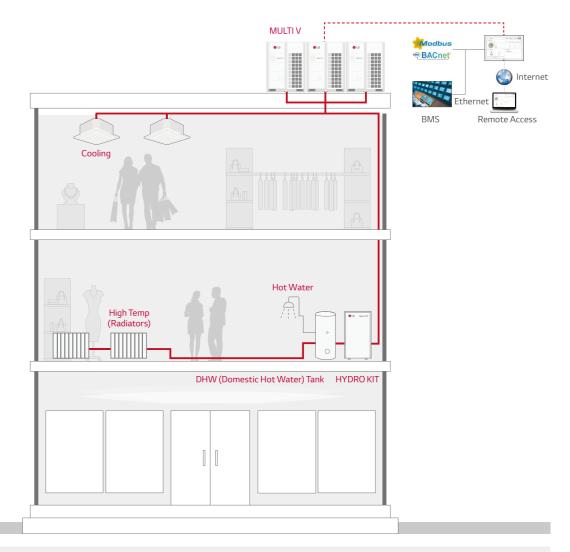
#### LG HEATING SOLUTION

#### LG HEATING CONTROL SYSTEM

LG AS A TRUSTED PARTNER LG HEATING SOLUTION OVERVIEW

# **Commercial Building**

LG's commercial heating solution can be provided for all kinds of commercial applications such as office, hotel, and spa. Our solution reduces energy consumption and  $CO_2$  emission. Regardless of season, heating, hot water, and cooling can be provided at the same time by using LG's high VRF Technology and inverter scroll chiller heat pump.



#### MULTI V (VRF) with HYDRO KIT

- Application: Commercial
- Heating Capacity (kW): 22 ~ 268

#### Inverter Scroll Chiller Heat Pump

- Application: Commercial & Industrial
- Heating Capacity (kW): 70 ~ 2,460\*

\* Group control of 10 chiller units.

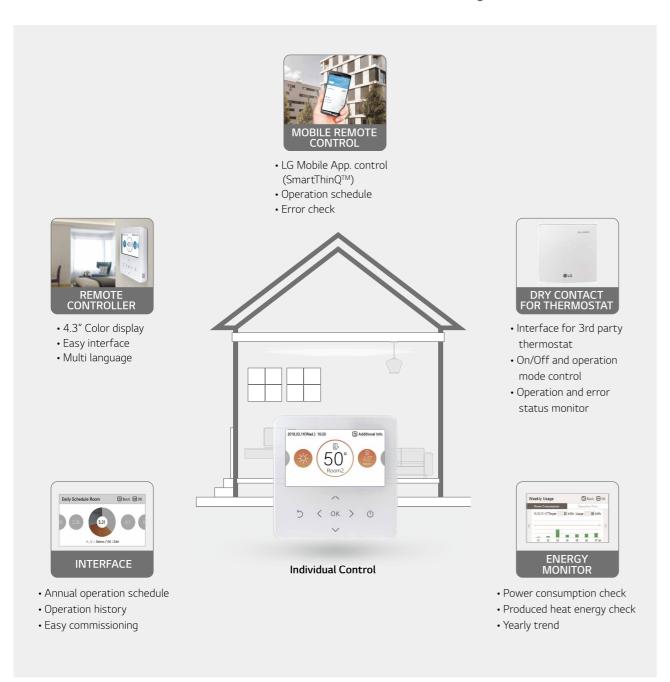
# **LG HEATING CONTROL SYSTEM**

HEAT PUMP TECHNOLOGY LG HEATING SOLUTION LG HEATING CONTROL SYSTEM

LG AS A TRUSTED PARTNER LG HEATING SOLUTION OVERVIEW

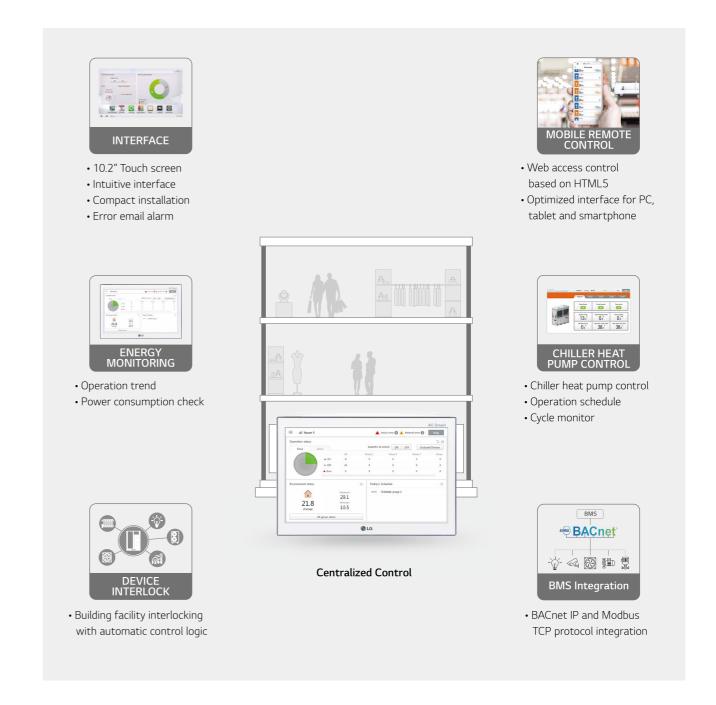
# **Residential Building**

LG's control system provides a variety of solutions that save operational costs and deliver efficient energy control. Remote Standard Controller III (RS3) with relevant accessories offers not only simple interface to make it easier to control but also diverse information and management function.



# **Commercial Building**

As an advanced central controllers, AC Smart 5 offers BMS integration via BACnet IP or Modbus TCP as well as its own smart management function and flexible interface for user's each accessing device.



# **LG AS A TRUSTED PARTNER**

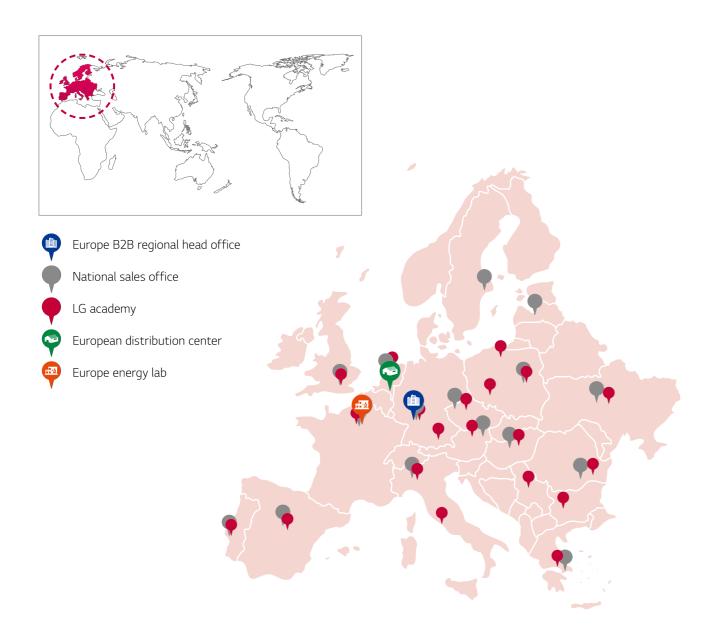
HEAT PUMP TECHNOLOGY LG HEATING SOLUTION LG HEATING CONTROL SYSTEM LG AS A
TRUSTED PARTNER

LG HEATING SOLUTION OVERVIEW

#### **Europe Business Infra & Global Production Site**

Most of LG's heat pump products are manufactured in Korea to ensure high quality production. The highest quality LG provides will be enough to satisfy your customers. In addition, 16 sales offices and 20 academies in Europe are committed to assuring a solid support for your business success. Our highly competitive products produced in Korea are delivered through the European distribution center, ensuring a stable supply of products.

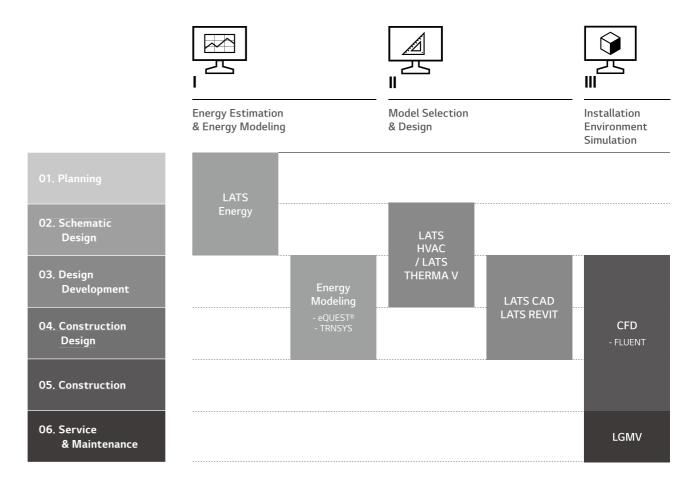
Through our energy lab in Europe, LG is developing heat pump technology that is optimized for European climate and weather, along with continuous product performance verification.



#### **Professional Engineering Tools**

From planning to service & maintenance, a project goes through many stages from the beginning to the end of its lifecycle. Along those stages, various engineering tools are applied to solve the diverse issues happening in each stage, with the most optimal solution possible. Given the usage of such tools, buildings are effectively designed, built, supervised, and maintained throughout their lifecycle. Dedicated to provide the best engineering support, LG electronics offers several engineering tools. The LATS\* program series has been developed to offer the best tool for LG heating systems, providing our customers a faster, easier, and a more accurate way in everyday duties of Model-selection, designing, and many more.

\* LATS : LG Air-conditioner Technical Solution.



#### LATS THERMA V

LATS THERMA V is a model selection program of LG THERMA V products, enabling an accurate and quick selection on the best model suitable to each house. In addition to model selection, faster energy simulation and cost comparison to other system is possible. Furthermore, customer is easily able to simulate payback comparing conventional system such as gas boiler, electric boiler by using LATS THERMA V.



# **LG HEATING SOLUTION OVERVIEW**

HEAT PUMP TECHNOLOGY

LG HEATING SOLUTION LG HEATING CONTROL SYSTEM LG AS A TRUSTED PARTNER LG HEATING SOLUTION OVERVIEW

		Reside	ential					Commercial	
Vertical Segment (Target)				ונתנשבונ בשב זומנקשבונ בשב מומנקשבונ בשב זומנקשבונ בשב זומנקשבונ בשב זומנשבונ בשב זומנשבונ בשב זומנשבונ בשב זומנשבונ בשב זומנקשבונ בשב זומנקשב בשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנקשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב בשב זומנקשב זומנק זומנקשב זומנק זומנקשב זומנק זומנן זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומ זומנק זומנק זומנק זומ זומנק זומנק זומנק זומנק זומנק זומנק זומנק זומ זומ זומנק ז זומ זומנק זומ זומ זומ זומ זומ זומ זומ זומ זומ זומ					
	New Houses		Renov	vation	Renovation	Apartment & Collective housing	Office Building	Hotel & Hospital	City Farm
Requirement	For Designer & Installer  - Space heating, domestic hot water, cooling,  - Easy installation  - Energy metering  - Ventilation (Option)	, swimming pool	For Designer & Installer  - Space heating, domestic hot wa  - Using existing facilities (Radiato  - High water temperature  - Easy installation		For User  - High energy efficiency - Silent operation - Control integration (Boiler, AWHP)	For Designer & Installer  - Space heating, domestic hot water, cooling  - Flexible design and application  - Easy installation  - Energy metering	For Designer & Installer  - Space heating, domestic hot water, cooling  - Flexible design and application  - Energy saving with continuously operation	For Designer & Installer  - Large amount of domestic hot water  - Space Heating, domestic hot water, cooling  - Flexible design and application  - Energy saving with continuously operation	For Designer & Installer  - Large amount of domestic hot water - Energy saving with continuously operation
	For Designer & Installer  - High energy efficiency  - Reliable operation  - Silent operation  - Simple & Easy control					For User - Silent operation - High energy efficiency - Reliable operation - Simple & Easy control	For Designer & Installer - High energy efficiency - Individual control - Reliable operation	For Designer & Installer - High energy efficiency - Individual zone control - Reliable operation	For Designer & Installer  - High energy efficiency  - Reliable operation with proper water temperature
	THERMA V (R32 Split M/T, IWT)  THERMA	V (R32 Mono M/T)	THERMA V (R410 Split L/T, IWT)	THERMA V (Split H/T)	THERMA V (R32 Mono)	MULTI V S H/R with HYDRO KIT	MULTI V 5 wi	th HYDRO KIT	Inverter Scroll Chiller Heat Pump
LG Approach		LG	LG LG	LG LG	LG LG	e LG	© LG	● LG	
	R32 Mono & Split : 5 / 7 / 9kW (1 IWT : 9kW (1 phase)	1 phase)	12 / 14 / 16kW (1&3 phase)	16kW (1 phase)	12 / 14 / 16kW (1&3 phase)	M/T 14, 32kW (1 phase) H/T 14, 25kW (1 phase)		) H/T 14, 25kW (1 phase) ds on combination of ODU	70 ~ 246kW
	High energy efficiency LG own Wi-Fi solution (SmartThinQ™) Easy commissioning by PC tool (LG heating configurator)  - High energy efficiency - New interface (RS3 remote controller) - All in one concept (No refrigerant piping work)		- High energy efficiency - LG own Wi-Fi solution (SmartThinQ <sup>™</sup> ) - Easy commissioning by PC tool (LG heating configurator)	- Cascade 2 stage compression can produce max. 80°C - Suitable for old radiator	- High energy efficiency - New interface (RS3 remote controller) - All in one concept (No refrigerant piping work)	- Saving cost through high efficiency - Night silent operation - Smartphone monitoring & control	- Energy saving through MUL - Easy to install as it uses a c modular structure - High temperature concept (	compact and	- High efficient inverter technology - Continuous heating operation - Low noise level
Benefit	- Energy saving by utilizing renewable energy high efficient equipment - Energy monitoring on time and remote cont - Economic support by incentive program		- Hybrid operation with existing to a Quick and easy installation - Economic support by incentive			- Operation cost saving - Simultaneous heating and cooling operation - Saving valuable floor space	<ul> <li>Operation cost saving</li> <li>Simultaneous heating and cooling operation</li> <li>Applicable for various building type</li> <li>Convenient installation</li> <li>&amp; maintenance</li> </ul>	Operation cost saving     Simultaneous heating     and cooling operation     Applicable for various part     load condition     Convenient installation     & maintenance	- Operation cost saving - Convenient installation & maintenance



# THERMA V<sub>IM</sub>

# The Green Choice for Smart Customers:

#### THERMA VIM

#### Expecting Ultimate Heating Energy Efficiency, Performance and User Convenience

If you think yourself as smart consumer, you might have faced with some struggles on which AWHP system you should have to choose. The key when choosing would utterly be if it performs well and easily controllable while meeting the strengthened environmental regulations. And considering environmental regulations have been tightened year after year, it's anything but easy for smart consumers – especially for those who are living in Europe – to keep up with the strengthened F-Gas regulations which newly apply across the Europe region since January 1, 2015.

For those who are seeking to meet this tightened regulations, refrigerant R32 takes center stage for the new smart solution as it has much less global warming potential (GWP) than the current refrigerant, R410A. And to live up to smart consumers' needs that energy efficiency comes along with high performance, LG can give smart consumers the crystal clear solution with the THERMA V R32 Products that fulfills the high standard of regulations while bringing additional benefits through increased levels of efficiency and performance.



#### Note

- Ultimate energy efficiency: A+++ in the ErP energy labelling regulation, Wide operation range, Reduced noise level
- Excellent performance: R1 Compressor embedded, high heating capacity at low ambient temperature
- User convenience : LG SmartThinQ<sup>™</sup> Wi-Fi control, Convenient scheduler, Wider connectivity, Energy monitoring

<sup>1.</sup> A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

#### THERMA VIM

## WHAT IS LG THERMA V?

#### **LG'S Advanced Heating Technology**

THERMA V is LG's air to water heat pump system, especially designed for the modernized houses (New and renovated houses). THERMA V can be used as a multi-purpose solution for space heating, cooling and hot water. Even more remarkable thing is LG's advanced heating technology, market leading technology that can minimize energy consumption than any solution in the market.



#### Space Heating

The wide span THERMA V systems with high efficiency can cover heating loads of various types of houses.

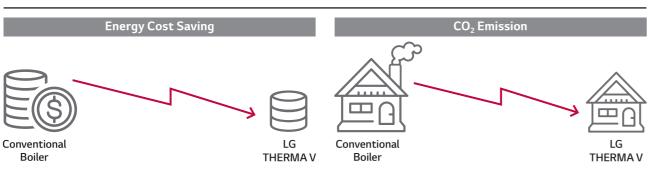
#### **Domestic Hot Water**

As the hot water efficiency becomes more and more important, THERMA V can provide an optimized solution for this.

#### Cooling

THERMA V is a single device that can also provide a cooling solution besides the heating and hot water provided by boilers.

#### High Efficiency and Low CO<sub>2</sub> Emission



#### Benefits of LG THERMA V



#### For House Owner

- Energy saving by utilizing renewable energy and high efficient equipment.
- Simultaneous operation for heating and cooling.
- Reusability existing heating installation with radiator, boiler, etc.
- Economic support by incentive program.
- Lower investment cost.
- Energy monitoring and remote control.



#### For Installer

- Time saving by fast & easy installation.
- Simultaneous heating and cooling operation.
- Excellent heating performance at low ambient temperature.
- Less men power for carrying. (2 people)
- Low Repair Cost and less breakdowns with long lasting parts.
   Only 1 controller can handle all our product. (Need to less training)



#### For End-user

- Simple to use. (Especially for senior people)
- Higher comfort by user-friendly controller.
- Higher reliability by long lasting parts and less breakdowns.
- Reduce the noise level with night silent operation.
- Confidence for the green and sustainable solution. (High efficiency)

# **R1 COMPRESSOR**

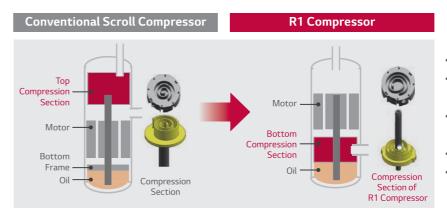
#### **R1 Compressor**

THERMA V.



#### **R1 Compressor**

R1 Compressor is applied for high efficiency and reliability. This compressor is more advanced compared to the conventional one. Especially tilting motion of scroll has been improved. Further, the operation range is improved compared to the conventional type.



- Scroll compressor with simple structure.
- High efficiency.

(Low load at low speed / Total efficiency)

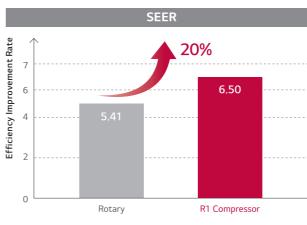
• Low noise.

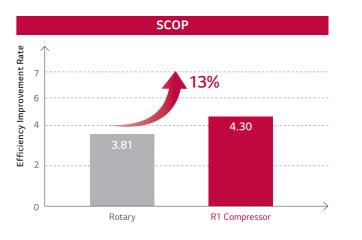
(High speed possible)

- Improved tilting motion of scroll.
- 20% weight reduction.
- (vs. Conventional compressor)

#### Seasonal Energy Efficiency

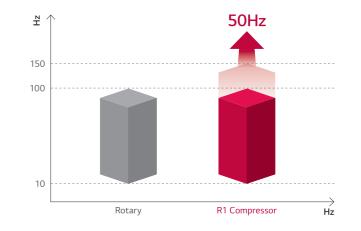
SEER 20%, SCOP 13% improvement. (vs. Rotary)





#### Wide Operation Range

- Optimized for various cooling & heat load operation.
- World best compressor speed. (Up to 150Hz)
- Optimized for even low load operation.
   (Down to 10Hz)
   (Efficiency increases / Improved comfort)



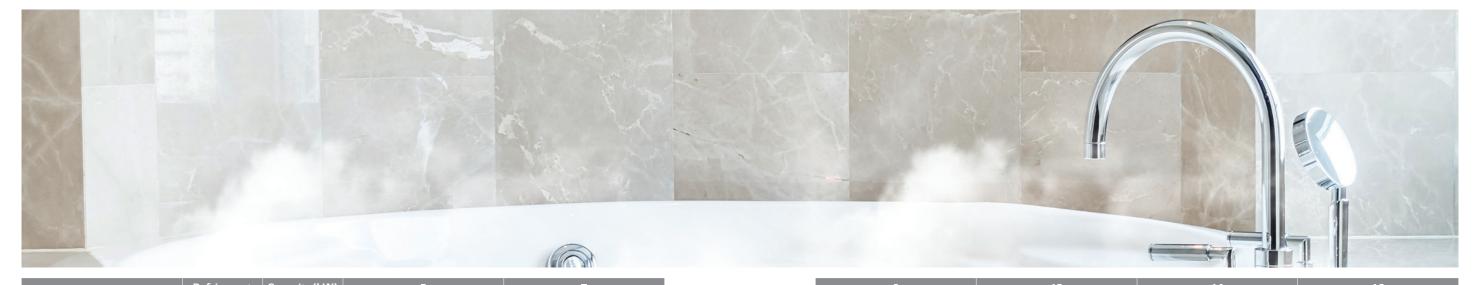
<sup>\*</sup> Applied models : R32 Monobloc (5 ~ 16kW), R32 split (5 ~ 9kW)

<sup>\*</sup> LG Internal test result, Based on single split 10kW CST.

<sup>\*</sup> LG Internal test result, Based on single split 10kW cassette.

<sup>\*\*</sup> LG Internal test result, Based on conventional compressor. (Rotary type GPT442M)

# THERMAV... Line Up

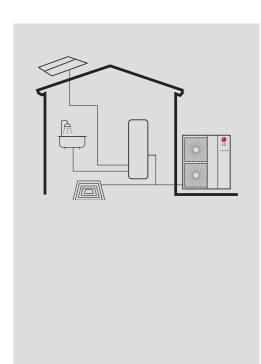


		Refrigerant	Capacity(kW)	5		7	
Monobloc			1Ø 230V	HM051M.U43	0 -	HM071M.U43	
Mid Temp. (65°	°C)	R32	3Ø 400V				
Split Mid Temp.	Hydro Box	11.02	1Ø	NEW ( HN0916M.NK4		NEW ( HN0916M.NK4	=
(65°C)	Туре		230V	NEW ( HU051MR.U44	0:	NEW ( HU071MR.U44	0:
	Hydro Box		1Ø 230V				
Split Low Temp.	Type	Type R410A  DHW Tank Integrated	3Ø 400V				
(57°C)	DHW Tank Integrated Type		1Ø 230V				
			3Ø 400V				
Split High Temp. (80°C)		R410A + R134a	1Ø 230V				

HM091MU43   HM121MU33   HM141MU33   HM161MU33   HM163MU33   HM163MU33   HM163MU33   HM163MU33   HM163MU33   HM163MU33   HM1616NK3   HM1616NK3   HM1616NK3   HM1616NK3   HM1616NK3   HM1616NK3   HM1639NK3   HM163MU33   HM16	9	12	14	16
HN1616.NK3	HM091M.U43	HM121M.U33	HM141M.U33	HM161M.U33
HN1616.NK3		HM123M.U33	HM143M.U33	HM163M.U33
HU091MRU44  HN1616.NK3  HU121.U33  HU141.U33  HU1639.NK3  HU1639.NK3  HU1639.NK3  HU1639.NK3  HU163.U33  HU163.U33  HU1616T.NB0  HN1616T.NB0  HN1616T.NB0  HN1616T.NB0  HN1616T.NB0  HU121.U33  HU141.U33  HU161.U33				
HU121.U33 HU161.U33 HU1639.NK3 HU1639.NK3 HU1639.NK3 HU1639.NK3 HU1639.NK3 HU163.U33 HU163.U33 HU1616T.NB0 HN1616T.NB0 HN1616T				
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HN1616T.NB0 HN1616T.NB0 HN1616T.NB0 HU121.U33 HU141.U33 HU1610T.NB0 HN1616T.NB0		HU123.U33	HU143.U33	HU163.U33
HN1616T.NB0	HN1616T.NB0		HN1616T.NB0	HN1616T.NB0
HU123.U33 HU143.U33 HU163.U33 New (HN1610H.NK3	HU091.U43	HU121.U33	HU141.U33	HU161.U33
New ( HN1610H.NK3		HN1616T.NB0	HN1616T.NB0	HN1616T.NB0
HN1610H.NK3		HU123.U33	HU143.U33	HU163.U33
NEW ( HU161HA.U33				NEW ( HN1610H.NK3
				NEW ( HU161HA.U33

# THERMAY. (R32) MONOBLOC





#### **Excellent Performance**

- High heating performance even at low temperature.
- Wide operation range.
- Reduced noise level.

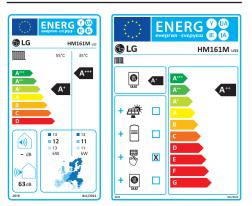
#### **User Convenience**

- Controller with intuitive interface.
- Various temperature control options.
- LG own Wi-Fi solution. (SmartThinQ<sup>™</sup>)
- 2nd Heating circuit.

#### **Easy Installation & Maintenance**

- All in one concept. (No refrigerant piping work)
- Easy commissioning by PC tool. (LG heating configurator)

#### **Energy Labeling**



#### **Monobloc Concept**

THERMA V Monobloc is a fully packaged piece of equipment, where the indoor and outdoor unit are combined as one module. Therefore, there is no need for refrigerant piping work since Monobloc unit located outside is connected by only water piping. Further, additional water side items such as PHE, expansion tank, water pump are included in the package.

<sup>\* 16</sup>kW 1Ø model \* A+++ to D Scale.



1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

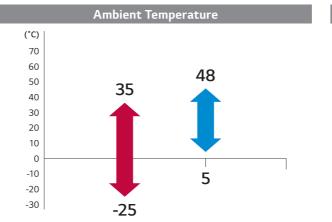


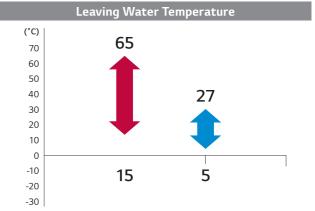
#### **Capacity Range (Heating & Cooling)**

#### Monobloc

Capacity Range [kW]	5	6	7	8	9	10	11	12	13	14	15	16	17
Heating Capacity	•		•		•			•		•		•	
Cooling Capacity					•							•	

#### **Operation Range (Heating & Cooling)**





# **EXCELLENT PERFORMANCE**

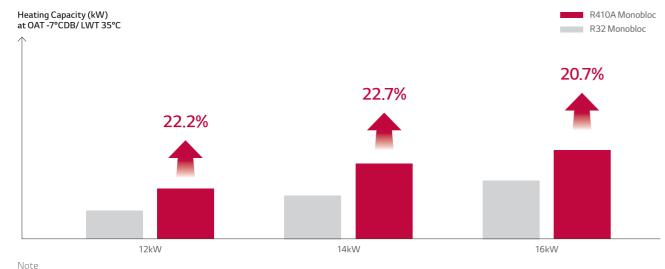
#### Low GWP Refrigerant R32

#### Comparison & Benefit

	R32	R410A					
GWP Global Warming Potential	675	2088					
Less Amount Gas Charge	20% LESS WESTERAN TOWN SATIN	0% HIGH					
More System Performance	R32 systems also use less refrigera	nt per kilowatt of capacity delivered.					
Easy Refrigerant Recycle	Single component	Mixture R32 50% / R125 50%					
High Capacity		High refrigerant compression rates lead to high capacity as compared to existing refrigerant R22, and R410A.					

#### **High Heating Performance even at Low Temperature**

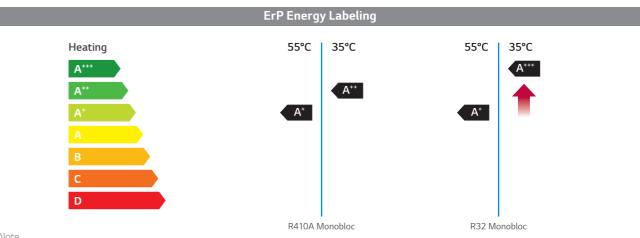
The R32 Monobloc provides excellent heating performance – especially at low ambient temperature. Heating capacity of R32 Monobloc at low ambient temperature is improved more than 20% compared to R410A Monobloc.



1. LWT : Leaving Water Temperature, OAT : Outdoor Air Temperature.

#### **High Energy Efficiency**

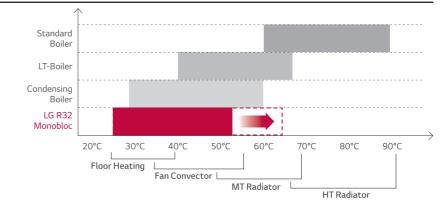
The energy label directive is a key factor of selecting heating device in Europe heating market. The R32 Monobloc type has an energy label rating A+++ in ErP energy labeling regulation.



Note 1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

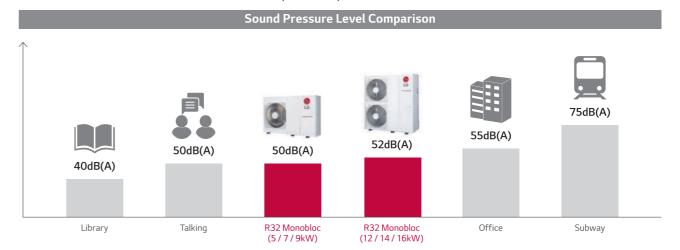
#### Wide Operation Range

Due to the Leaving Water
Temperature (LWT) up to 65°C,
mid temperature radiator range
can be fully covered. As a result,
R32 Monobloc has high
competitiveness for replacement
case as well as new case.



#### **Reduced Noise Level**

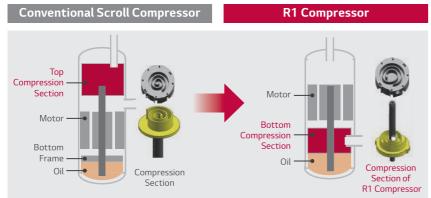
The R32 Monobloc reduces noise level compared to previous models.



# **EXCELLENT PERFORMANCE**

#### **R1 Compressor**

R1 Compressor is applied for high efficiency and reliability. This compressor is more advanced compressor compared to the conventional scroll compressor, especially tilting motion of scroll has been improved. Further, compressor operation range is improved compared to previous model.



- Scroll compressor with simple structure.
- High efficiency.

(Low load at low speed / Total efficiency)

- Low noise.(High speed possible)
- Improved tilting motion of scroll
- 20% weight reduction.

(vs. Conventional compressor)

#### Flash Gas Injection

In case of R32 refrigerant, it is very important to control discharge temperature of compressor properly. In the R32 Monobloc, flash gas injection technology is applied to control discharge temperature of compressor efficiently. As a result of this technology, heating operation range is expanded and heating performance at low ambient temperature is enhanced.

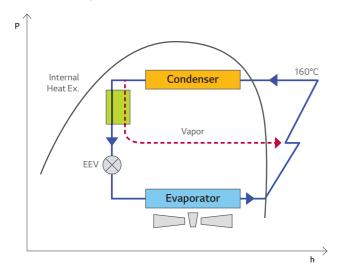
#### Vapor Injection

Flash Gas Injection

• Discharge temperature of compressor is below. (110°C)

· Good operation of injection cycle.

- $\bullet$  Discharge temperature of compressor is very high. (160°C)
- Failure of injection cycle and compressor operation under protection logic.



# Internal Heat Ex. Flash Gas EEV Evaporator

# THERMA V. (R32) MONOBLOC USER CONVENIENCE

#### **Controller with Intuitive Interface**

The R32 Monobloc system is equipped with new remote controller.

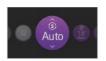
#### **Premium Design**

- New modern design 4.3 inch color LCD display.
- Capacitive touch button.
   (Especially On/Off button turn on LED)

#### User Friendly Interface

- Information displayed with simple graphic, icon & text.
- Navigation button, easy to use.







# Enhanced Energy Information with Simple Interface

- A clear view of instantaneous power consumption against target
- Accumulated power consumption and produced heat energy per week, month, or year.







#### **Convenient Functions**

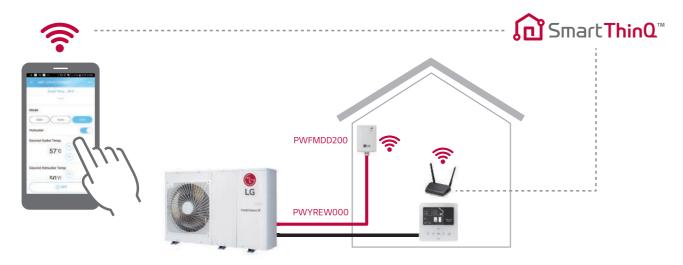
- Optimize schedule setting logic.
- Set the period, date, On/Off time, operation mode, target temp. Easy installation setting.



# THERMA V... (R32) MONOBLOC **USER CONVENIENCE**

#### **LG Own Wi-Fi Solution**

Access your THERMA V anytime from anywhere.



<sup>\*</sup> Search "LG SmartThinQ<sup>TM</sup>" on Google market or App store, then download the app.

#### Simple Operation for Various Functions

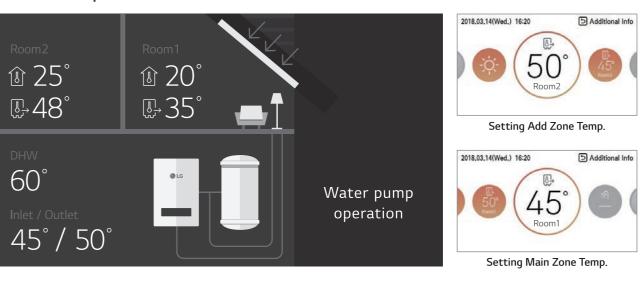
- On/Off
- Operation mode selection
- Current temperature
- Set temperature
- On/Off reservation
- Energy monitoring

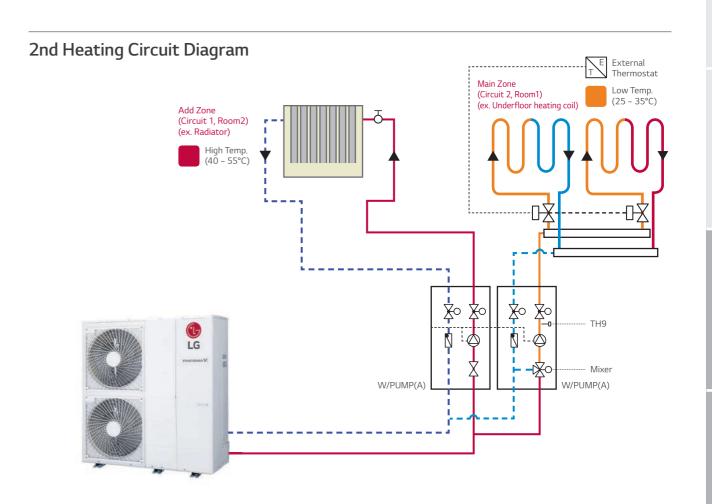
#### Mandatory accessory: PWFMDD200 (LG Wi-Fi modem) and PWYREW000 (10m extension connect cable in between THERMA V indoor and Wi-Fi module)

#### **2nd Heating Circuit**

2 zones (Add / Main zone) temperature control through separate heating circuits is possible with mixing valve kit.

#### 2 Zones Temperature Control





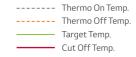
# THERMA V... (R32) MONOBLOC

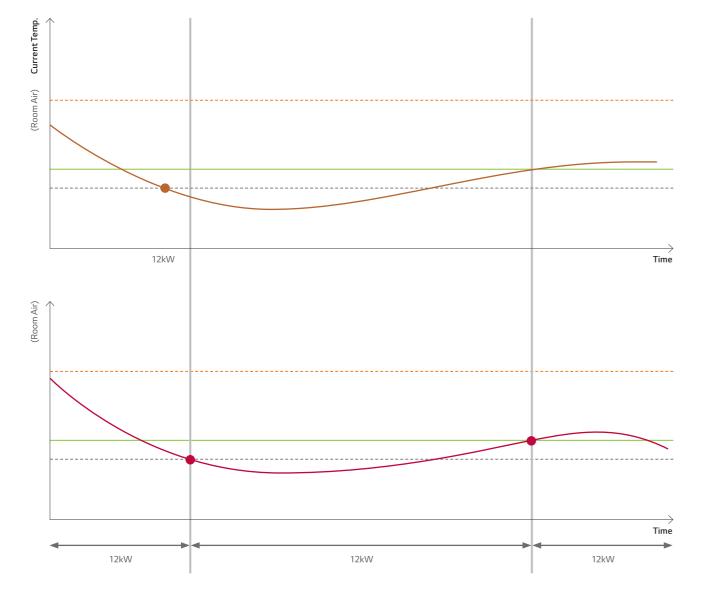
# **USER CONVENIENCE**

#### **Various Temperature Control Options**

Various temperature control options are possible for the user's comfort and convenience. Especially for European life style where thermal comfort is preferred, simultaneous control of room air and water temp. Function is added.

- Control of leaving water temperature.
- Control of entering water temperature.
- Control of room air temperature.
- Simultaneous control of room air and water temp.
- Thermo On: When satisfied both room air temp. condition and water temp. condition
- Thermo Off: When satisfied room air remp. condition or water temp. condition





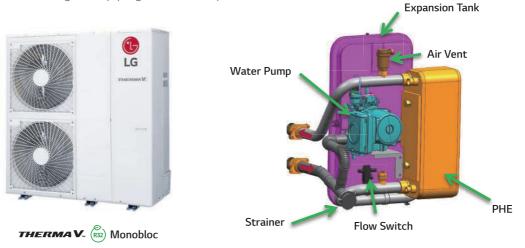
## THERMA V... (R32) MONOBLOC

# **EASY INSTALLATION & MAINTENANCE**

#### All In One Concept

Thanks to all in one concept and reduced weight, easier & quicker installation is possible.

- LG provides fully packaged THERMA V Monobloc that additional water side components are included in the package.
- No need to work refrigerant piping, easier and quicker installation.



#### **Easy Commissioning**

#### **Pre-Installation Setting**

- Based on installation site information, installers can prepare presetting with LG heating configurator and save data into memory card from office.
- At the site, then installers can simply insert memory card at the back of remote controller to activate configuration data.



# THERMA V... (R32) MONOBLOC

# **PRODUCT & SPECIFICATION**

#### Monobloc

HM051M.U43 HM071M.U43 HM091M.U43























#### **Features**

- High energy efficiency (SCOP4.45 / A+++)
- Excellent performance at low ambient temperature (100% @ -7°C)
- Wide operation range (Ambient: -25 ~ 35°C / Water side: 15 ~ 65°C)
- R32 Refrigerant with high performance
- R1 Scroll compressor
- Ocean Black Fin
- SmartThinQ<sup>™</sup>
- KEYMARK / EHPA certification / MCS / Eurovent certification

#### Model Line Up

			Model Name	
Category	Unit	Capacity (kW)		
		5.5	7.0	9.0
1 Phase Model 1Ø, 220 ~ 240V, 50Hz	Monobloc Unit	HM051M.U43	HM071M.U43	HM091M.U43

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

2. EHPA for Austria.

#### Seasonal Energy

Description			Unit	HM051M.U43	HM071M.U43	HM091M.U43											
		SCOP	-	4.45	4.45	4.45											
	Average Climate	Rated Heat Output (Prated)	kW	5	6	6											
	Water	Seasonal Space Heating Efficiency (ηs)	%	175	175	175											
Caran Hankina	Outlet 35°C	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+++	A+++	A+++											
Space Heating (According to	outlet 35 C	Annual Energy Consumption	kWh	2,551	2,551	2,551											
EN14825)	Δ	SCOP	-	3.12	3.12	3.12											
LIV14023)	Average									Climate			Rated Heat Output (Prated)	kW	5	5	5
Water		Seasonal Space Heating Efficiency (ηs)	%	122	122	122											
	Outlet 55°C			Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+	A+	A+									
		Annual Energy Consumption	kWh	3,638	3,638	3,638											

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

#### **Product Specification**

Description		OAT	LWT	Unit	HM051M.U43	HM071M.U43	HM091M.U43	
		7°C	35°C	kW	5.50	7.00	9.00	
	Heating	7°C	55°C	kW	5.50	5.50	5.50	
Nominal Capacity		2°C	35°C	kW	3.30	4.20	5.40	
	Caaliaa	35°C	18°C	kW	5.50	7.00	9.00	
	Cooling	35°C	7°C	kW	5.50	7.00	9.00	
		7°C	35°C	kW	1.22	1.56	2.15	
Nominal Power	Heating	7°C	55°C	kW	2.04	2.04	2.04	
		2°C	35°C	kW	0.94	1.20	1.54	
Input	Caaliaa	35°C	18°C	kW	1.20	1.56	2.14	
	Cooling	35°C	7°C	kW	1.96	2.59	3.46	
		7°C	35°C	W/W	4.50	4.50	4.18	
COP	Heating	7°C	55°C	W/W	2.70	2.70	2.70	
		2°C	35°C	W/W	3.52	3.52	3.50	
FED	6	35°C	18°C	W/W	4.60	4.50	4.20	
EER	Cooling	35°C	7°C	W/W	2.80	2.70	2.60	
	Water Side (LWT)		°C		15 ~ 65			
Operation Range	Heating Ambient (OAT)			°C	-25 ~ 35			
	6	Water Side (LWT)		°C	5 ~ 27			
	Cooling	Ambient (OAT)			5 ~ 48			
	Domestic Hot Water	Water Si	de (LWT)	°C	15 ~ 80			
	Туре				R32			
Defeirement	GWP (Global Warming Potential)			-	675			
Refrigerant	Charge			kg	1.4			
	Charge			tCO <sub>2</sub> eq	0.95			
C	Quantity			EA	1			
Compressor	Туре			-	Scroll			
Water Flow Rate	Min. (Recommended)			LPM		15		
D: :	1M - 1 C' '1	Inlet		mm(inch)		Male PT 25(1)		
Piping Connections	Water Circuit	Outlet		mm(inch)		Male PT 25(1)		
Dimensions	Unit	WxHx[	)	mm		1,239 x 834 x 330		
Net Weight	Unit			kg		91		
Sound Pressure Level (at 1m)	Heating	Rated		dB(A)	50			
Sound Power Level	Heating	Rated		dB(A)		60		
D C I	Phase / Frequency / V	oltage		Ø/Hz/V	1 / 50 / 220 ~ 240			
Power Supply	Maximum Running Current			А	23			

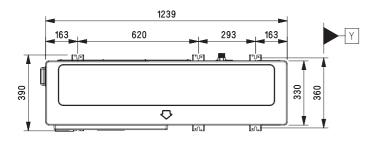
- 1. Due to our policy of innovation some specifications may be changed without notification.
- 2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard. Sound power level is measured on the rated condition in the reverberation rooms by ISO 3741 standard. Therefore, these values can be increased owing to ambient conditions during operation.
- 4. Performances are accordance with EN14511.
- 5. This product contains fluorinated greenhouse gases.
- This product contains informated greenings gases.
   Contains the state of th

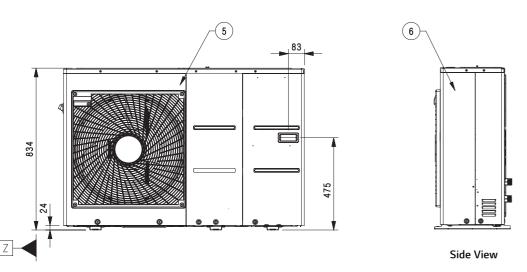
# THERMAY. (R32) MONOBLOC PRODUCT & SPECIFICATION

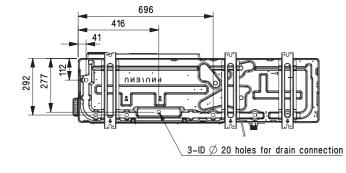
#### **Drawings**

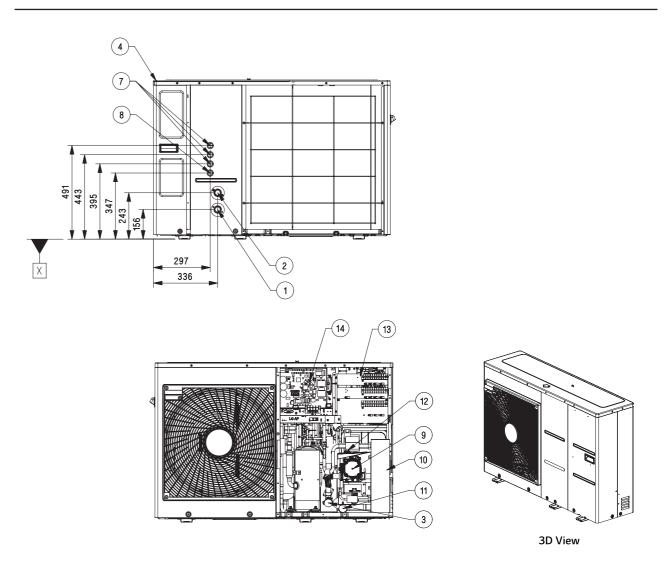
			Model Name				
Category	Unit	Capacity (kW)					
		5.5	7.0	9.0			
1 Phase Model 1Ø, 220 ~ 240V, 50Hz	Monobloc Unit	HM051M.U43	HM071M.U43	HM091M.U43			

[Unit:mm]









No.	Part Name	Description
1	Entering Water Pipe	Male PT 1 inch
2	Leaving Water Pipe	Male PT 1 inch
3	Strainer	Filtering and stacking particles inside circulating water
4	Top Cover	-
5	Front Panel	-
6	Side Panel	-
7	Low Voltage	Accessory Kit cables
8	Unit Power	Outdoor entry power cable
9	Water Pump	-
10	Plate Heat Exchanger	Heat exchange between refrigerant and water
11	Pressure Gauge	Indicates circulating water pressure
12	Safety Valve	Open at water pressure 3bar
13	Indoor Control Box	Indoor PCB and terminal blocks
14	Outdoor Control Box	Outdoor PCB and terminal blocks

## THERMA V... (R32) MONOBLOC

# **PRODUCT & SPECIFICATION**

#### Monobloc

HM121M.U33 HM141M.U33 HM161M.U33 HM123M.U33

HM143M.U33 HM163M.U33





















#### **Features**

- High energy efficiency (SCOP 4.45 / A+++)
- Excellent performance at low ambient temperature (100% @ -7°C)
- Wide operation range (Ambient: -25 ~ 35°C / Water side: 15 ~ 65°C)
- R32 Refrigerant with figh performance
- R1 Scroll compressor
- Ocean Black Fin
- SmartThinQ<sup>™</sup>
- KEYMARK / EHPA certification / MCS / Eurovent certification

#### Model Line Up

		Model Name Capacity (kW)						
Category	Unit							
		12.0	14.0	16.0				
1 Phase Model 1Ø, 220 ~ 240V, 50Hz	Manables Unit	HM121M.U33	HM141M.U33	HM161M.U33				
3 Phase Model 3Ø, 380 ~415V, 50Hz	Monobloc Unit –	HM123M.U33	HM143M.U33	HM163M.U33				

- 1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.
- 3. EHPA approval model: HM123M.U33, HM143M.U33, HM163M.U33.

#### Seasonal Energy

Description			Unit	HM121M.U33 HM123M.U33	HM141M.U33 HM143M.U33	HM161M.U33 HM163M.U33														
	۸	SCOP	-	4.45	4.45	4.45														
	Average Climate	Rated Heat Output (Prated)	kW	10	11	11														
	Water	Seasonal Space Heating Efficiency (ηs)	%	175	175	175														
Cases Heating	Outlet 35°C	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+++	A+++	A+++														
Space Heating (According to	Outlet 33 C	Annual Energy Consumption	kWh	4,642	4,875	5,103														
EN14825)	Λιωνοσο	SCOP	-	3.18	3.18	3.18														
LIV14023)	Climate										2	_			Average	Rated Heat Output (Prated)	kW	12	12	12
		Seasonal Space Heating Efficiency (ηs)	%	124	124	124														
	Outlet 55°C	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+	A+	A+														
	Outlet 33 C	Annual Energy Consumption	kWh	7,795	7,795	7,795														

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

#### Product Specification (1 Phase)

Description		OAT	LWT	Unit	HM121M.U33	HM141M.U33	HM161M.U33		
		7°C	35°C	kW	12.00	14.00	16.00		
	Heating	7°C	55°C	kW	12.00	12.00	12.00		
Nominal Capacity		2°C	35°C	kW	11.00	12.00	13.80		
	Cooling	35°C	18°C	kW	14.00	14.00	16.00		
	Cooling	35°C	7°C	kW	14.00	14.00	16.00		
		7°C	35°C	kW	2.61	3.11	4.00		
N	Heating	7°C	55°C	kW	4.29	4.29	4.29		
Nominal Power		2°C	35°C	kW	3.13	3.42	3.94		
Input	Caaliaa	35°C	18°C	kW	3.04	3.26	4.00		
	Cooling	35°C	7°C	kW	5.19	5.38	6.40		
		7°C	35°C	W/W	4.60	4.50	4.00		
COP	Heating	7°C	55°C	W/W	2.80	2.80	2.80		
		2°C	35°C	W/W	3.52	3.51	3.50		
EER	Cooling	35°C	18°C	W/W	4.60	4.30	4.00		
EER	Cooling	35°C	7°C	W/W	2.70	2.60	2.50		
	Heating	Water Side (LTW)		°C	15 ~ 65				
	Heating	Ambient (OAT)		°C	-25 ~ 35				
Operation Range	Cooling	Water Side (LTW)		°C	5 ~ 27				
	Cooling	Ambient (OAT)		°C	5 ~ 48				
	Domestic Hot Water	Water Sid	de (LTW)	°C	15 ~ 80				
	Туре			-	R32				
Pofrigorant	GWP (Global Warming	Potential)		-	675				
Refrigerant	Charge			kg	2.4				
	Charge	Charge			1.62				
Compressor	Quantity			EA	1				
Compressor	Туре				Scroll				
Water Flow Rate	Min. (Recommended)			LPM	20				
Dining Connections	Water Circuit	Inlet		mm(inch)		Male PT 25(1)			
Piping Connections	vvater Circuit	Outlet		mm(inch)	Male PT 25(1)				
Dimensions	Unit	WxHxD	)	mm		1,239 x 1,380 x 330			
Net Weight	Unit			kg		125			
Sound Pressure Level (at 1m)	Heating	Rated		dB(A)	52				
Sound Power Level	Heating	Rated		dB(A)		63			
Dawar Cunnly	Phase / Frequency / V	oltage		Ø/Hz/V	1 / 50 / 220 ~ 240				
Power Supply	Maximum Running Cu	rrent		А	35				

- 1. Due to our policy of innovation some specifications may be changed without notification.
- 2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard. Sound power level is measured on the rated condition in the reverberation rooms by ISO 3741 standard. Therefore, these values can be increased owing to ambient conditions during operation.
- 4. Performances are accordance with EN14511.
- 5. This product contains fluorinated greenhouse gases.
- E. LWT : Leaving Water Temperature, OAT : Outdoor Air Temperature.
   T. DHW heat pump operation : Max. 55°C

   DIW (Search and the Later of DHW operation with electric heater: Max. 80°C

# THERMA V... (R32) MONOBLOC

# PRODUCT & SPECIFICATION

#### Product Specification (3 Phase)

Description		OAT	LWT	Unit	HM123M.U33	HM143M.U33	HM163M.U33	
		7°C	35°C	kW	12.00	14.00	16.00	
	Heating	7°C	55°C	kW	12.00	12.00	12.00	
Nominal Capacity		2°C	35°C	kW	11.00	12.00	13.80	
	Cooling	35°C	18°C	kW	14.00	14.00	16.00	
	Cooling	35°C	7°C	kW	14.00	14.00	16.00	
		7°C	35°C	kW	2.61	3.11	4.00	
	Heating	7°C	55°C	kW	4.29	4.29	4.29	
Nominal Power Input		2°C	35°C	kW	3.13	3.42	3.94	
IIIput	C - I' - ·	35°C	18°C	kW	3.04	3.26	4.00	
	Cooling	35°C	7°C	kW	5.19	5.38	6.40	
		7°C	35°C	W/W	4.60	4.50	4.00	
COP	Heating	7°C	55°C	W/W	2.80	2.80	2.80	
		2°C	35°C	W/W	3.52	3.51	3.50	
FED	6 1:	35°C	18°C	W/W	4.60	4.30	4.00	
EER	Cooling	35°C	7°C	W/W	2.70	2.60	2.50	
		Water Sid	Water Side (LTW)		15 ~ 65			
	Heating Ambient (C		(OAT)	°C	-25 ~ 35			
Operation Range	Cooling Water Side (LTW) Ambient (OAT)		de (LTW)	°C	5 ~ 27			
			(OAT)	°C	5 ~ 48			
	Domestic Hot Water	Water Sid	de (LTW)	°C	15 ~ 80			
	Туре			-	R32			
D.C	GWP (Global Warming	Potential)		-		675		
Refrigerant	Cl			kg	2.4			
	Charge			tCO₂eq	1.62			
	Quantity			EA	1			
Compressor	Туре			-	Scroll			
Water Flow Rate	Min. (Recommended)			LPM		20		
D: : 6 .:	144 · C: ·	Inlet		mm(inch)		Male PT 25(1)		
Piping Connections	Water Circuit	Outlet		mm(inch)		Male PT 25(1)		
Dimensions	Unit	WxHxD	)	mm		1,239 x 1,380 x 330		
Net Weight	Unit			kg		125		
Sound Pressure Level (at 1m)	Heating	Rated		dB(A)	52			
Sound Power Level	Heating	Rated		dB(A)		63		
Dawar Cumply	Phase / Frequency / V	oltage		Ø / Hz / V	3 / 50 / 380 ~ 415			
Power Supply	Maximum Running Cu	rrent		А	15			

#### **Electric Back Up Heater**

HA031M.E1 HA061M.E1 HA063M.E1



#### **Product Specification**

Description		Unit	HA031M.E1	HA061M.E1	HA063M.E1
	Туре	-	Sheath	Sheath	Sheath
	Number of Heating Coil	EA	1	2	3
	Capacity Combination	kW	3.0	3.0 + 3.0	2.0 + 2.0 + 2.0
	Operation	-	Automatic	Automatic	Automatic
Back Up Heater	Heating Steps	Step	1	2	1
rieatei	Power Supply	V, Ø, Hz	220 ~ 240, 1, 50	220 ~ 240, 1, 50	380 ~ 415, 3, 50
	Maximum Current	А	12.0	24.0	8.7
	Dimensions (W x H x D)	mm	210 x 607 x 220	210 x 607 x 220	210 x 607 x 220
	Net Weight (Unit)	kg	13.0	13.8	14.1
Wiring	Power Cable (Included Earth, H07RN-F)	No. x mm <sup>2</sup>	3 x 1.5	3 x 4.0	4 x 2.5
Connections	Communication Cable (H07RN-F)	No. x mm <sup>2</sup>	2 x 0.75	4 x 0.75	2 x 0.75

- Due to our policy of innovation some specifications may be changed without notification.
   Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
   Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard. Sound power level is measured on the rated
- condition in the reverberation rooms by ISO 3741 standard. Therefore, these values can be increased owing to ambient conditions during operation.

  4. Performances are accordance with EN14511.

- 4. Per formances are accordance with EN (45) f.
  5. This product contains fluorinated greenhouse gases.
  6. LWT: Leaving Water Temperature, OAT: Outdoor Air Temperature.
  7. DHW heat pump operation: Max. 55°C
  DHW operation with electric heater: Max. 80°C

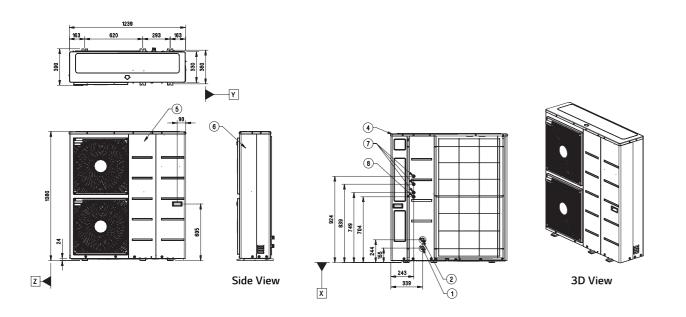
- Due to our policy of innovation some specifications may be changed without notification.
   Wiring cable size must comply with the applicable local and national codes.

# PRODUCT & SPECIFICATION

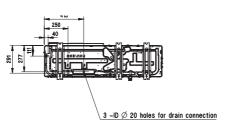
#### **Drawings**

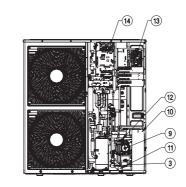
		Model Name						
Category	Unit	Capacity (kW)						
		12.0	14.0	16.0				
1 Phase Model 1Ø, 220 ~ 240V, 50Hz	Monobloc Unit	HM121M.U33	HM141M.U33	HM161M.U33				
3 Phase Model 3Ø, 380 ~ 415V, 50Hz	Monobloc Unit -	HM123M.U33	HM143M.U33	HM163M.U33				

#### [Unit:mm]



No.	Part Name	Description
1	Entering Water Pipe	Male PT 1 inch
2	Leaving Water Pipe	Male PT 1 inch
3	Strainer	Filtering and stacking particles inside circulating water
4	Top Cover	-
5	Front Panel	-
6	Side Panel	-
7	Low Voltage	Accessory Kit cables
8	UNIT Power	Outdoor entry power cable
9	Water Pump	-
10	Plate Heat Exchanger	Heat exchange between refrigerant and water
11	Pressure Gauge	Indicates circulating water pressure
12	Safety Valve	Open at water pressure 3bar
13	Indoor Control Box	Indoor PCB and terminal blocks
14	Outdoor Control Box	Outdoor PCB and terminal blocks





#### **Electric Back Up Heater**

#### Back Up Heater

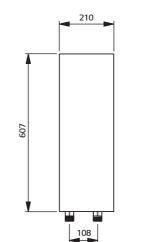
HA031M.E1

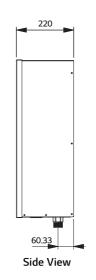
HA061M.E1

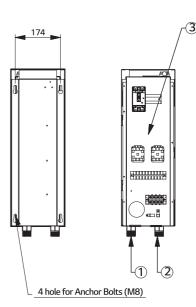
HA063M.E1

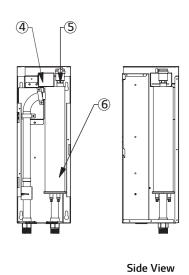
[Unit:mm]











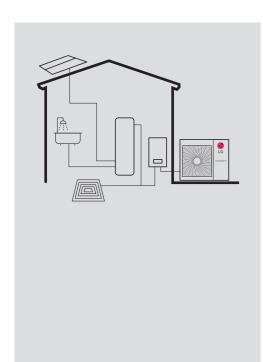


No.	Part Name	Description
1	Leaving Water Pipe	Male PT 1inch
2	2 Entering Water Pipe Male PT 1inch	
3	Control Box	Circuit breaker, Magnetic switch, Terminal blocks
4	Thermal Switch	Cut-off power input to E/Heater at 90°C
5	Air Vent	Air purging when charging water
6	Electric Heater	Refer the related information



# SPLIT HYDRO BOX TYPE





#### **Excellent Performance**

- High heating performance even at low temperature.
- Wide operation range.
- Reduced noise level.

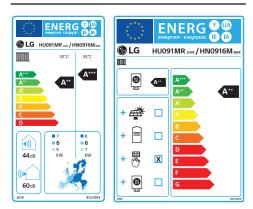
#### **User Convenience**

- Controller with intuitive interface.
- LG own Wi-Fi solution. (SmartThinQ<sup>™</sup>)
- 2nd Heating circuit
- Energy information monitoring.

#### **Easy Installation & Maintenance**

- Easy commissioning by PC tool. (LG heating configurator)
- Easy service.

#### **Energy Labeling**



\* A+++ to D Scale.

#### **Split Hydro Box Concept**

THERMA V Split hydro box type is that the indoor and outdoor unit are separated. These two units are connected by refrigerant piping and water side components such as PHE, expansion tank, water pump are located inside of indoor unit.

Further, all water lines related to the heating are located indoor, so it is easy to withstand freezing issues regardless of outside ambient temperature.





1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

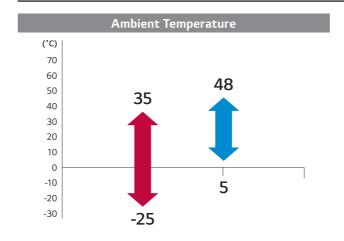


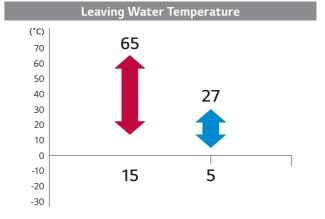
#### **Capacity Range (Heating & Cooling)**

#### Split Hydro Box Type

Capacity Range [kW]	5	6	7	8	9	10	11	12	13	14	15	16	17
Heating Capacity	•		•		•								
Cooling Capacity													

#### **Operation Range (Heating & Cooling)**





# **EXCELLENT PERFORMANCE**

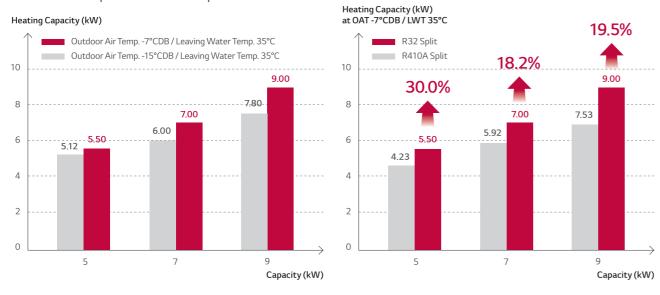
#### Low GWP Refrigerant R32

#### Comparison & Benefit

	R32	R410A					
GWP Global Warming Potential	675						
Less amount Gas Charge	20% HIGH						
More System Performance	R32 systems also use less refrigera	nt per kilowatt of capacity delivered.					
Easy Refrigerant Recycle	Single component	Mixture R32 50% / R125 50%					
High Capacity	High refrigerant compression rates lead to high capacity as compared to existing refrigerant R22, and R410A.						

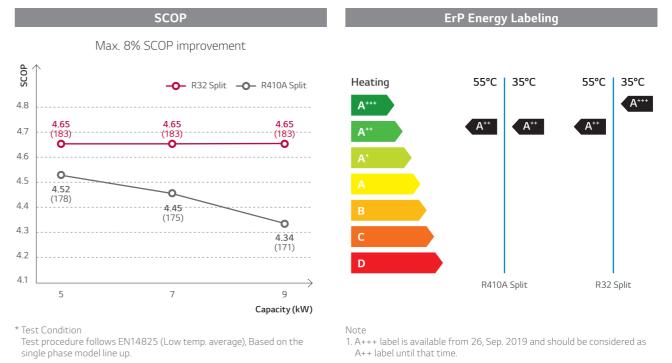
#### High Heating Performance even at Low Temperature

The R32 Split provides excellent heating performance – especially at low ambient temperature. Heating capacity at OAT -7°CDB is same as normal capacity and heating capacity at OAT -15°CDB is more than 85% of normal capacity. Heating capacity of R32 Split at low ambient temperature is improved more than 18% compared to R410A Split.



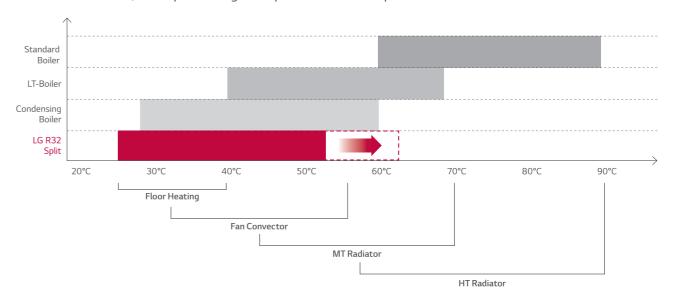
#### **High Energy Efficiency**

The energy label directive is a key factor of selecting heating device in Europe heating market. The R32 Split type has an energy label rating over A+++ in ErP energy labeling regulation.



#### **Wide Operation Range**

Thanks to the Leaving Water Temperature (LWT) up to 65°C, mid temperature radiator range can be fully covered. As a result, R32 Split has high competitiveness for replacement case as well as new case.

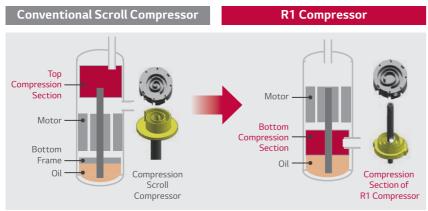


## THERMA V. (R32) SPLIT HYDRO BOX TYPE

# **EXCELLENT PERFORMANCE**

#### **R1 Compressor**

R1 Compressor is applied for high efficiency and reliability. This compressor is more advanced compressor compared to the conventional scroll compressor, especially tilting motion of scroll has been improved. Further, compressor operation range is improved compared to previous model.



- Scroll compressor with simple structure.
- High efficiency.

  (Low load at low speed)
- (Low load at low speed / Total efficiency)
- Low noise.(High speed possible)
- Improved tilting motion of scroll.
- 20% weight reduction.
- (vs. Conventional compressor)

#### Flash Gas Injection

In case of R32 Refrigerant, it is very important to control discharge temperature of compressor properly. In the R32 Split, flash gas injection technology is applied to control discharge temperature of compressor efficiently. As a result of this technology, heating operation range is expanded and heating performance at low ambient temperature is enhanced.

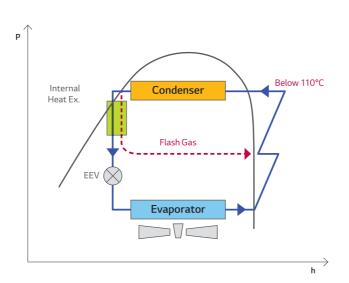
#### Vapor Injection

- Discharge temperature of compressor is very high. (160°C)
- Failure of injection cycle and compressor operation under protection logic.

# Internal Heat Ex. Vapor Evaporator

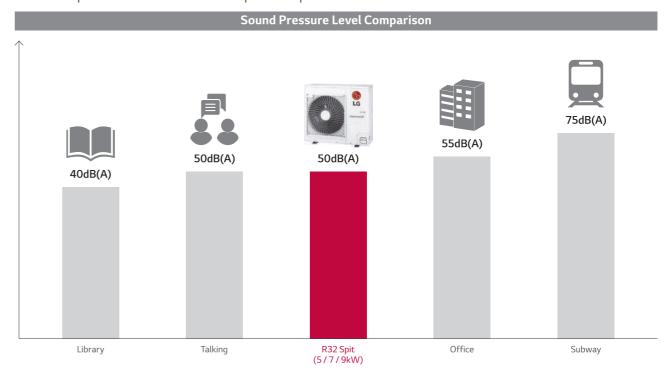
#### Flash Gas Injection

- Discharge temperature of compressor is below. (110°C)
- Good operation of injection cycle.



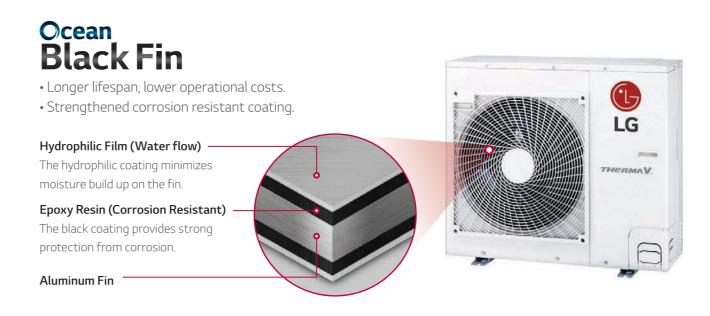
#### **Reduced Noise Level**

The R32 Split reduces noise level compared to previous models.



#### Ocean Black Fin

'Ocean Black Fin' heat exchanger is highly corrosion resistant, designed to perform in corrosive environments such as contaminated and humid condition.



# THERMA V. (R32) SPLIT HYDRO BOX TYPE USER CONVENIENCE

#### **Controller with Intuitive Interface**

The R32 Split system is equipped with new remote controller.

#### **Premium Design**

- New modern design 4.3 inch color LCD display.
- Capacitive touch button.
   (Especially On/Off button turn on LED)

#### User Friendly Interface

- Information displayed with simple graphic, icon & text.
- Navigation button, easy to use.







# Enhanced Energy Information with Simple Interface

- A clear view of instantaneous power consumption against target
- Accumulated power consumption and produced heat energy per week, month, or year.







#### **Convenient Functions**

- Optimize schedule setting logic.
- Set the period, date, On/Off time, operation mode, target temp. easy installation setting.



#### LG Own Wi-Fi Solution

Access your THERMA V anytime from anywhere.

#### Simple Operation for Various Functions

- On/Off
- Operation mode selection
- Current temperature
- Set temperature
- On/Off reservation
- Energy monitoring

Mandatory accessory:
PWFMDD200 (LG Wi-Fi modem).
PWYREW000 (10m extension connect cable in between THERMA V indoor and Wi-Fi module) could be required depends on installation condition.



#### **Embedded Flow Sensor**

Flow sensor provides the actual flow rate information in a display of wired remote controller.

Flow sensor type: VortexMeasuring duration: 1s





# **USER CONVENIENCE**

#### **2nd Heating Circuit**

2 zones (Add / Main zone) temperature control through separate heating circuits is possible with mixing valve kit.

#### 2 Zones Temperature Control



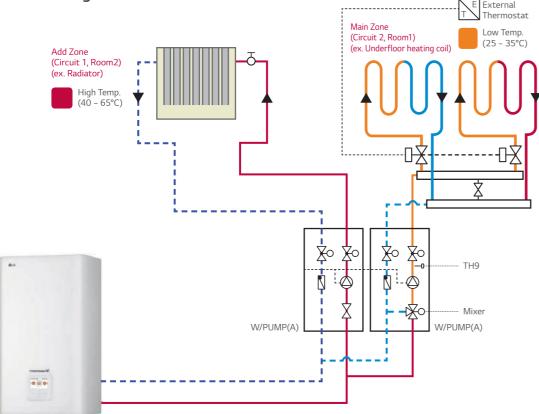


Setting Add Zone Temp.



Setting Main Zone Temp.

#### 2nd Heating Circuit Diagram



#### Interlocking Operation with 3rd Party Boiler

3rd Party boiler can be activated by the R32 Split controller as an auxiliary equipment of AHWP.

#### Control Mode: Auto / Manual

Auto control mode:
 In order to protect THERMA V, 3rd party boiler is automatically activated when outdoor temperature is lower than certain temperature instead of THERMA V. (Default: -7°C, Range: -25 ~ 15°C)

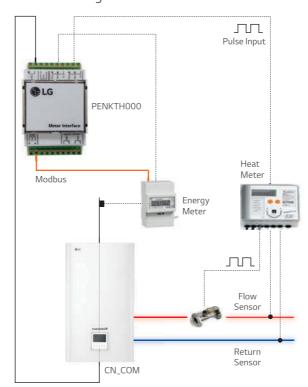
• Manual control mode :

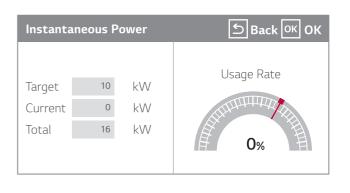
User can manually operate 3rd party boiler via RS3 remote controller as needed.



#### **Energy Information Monitoring**

Power consumption and heat provided by the AWHP can be measured and monitored on the remote controller using meter interface module.





Yea	ar on year Usage	<b>≦</b> Back OK OK		
	Power	Calorie		
	2018.05	■ Heat ■ Cool ■ DHW		
	2017.05 0 kWh	Year on year Growth		
<		0%		
	2018.05 0 kWh	0%		

Mandatory accessory: PENKTH000 (Meter Interface Module)

managery accessery in Entitle 50 (meter interrace inseal

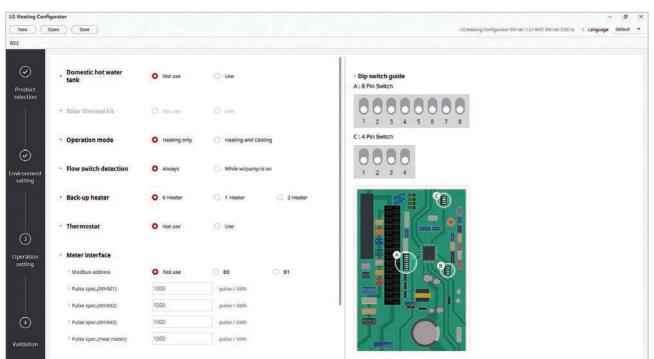
# **EASY INSTALLATION & MAINTENANCE**

#### **Easy Commissioning**

#### **Pre-Installation Setting**

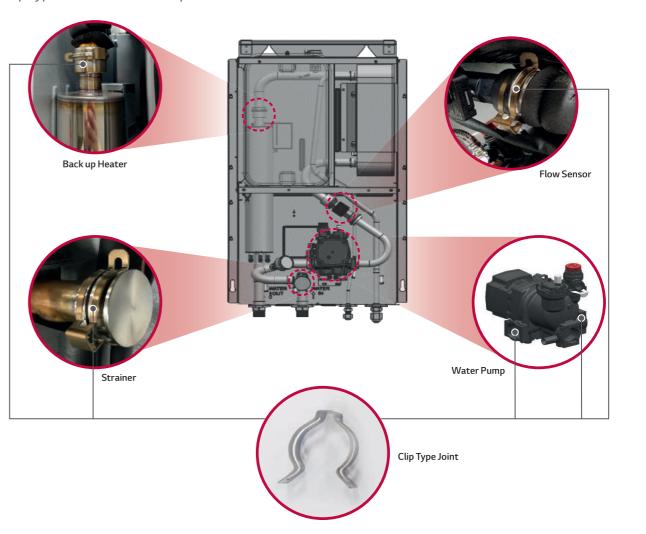
- Based on installation site information, installers can prepare presetting with LG heating configurator and save data into memory card from office.
- At the site, then installers can simply insert memory card at the back of remote controller to activate configuration data.





#### **Easy Service**

- Easy access to water pump and strainer. (Front panel)
- Clip type connection for components.



#### **3 Way Piping**

- The pipes can be connectable in 3 directions.
- Neat & Easy installation by 3 way piping.



# **PRODUCT & SPECIFICATION**

#### Split Hydro Box Type

#### IDU

HN0916M NK4

ODU

HU051MR U44 HU071MR U44

HU091MR U44























#### **Features**

- High energy efficiency (SCOP 4.65 / A+++)
- Excellent performance at low ambient temperature (100% @ -7°C)
- Wide operation range (Ambient: -25 ~ 35°C / Water side: 15 ~ 65°C)
- R32 Refrigerant with high performance
- R1 scroll compressor
- Ocean Black Fin
- SmartThinO<sup>TM</sup>
- KEYMARK / EHPA certification / MCS / Eurovent certification

#### Model Line Up

		Model Name					
Category	Unit	Capacity (kW)					
		5.5	7.0	9.0			
1 Phase Model	Outdoor Unit	HU051MR U44	HU071MR U44	HU091MR U44			
1Ø, 220 ~ 240V, 50Hz	Indoor Unit		HN0916M NK4				

#### Seasonal Energy

Description	Description		Outdoor Unit	HU051MR U44	HU071MR U44	HU091MR U44	
Description			Indoor Unit	HN0916M NK4			
		SCOP	-	4.65	4.65	4.65	
	Average	Rated Heat Output (Prated)	kW	6	6	6	
	Climate Water Outlet 35°C	Seasonal Space Heating Efficiency (ηs)	%	183	183	183	
Space		Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+++	A+++	A+++	
Heating (According		Annual Energy Consumption	kWh	2,444	2,552	2,669	
to		SCOP	-	3.23	3.23	3.23	
EN14825)	Average	Rated Heat Output (Prated)	kW	6	6	6	
	Climate Water	Seasonal Space Heating Efficiency (ηs)	%	126	126	126	
	Outlet 55°C	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A++	A++	A++	
		Annual Energy Consumption	kWh	3,843	3,843	3,843	

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

2. EHPA for Austria.

#### **Outdoor Unit Specification**

Description		LWT	Outdoor Unit	HU051MR U44	HU071MR U44	HU091MR U44		
	UAI	LVVI	Indoor Unit					
	7°C	35°C	kW	5.50	7.00	9.00		
Heating			kW	5.50	5.50	5.50		
	2°C	35°C	kW	3.30	4.20	5.40		
Cooling	35°C	18°C	kW	5.50	7.00	9.00		
Cooling	35°C	7°C	kW	5.50	7.00	9.00		
	7°C	35°C	kW	1.12	1.43	1.94		
Heating	7°C	55°C	kW	1.57	1.57	1.57		
	2°C	35°C	kW	0.94	1.20	1.54		
Caslina	35°C	18°C	kW	1.20	1.56	2.14		
Cooling	35°C	7°C	kW	1.96	2.59	3.46		
	7°C	35°C	W/W	4.90	4.90	4.65		
Heating	7°C	55°C	W/W	3.50	3.50	3.50		
	2°C	35°C	W/W	3.52	3.51	3.50		
C 1:	35°C	18°C	W/W	4.60	4.50	4.20		
Cooling	35°C	7°C	W/W	2.80	2.70	2.60		
Heating			°CDB					
Cooling Min. ~ Max.			°CDB	5 ~ 48				
Туре			-		R32			
			-		675			
Charge			ka	1.5				
			tCO₂ea	1,013				
Chargeless Pipe L	enath		m					
			a/m					
			EA	1				
				Scroll				
	Liauid		mm(inch)					
Outer Dia.	Gas							
	Stand	ard	` ′					
Length								
Level Difference	Max.		m		30			
	WxHxD		mm		950 x 834 x 330			
	WATTAD							
	Rated							
		ne.	` '					
				21		23		
Recommended Circuit Breaker			A	21   22   23				
	Cooling  Heating  Cooling  Heating  Cooling  Heating  Cooling  Type  GWP (Global War  Charge  Chargeless Pipe L  Additional Chargir  Quantity  Type  Outer Dia.  Length  Level Difference (ODU - IDU)  Unit  Unit  Heating  Heating  Phase / Frequency  Maximum Running	Heating 7°C 2°C Cooling 35°C 35°C Heating 7°C 2°C Cooling 35°C 35°C 7°C Tooling 35°C 35°C 7°C Heating 7°C 2°C Cooling 35°C 35°C 7°C Heating Min Cooling Min Cooling Min Type GWP (Global Warming Po Charge Chargeless Pipe Length Additional Charging Volun Quantity Type Outer Dia. Liquid Gas Length Standa Max. Level Difference (ODU - IDU) Unit W x H Unit Heating Rated Phase / Frequency / Volta Maximum Running Curren	Heating	Heating	Heating	Heating		

- 1. Due to our policy of innovation some specifications may be changed without notification.
  2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound level values are measured at anechoic chamber. Therefore, these values depend on the ambient conditions and values are normally higher in actual operation.
- 4. Performances are based on that interconnected pipe length is standard length and difference of elevation (Outdoor ~ Indoor unit) is zero.
- 5. This product contains fluorinated greenhouse gases.
  6. LWT : Leaving Water Temperature, OAT : Outdoor Air Temperature.

#### Indoor Unit Specification

maddi dime	Specification			
Description			Unit	HN0916M.NK4
Operation Range	Heating		°C	15 ~ 65
(Leaving Water)	Casling	For Fan Coil Unit	°C	5 ~ 27
(Leaving Water)	Cooling	For Under Floor	°C	16 ~ 27
	Power Supply	Phase / Frequency / Voltage	Ø/Hz/V	1 / 50 / 220 ~ 240
Electric Heater	Number of Heating Coil		EA	2
Electric meater	Capacity		kW	3 + 3
	Maximum Running Curre	nt	А	32
Water Flow Rate	Min.		LPM	15
	Type		-	Vortex
Flow Sensor	Measuring Range		LPM	5 ~ 80
	Flow (Trigger Point)		LPM	7
	Water Circuit	Inlet	mm(inch)	Male PT 25(1)
Piping Connections	vvater Circuit	Outlet	mm(inch)	Male PT 25(1)
riping connections	Refrigerant Circuit	Gas	mm(inch)	15.88 Ø (5/8)
	Refrigerant Circuit	Liquid	mm(inch)	9.52 Ø (3/8)
Dimensions	Body	WxHxD	mm	490 x 850 x 315
Net Weight	Body		kg	41
Sound Power Level	Heating	Rated	dB(A)	44

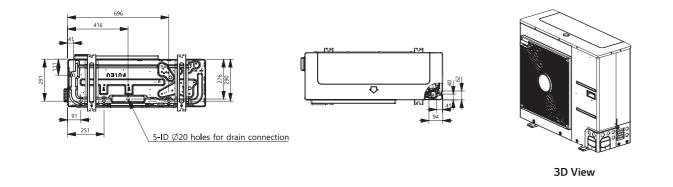
# PRODUCT & SPECIFICATION

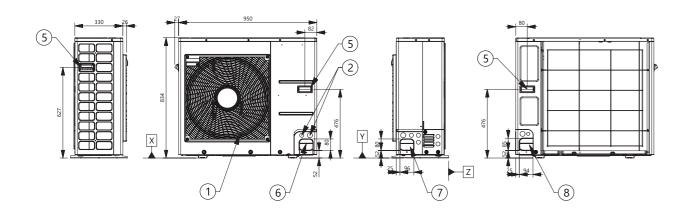
#### **Drawings**

		Model Name						
Category	Unit	Capacity (kW)						
		5.5	7.0	9.0				
1 Phase Model	Outdoor Unit	HU051MR U44	HU071MR U44	HU091MR U44				
1Ø, 220 ~ 240V, 50Hz	Indoor Unit		HN0916M NK4					

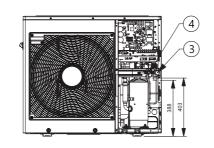
#### HU051MR U44 / HU071MR U44 / HU091MR U44

[Unit:mm]



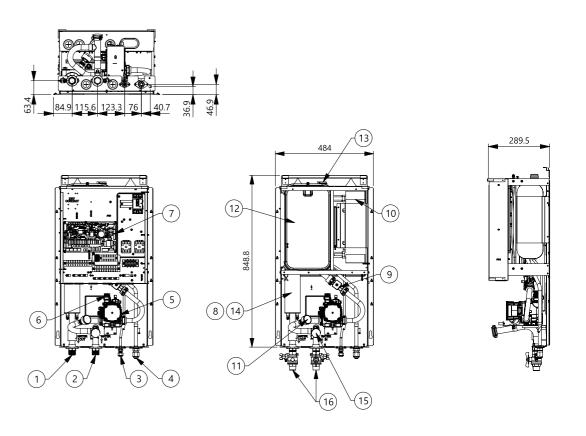


No.	Part Name	Description
1	Air Outlet	-
2	Power and Communication Cable Hole	-
3	Gas Pipe Connection	Flare joint
4	Liquid Pipe Connection	Flare joint
5	Handle	-
6	Pipe Routing Hole (Front)	-
7	Pipe Routing Hole (Side)	-
8	Pipe Routing Hole (Back)	-



Piping Connection Port

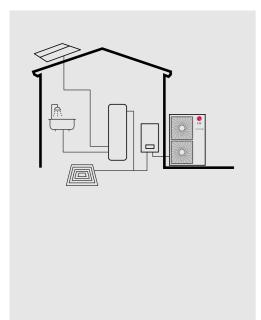
[Unit:mm]



No.	Part Name	Description
1	Leaving Water Pipe	Male PT 1inch
2	Entering Water Pipe	Male PT 1inch
3	Refrigerant Pipe	9.52 Ø (mm)
4	Refrigerant Pipe	15.88 Ø (mm)
5	Water Pump	GROUNDFOS UPM3K 20-75 CHBL
6	Safety Valve	Open at water pressure 3bar
7	Control Box	PCB and terminal blocks
8	Thermal Switch	Cut-off power input to electric heater at 90°C (Manual return at 55°C)
9	Flow Sensor	SIKA VVX20 5-80LPM
10	Plate Heat Exchanger	Heat exchange between refrigerant and water
11	Pressure Gage	Indicates circulating water pressure
12	Expansion Tank	Absorbing Volume change of heated water
13	Air Vent	Air purging when Charging water
14	Electric Heater	6kW
15	Strainer	Filtering and stacking particles inside circulating water
16	Shut-off Valve	To drain or to block water when pipe connecting

# SPLIT HYDRO BOX TYPE





#### **Excellent Performance**

- High energy efficiency.
- Energy efficiency at -2°C.
- Corrosion resistant heat exchanger.

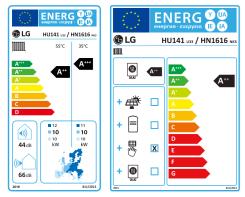
#### **User Convenience**

- Controller with intuitive interface.
- LG own Wi-Fi solution. (SmartThinQ<sup>™</sup>)
- Seasonal auto mode.
- Silent mode & Scheduler.

#### **Easy Installation & Maintenance**

- Easy commissioning by PC tool. (LG heating configurator)
- 3 way piping.

#### **Energy Labeling**



\* 14kW 1Ø model. \* A+++ to D Scale.

#### Split Hydro Box Concept

THERMA V Split hydro box type is that the indoor and outdoor unit are separated. These two units are connected by refrigerant piping and water side components such as PHE, expansion tank, water pump are located inside of indoor unit.

Further, all water lines related to the heating are located indoor, so it is easy to withstand freezing issues regardless of outside ambient temperature.





#### lote

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

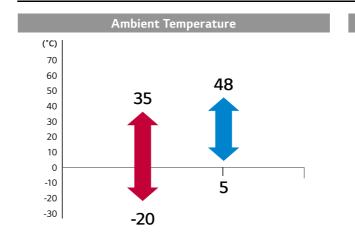


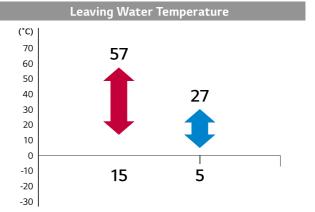
#### Capacity Range (Heating & Cooling)

#### Split Hydro Box Type

Capacity Range [kW]	6	8	10	11	12	13	14	15	16	17
Heating Capacity					•		•		•	
Cooling Capacity			•		•	•				

#### Operation Range (Heating & Cooling)



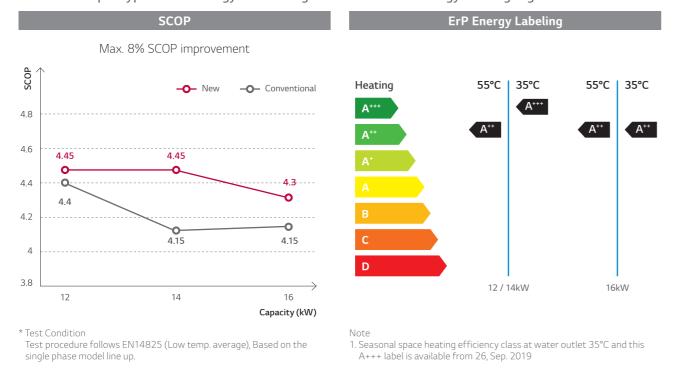


#### THERMA V... SPLIT HYDRO BOX TYPE

## **EXCELLENT PERFORMANCE**

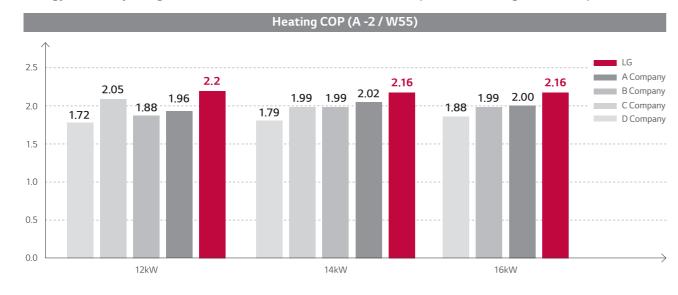
#### **High Energy Efficiency**

The energy label eirective is a key factor of selecting heating device in Europe heating market. THERMA V Split type has an energy label rating over A+++ in ErP energy labeling regulation.



#### Energy Efficiency at -2°C

Energy efficiency is higher than others. (Condition: Ambient temp. -2°C / Leaving water temp. 55°C)



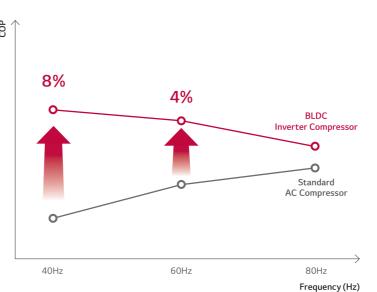
<sup>\*</sup> Peak value / Monobloc models.

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#### **BLDC (Brushless Direct Current Motor) Compressor**

THERMA V is equipped with a BLDC compressor that uses a strong neodymium magnet. The compressor has improved efficiency compared to standard AC inverter product and it is optimized for seasonal efficiency.

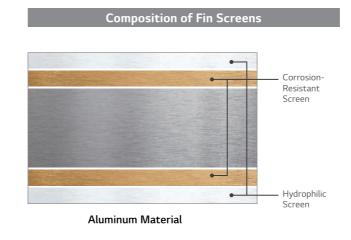
- Minimized oil circulation
- Optimized vibration, noise
- High efficiency motor
- High reliability
- Optimized compression





#### **Corrosion Resistant Heat Exchanger**

Outdoor heat exchanger is coated with a gold-colored anti-corrosive epoxy treatment on the aluminum coil, to prevent corrosion. This exhibits pre-eminent heat transfer properties of the coil for a lengthy period, whereas non-Gold Fin™ coils progressively lose efficiency due to surface corrosion. Gold Fin™ fin is extremely suitable for areas affected by high pollution and areas exposed to salt water breeze.





 Gold Fin<sup>™</sup> is long lasting, durable and makes the outdoor unit look prestigious.

#### THERMAY... SPLIT HYDRO BOX TYPE

# **USER CONVENIENCE**

#### Controller with Intuitive Interface

The Split hydro box type is equipped with new remote controller.

#### **Premium Design**

- New modern design 4.3 inch color LCD display.
- Capacitive touch button. (Especially On/Off button turn on LED)

#### User Friendly Interface

- Information displayed with simple graphic, icon & text.
- Navigation button, easy to use.







#### **Enhanced Energy Information with Simple Interface**

- A clear view of instantaneous power consumption against target.
- Accumulated power consumption and produced heat energy per week, month, or year.







#### Convenient Functions

- Optimize schedule setting logic.
- Set the period, date, On/Off time, operation mode, target temp. easy installation setting.

#### **LG Own Wi-Fi Solution**

Access your THERMA V anytime from anywhere.

#### Simple Operation for Various Functions

- On/Off
- Operation mode selection
- Current temperature
- Set temperature
- On/Off reservation
- Energy monitoring

Mandatory accessory:

PWFMDD200 (LG Wi-Fi modem).

PWYREW000 (10m extension connect cable in between THERMA V indoor and Wi-Fi module) could be

required depends on installation condition.

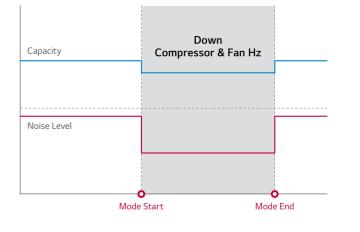


Download on the App Store Get it ON Google Play

#### Silent Mode & Scheduler

Silent mode operation can reduce the noise level by remote controller and users can set the weekly On/Off schedule too.

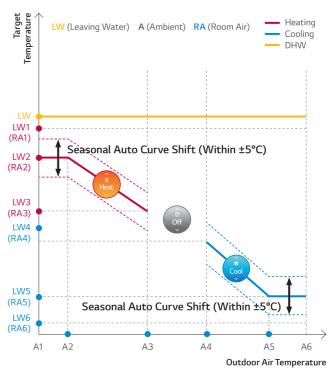
Heating	Heating Sound Pressure dB(A)						
Capacity (kW)	(kW)	Silent Mode					
5	51	48					
7	52	48					
9	52	48					
12	53	50					
14	53	50					
16	53	50					



#### **Seasonal Auto Mode**

In this mode, the target temperature will vary according to the outdoor temperature automatically. This mode adds the cooling season function to the conventional weather dependent operation mode.

Setting	Description	Range (°C)	Default (°C)
A1	Lowest Ambient Temp.	Fix	-15
A2	Heating Lower Ambient Temp.	15 24	-10
А3	Heating Higher Ambient Temp.	-15 ~ 24	16
A4	Cooling Lower Ambient Temp.	10 42	30
A5	Cooling Higher Ambient Temp.	10 ~ 43	40
A6	Highest Ambient Temp.	Fix	43
LW1	Heating Highest Water Temp.		57
LW2	Heating Higher Water Temp.	15 ~ 57	35
LW3	Heating Lower Water Temp.		28
LW4	Cooling Higher Water Temp.		20
LW5	Cooling Lower Water Temp	5 ~ 25	16
LW6	Cooling Lowest Water Temp.		16
RA1	Heating Highest Air Temp		30
RA2	Heating Higher Air Temp.	16 ~ 30	30
RA3	Heating Lower Air Temp.		26
RA4	Cooling Higher Air Temp.		22
RA5	Cooling Lower Air Temp.	18 ~ 30	18
RA6	Cooling Lowest Air Temp.	1	18



THERMAV... SPLIT HYDRO BOX TYPE

# **EASY INSTALLATION & MAINTENANCE**

#### **Easy Commissioning**

#### **Pre-Installation Setting**

- Based on installation site information, installers can prepare presetting with LG heating configurator and save data into memory card from office.
- At the site, then installers can simply insert memory card at the back of remote controller to activate configuration data.



#### 3 Way Piping

- The pipes can be connectable in 3 directions.
- Neat & Easy installation by 3 way piping.



#### THERMAY. SPLIT HYDRO BOX TYPE

# **PRODUCT & SPECIFICATION**

#### Split Hydro Box Type

#### IDU

HN1616.NK3

HN1639,NK3

#### ODU

HU121.U33

HU141.U33

HU161.U33

HU123.U33 HU143.U33

HU163.U33















#### Features

- High energy efficiency
- Maximum 57°C LWT
- Intuitive interface
- SmartThinQ<sup>™</sup>
- Corrosion resistant heat exchanger
- KEYMARK / EHPA certification / Eurovent certification

#### Model Line Up

			Model Name				
Category	Unit	Capacity (kW)					
		12.0	14.0	16.0			
1 Phase Model	Outdoor Unit	HU121.U33	HU141.U33	HU161.U33			
1Ø, 220 ~ 240V, 50Hz	Indoor Unit	HN1616.NK3					
3 Phase Model	Outdoor Unit	HU123.U33	HU163.U33				
3Ø, 380 ~ 415V, 50Hz	Indoor Unit		HN1639.NK3				

- 1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.
- 2. LWT : Leaving Water Temperature.
- 3. EHPA for Austria
- 4. EHPA approval model: HU123.U33, HU143.U33, HU163.U33.

#### Seasonal Energy

Description		Outdoor Unit	HU121.U33	HU141.U33	HU161.U33	HU123.U33	HU143.U33	HU163.U33	
		Indoor Unit		HN1616.NK3		HN1639.NK3			
	Average	SCOP	-	4.45	4.45	4.30	4.45	4.45	4.30
	Climate	Rated Heat Output (Prated)	kW	9	10	10	9	10	10
C	Water	Seasonal Space Heating Efficiency (ηs)	%	175	175	169	175	175	169
Space	Outlet	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+++	A+++	A++	A+++	A+++	A++
Heating	35°C	Annual Energy Consumption	kWh	4,177	4,408	4,802	4,179	4,410	4,804
(According to	Average	SCOP	-	3.32	3.32	3.32	3.32	3.32	3.32
EN14825)	Climate	Rated Heat Output (Prated)	kW	10	10	10	10	10	10
LIV14023)	Water	Seasonal Space Heating Efficiency (ηs)	%	130	130	130	130	130	130
	Outlet	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A++	A++	A++	A++	A++	A++
	55°C	Annual Energy Consumption	kWh	6,154	6,154	6,154	6,156	6,156	6,156

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

#### Outdoor Unit Specification (1 Phase)

Description		OAT	LWT	Outdoor Unit	HU121.U33	HU141.U33	HU161.U33	
		UAI		Indoor Unit	HN1616.NK3			
Nominal Capacity		7°C	35°C	kW	12.00	14.00	16.00	
	Heating	2°C	35°C	kW	10.33	10.83	11.95	
	Heating	-2°C	50°C	kW	11.89	11.89	11.89	
		-7°C	35°C	kW	11.00	12.50	13.50	
	Cooling	35°C	18°C	kW	10.40	12.00	13.00	
Nominal Power Input	Heating	7°C	35°C	kW	2.64	3.17	3.76	
		2°C	35°C	kW	2.93	3.09	3.41	
		-2°C	50°C	kW	5.25	5.25	5.25	
		-7°C	35°C	kW	3.14	3.73	4.35	
	Cooling	35°C	18°C	kW	2.60	3.08	3.60	
COD	Heating	7°C	35°C	W/W	4.55	4.41	4.26	
		2°C	35°C	W/W	3.52	3.51	3.50	
COP		-2°C	50°C	W/W	2.27	2.27	2.27	
		-7°C	35°C	W/W	3.50	3.35	3.10	
EER	Cooling	35°C	18°C	W/W	4.00	3.90	3.61	
Operation Range	Heating	Min. ~ Max. Min. ~ Max.		°CDB	-20 ~ 35			
(Outdoor Air)	Cooling			°CDB	5 ~ 48			
	Туре			-	R410A			
	GWP (Global Warming Potential)		-	2,088				
Defeirement	Charge		kg		2.3			
Refrigerant			tCO₂eq	4.8				
	Chargeless Pipe Length			m	7.5			
	Additional Charging Volume			g/m	40			
Compressor	Quantity		EA	1				
Compressor	Туре			-	Rotary			
Refrigerant Piping Connection	Outer Dia.		mm(inch)	9.52 Ø (3/8)				
	Outer Dia.	Gas		mm(inch)	15.88 Ø (5/8)			
		Min.		m	3			
	Length	Standard		m	7.5			
		Max.		m	50			
	Level Difference (ODU ~ IDU)	Max.		m	30			
Dimensions	Unit	WxHxD		mm	950 x 1,380 x 330			
Weight	Unit			kg	94			
Sound Power Level	Heating	Heating Rated		dB(A)	66			
Power Supply	Phase / Frequency / Voltage		Ø/Hz/V	1 / 50 / 220 ~ 240				
	Maximum Running Current			А	25			
	Recommended Circu	it Breaker		А	40			

- 1. Due to our policy of innovation some specifications may be changed without notification.
- 2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound level values are measured at anechoic chamber. Therefore, these values depend on the ambient conditions and values are normally higher in actual operation.
- 4. Performances are based on that interconnected pipe length is standard length and difference of elevation (Outdoor ~ Indoor unit) is zero.
- 5. This product contains fluorinated greenhouse gases.
  6. LWT: Leaving Water Temperature, OAT: Outdoor Air Temperature.

#### THERMAY... SPLIT HYDRO BOX TYPE

# **PRODUCT & SPECIFICATION**

#### Indoor Unit Specification (1 Phase)

Description			Unit	HN1616.NK3
Operation Range (Leaving Water)	Heating		°C	15 ~ 57
	Cooling	For Fan Coil Unit	°C	5 ~ 27
	Cooling	For Under Floor	°C	16 ~ 27
Electric Heater	Power Supply	Phase / Frequency / Voltage	Ø/Hz/V	1 / 50 / 220 ~ 240
	Number of Heating Coil		EA	2
	Capacity		kW	3 + 3
	Maximum Running Curr	ent	А	32
Water Flow Rate	Min.		LPM	15
Piping Connections	Water Circuit	Inlet	mm(inch)	Male PT 25(1)
	vvater Circuit	Outlet	mm(inch)	Male PT 25(1)
	Defeienment Cinneit	Gas	mm(inch)	15.88 Ø (5/8)
	Refrigerant Circuit	Liquid	mm(inch)	9.52 Ø (3/8)
Dimensions	Body	WxHxD	mm	490 x 850 x 315
Net Weight	Body		kg	43
Sound Power Level	Heating Rated		dB(A)	44

#### Outdoor Unit Specification (3 Phase)

Description		OAT	LWT	Outdoor Unit	HU123.U33	HU143.U33	HU163.U33	
Description				Indoor Unit	HN1639.NK3			
Nominal Capacity		7°C	35°C	kW	12.00	14.00	16.00	
	Heating	2°C	35°C	kW	10.33	10.83	11.95	
	пеасту	-2°C	50°C	kW	11.89	11.89	11.89	
		-7°C	35°C	kW	11.00	12.50	13.50	
	Cooling	35°C	18°C	kW	10.40	12.00	13.00	
Nominal Power	Hastina	7°C	35°C	kW	2.64	3.17	3.76	
		2°C	35°C	kW	2.93	3.09	3.41	
	Heating	-2°C	50°C	kW	5.25	5.25	5.25	
Input		-7°C	35°C	kW	3.14	3.73	4.35	
	Cooling	35°C	18°C	kW	2.60	3.08	3.60	
		7°C	35°C	W/W	4.55	4.41	4.26	
COP	Heating	2°C	35°C	W/W	3.52	3.51	3.50	
LUP	Heating	-2°C	50°C	W/W	2.27	2.27	2.27	
		-7°C	35°C	W/W	3.50	3.35	3.10	
EER	Cooling	35°C	18°C	W/W	4.00	3.90	3.61	
Operation Range	Heating	Min. ~ Max. °CDE		°CDB	-20 ~ 35			
(Outdoor Air)	Cooling	Min. ~ Max.		°CDB	5 ~ 48			
	Туре			-	R410A			
	GWP (Global Warming Potential)			-	2,088			
D. C			kg	2.3				
Refrigerant	Charge			tCO₂eq	4.8			
	Chargeless Pipe Length			m	7.5			
	Additional Charging Volume			g/m	40			
	Quantity		EA	1				
Compressor	Туре			-	Rotary			
Refrigerant Piping Connection	Liquid		mm(inch)	9.52 Ø (3/8)				
	Outer Dia.	Gas		mm(inch)	15.88 Ø (5/8)			
		Min.		m	3			
	Length	Standard		m	7.5			
	,	Max.		m	50			
	Level Difference (ODU ~ IDU)			m	30			
Dimensions	Unit WxHxD		mm	950 x 1,380 x 330				
Weight	Unit		kg	94				
Sound Power Level	Heating Rated		dB(A)	66				
Power Supply	Phase / Frequency / Voltage			Ø / Hz / V	3 / 50 / 380 ~ 415			
	Maximum Running Current			A	16.1			
	Recommended Circ		er	A	20			

- 1. Due to our policy of innovation some specifications may be changed without notification.

  2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound level values are measured at anechoic chamber. Therefore, these values depend on the ambient conditions and values are normally higher in actual operation.

  4. Performances are based on that interconnected pipe length is standard length and difference of elevation (Outdoor ~ Indoor unit) is zero.
- 5. This product contains fluorinated greenhouse gases.
  6. LWT: Leaving Water Temperature, OAT: Outdoor Air Temperature.

#### Indoor Unit Specification (3 Phase)

Description			Unit	HN1639.NK3
Operation Range	Heating		°C	15 ~ 57
(Leaving Water)	Cooling	For Fan Coil Unit	°C	5 ~ 27
	Cooling	For Under Floor	°C	16 ~ 27
Electric Heater	Power Supply	Phase / Frequency / Voltage	Ø/Hz/V	3 / 50 / 380 ~ 415
	Number of Heating Coi		EA	3
	Capacity		kW	3 + 3 + 3
	Maximum Running Curr	ent	А	32
Water Flow Rate	Min.		LPM	15
Piping Connections	Water Circuit	Inlet	mm(inch)	Male PT 25(1)
	vvater Circuit	Outlet	mm(inch)	Male PT 25(1)
	Defrigerent Circuit	Gas	mm(inch)	15.88 Ø (5/8)
	Refrigerant Circuit	Liquid	mm(inch)	9.52 Ø (3/8)
Dimensions	Body	WxHxD	mm	490 x 850 x 315
Net Weight	Body		kg	45
Sound Power Level	Heating	leating Rated		44

# THERMAY... SPLIT HYDRO BOX TYPE

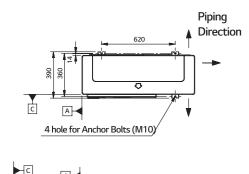
# **PRODUCT & SPECIFICATION**

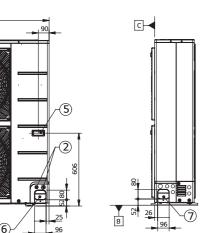
# **Drawings**

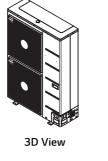
			Model Name							
Category	Unit	Capacity (kW)								
		12.0	14.0	16.0						
1 Phase Model	Outdoor Unit	HU121.U33	HU141.U33	HU161.U33						
1Ø, 220 ~ 240V, 50Hz	Indoor Unit		HN1616.NK3							
3 Phase Model	Outdoor Unit	HU123.U33	HU143.U33	HU163.U33						
3Ø, 380 ~ 415V, 50Hz	Indoor Unit		HN1639.NK3							

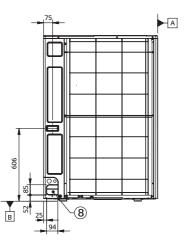
HU121.U33 / HU141.U33 / HU161.U33 / HU123.U33 / HU143.U33 / HU163.U33

[Unit:mm]

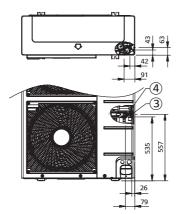




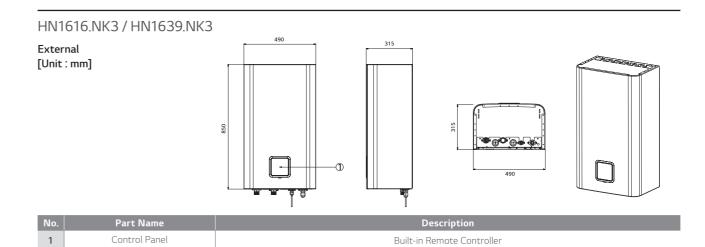




No.	Part Name	Description
1	Air Outlet	-
2	Power and Communication Cable Hole	-
3	Gas Pipe Connection	Flare joint
4	Liquid Pipe Connection	Flare joint
5	Handle	-
6	Pipe Routing Hole (Front)	-
7	Pipe Routing Hole (Side)	-
8	Pipe Routing Hole (Back)	-

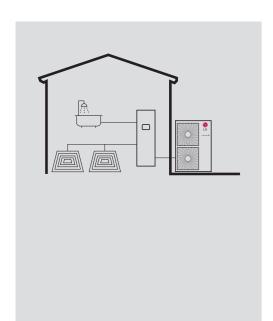


Piping Connection Port



No.	Part Name	Description
1	Leaving Water Pipe	Male PT 1inch
2	Entering Water pipe	Male PT 1inch
3	Refrigerant Pipe	9.52 Ø (mm)
4	Refrigerant Pipe	15.88 Ø (mm)
5	Water Pump	Max Head 9.5 / 7 / 6m
6	Safety Valve	Open at water pressure 3bar
7	Control Box	PCB and terminal blocks
8	Thermal Switch	Cut-off power input to electric heater at 90°C (Manual return at 55°C)
9	Flow Switch	Minimum operation range at 15LPM
10	Plate Heat Exchanger	Heat exchange between refrigerant and water
11	Pressure Gage	Indicates circulating water pressure
12	Expansion Tank	Absorbing Volume change of heated water
13	Air Vent	Air purging when Charging water
14	Electric Heater	Please refer to the below Page 'Model name and related information'
15	Strainer	Filtering and stacking particles inside circulating water
16	Shut-Off Valve	To drain or to block water when pipe connecting

# SPLIT DHW TANK INTEGRATED TYPE



# **Excellent Performance**

- Space heating efficiency.
- Pressure control & Quick operation.

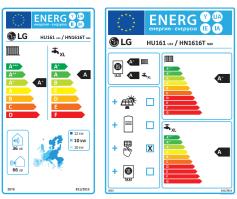
## **User Convenience**

- Sophisticated and harmonious exterior.
- Quiet operation.
- 2nd heating circuit.
- Controller for convenient control.

# **Easy Installation & Maintenance**

- Save space & Time.
- 200 liter DHW tank with extra 40 liter buffer tank.
- Flexible refrigerant piping design.

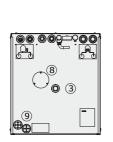
# **Energy Labeling**



\* 16kW 1Ø model

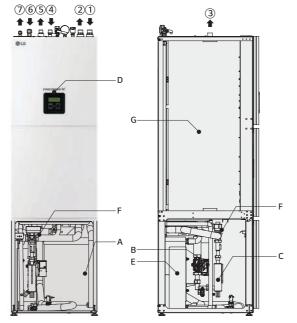
# **Split DHW Tank Integrated Concept**

THERMA V Split DHW tank integrated type is that indoor unit is combined with domestic hot water tank while outdoor unit is located outside separately. It is more suitable for less indoor space, because water side components such as DHW tank and buffer tank normally installed additionally are combined as one unit.



# **Key Components**

No.	Part Name	No.	Part Name
1	Heating / Cooling Inlet	А	Buffer Tank
2	Heating / Cooling Outlet	В	Circulating Pump
3	Warm Sanitary	С	Electric Flow Heater
4	DHW - Circulation	D	TT3000 Controller
5	Cold Sanitary Water - Supply	Е	Condenser
6	Gas Pipe 5/8" - Refrigerant	F	3 Way Valve
7	Liquid Pipe 3/8" - Refrigerant	G	DHW Tank
8	Mg. Anode		



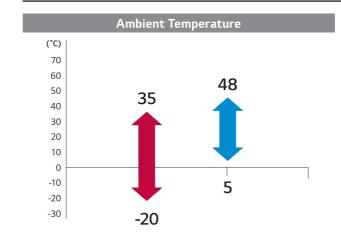


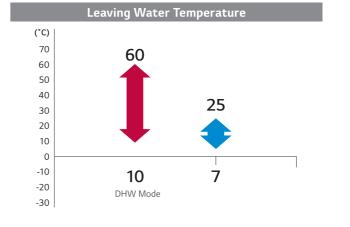
# **Capacity Range (Heating & Cooling)**

# Split DHW Tank Integrated Type

Capacity Range [kW]	5	6	7	8	9	10	11	12	13	14	15	16	17
Heating Capacity					•			•		•		•	
Cooling Capacity					•	•	•	•					

# **Operation Range (Heating & Cooling)**



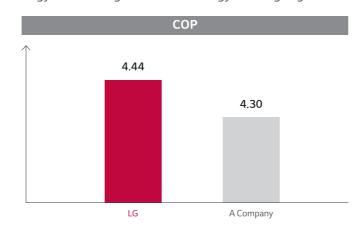


# **EXCELLENT PERFORMANCE**

# **Space Heating Efficiency**

The energy label directive is a key factor of selecting heating device in Europe heating market.

THERMA V split DHW tank integrated type has an energy label rating A++ in ErP energy labeling regulation.



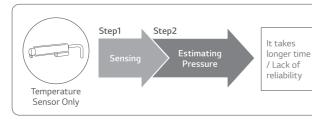
<sup>•</sup> Test Condition Ambient temp. 7°C / Leaving water temp. 35°C, Based on 14kW set.

# **Pressure Control & Quick Operating**

Pressure control secures faster and more exact response than temperature control, so it reduces the time to reach the target water temperature by 44%.

#### SCOP

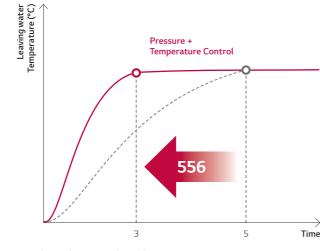
- Quick response due to sensing with ready for operation.
- Ensures to reach target performance point without failing to keep a reliable operation.





## ErP Energy Labeling

 Pressure control takes up to 44% less time to reach the desired water temperature with a high level of accuracy and stability.



#### \* Based on internal test data

# **Sophisticated and Harmonious Exterior**

It is good to install in indoor space like utility room, kitchen, etc. due to the sophisticated & harmonious exterior with white color and modern design.



# **Quiet Operation**

Due to guiet operation, it creates an atmosphere of calm and restfulness in case of indoor installation.

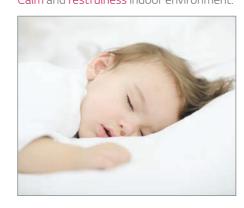
## **Operation Noise**

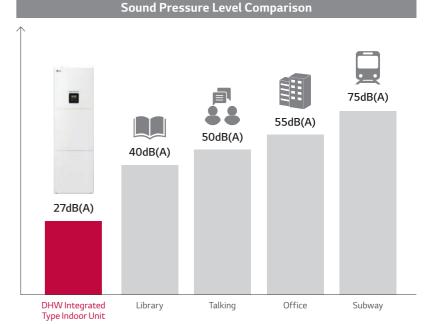
• Sound power level : 36dB(A)

• Sound pressure level : 27dB(A)

Quiet operation.

Calm and restfulness indoor environment.



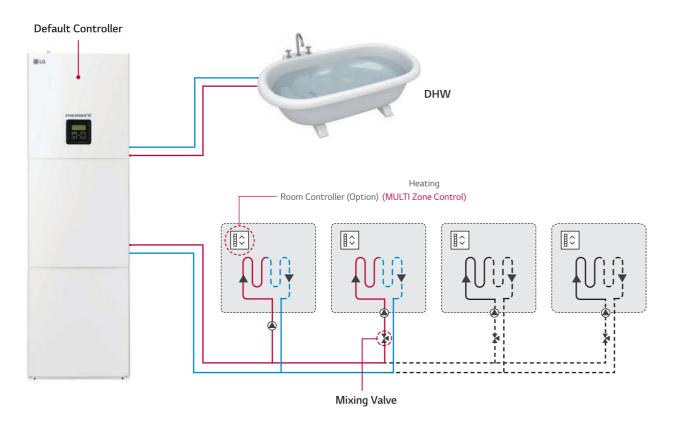


# **USER CONVENIENCE**

# **2nd Heating Circuit**

Possible heating individually through separate heating circuits with a controller and a mixing valve.

Basically 2 heating circuits with individual control.



## THERMA V... SPLIT DHW TANK INTEGRATED TYPE

# **EASY INSTALLATION & MAINTENANCE**

# **Save Space & Time**

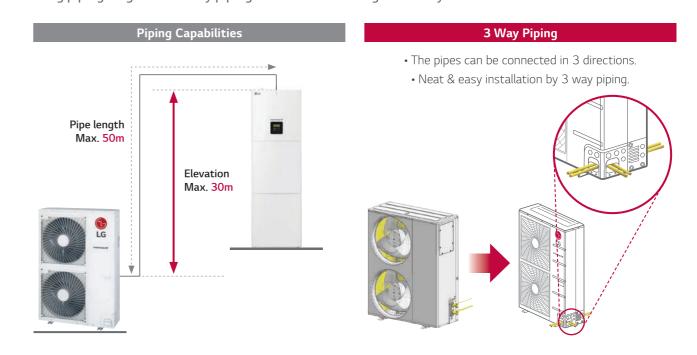
Compared with conventional system, easy & quick installation is possible and smaller spaces are required for installation.



- Enough rooms for product installation.
- Need to secure the space for water tank.
- More water piping work & More installation time.

# Flexible Refrigerant Piping Design

Long piping length and 3 way piping enable flexible design and easy installation.



# **PRODUCT & SPECIFICATION**

# **Split DHW Tank Integrated Type**

IDU

HN1616T.NB0

ODU

HU091.U43

HU121.U33

HU141.U33

HU161.U33

HU123.U33

HU143.U33

HU163.U33

Mandatory accessory: PP485B00K.ENCXLEU















#### Features

- Space (Floor) heating efficiency with ErP A++ class
- Maximum 58°C LWT
- Corrosion resistant heat exchanger
- EHPA certification

# Model Line Up

			Model	Name						
Category	Unit	Capacity (kW)								
		9.0	12.0	14.0	16.0					
1 Phase Model	Outdoor Unit	HU091.U43	HU121.U33	HU141.U33	HU161.U33					
1Ø, 220 ~ 240V, 50Hz	Indoor Unit		HN161	6T.NB0						
3 Phase Model	Outdoor Unit	-	HU123.U33	HU143.U33	HU163.U33					
3Ø, 380 ~ 415V, 50Hz	Indoor Unit	-		HN1616T.NB0						

- 1. PP485B00K. ENCXLEU is required for communication between outdoor unit and indoor unit. (Install at outdoor unit)
- 2. LWT: Leaving Water Temperature.
  3. EHPA for Austria.
- 4. EHPA approval model: HU091.U43, HU123.U33, HU143.U33, HU163.U33.

# Seasonal Energy

Description		Outdoor Unit	HU091.U43	HU121.U33	HU141.U33	HU161.U33	HU123.U33	HU143.U33	HU163.U33		
Descriptio	) []		Indoor Unit				HN1616T.NB0	)			
		SCOP	-	4.04	4.20	4.15	4.15	4.20	4.15	4.15	
	Average	Rated Heat Output (Prated)	kW	7	10	10	11	10	10	11	
	Climate	Seasonal Space Heating Efficiency (ηs)	%	159	165	163	163	165	163	163	
Space	Outlet Seas	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A++	A++	A++	A++	A++	A++	A++	
Heating (According		Annual Energy Consumption	kWh	3,321	4,820	5,183	5,376	4,820	5,183	5,376	
to		SCOP	-	2.88	3.00	3.00	3.00	3.00	3.00	3.00	
EN14825)	Average Climate Water Outlet 55°C	Rated Heat Output (Prated)	kW	6	10	10	10	10	10	10	
		Seasonal Space Heating Efficiency (ηs)	%	112	117	117	117	117	117	117	
		Outlet	Outlet	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+	A+	A+	A+	A+	A+
		Annual Energy Consumption	kWh	4,020	6,755	6,755	6,755	6,755	6,755	6,755	
	General	Declared Load Profile	-	XL	XL	XL	XL	XL	XL	XL	
Domestic Hot Water	Average	Water Heating Efficiency (ηwh)	%	98	89	89	89	89	89	89	
Heating	Climate	Water Heating Energy Eff. Class	-	А	А	А	А	А	А	А	

# Indoor Unit Specification (200L)

Description			Unit	7 ~ 25 10 ~ 60				
O	Heating		°C	25 ~ 58				
Operation Range (Leaving Water)	Cooling		°C		7 ~ 25			
(Leaving Water)	Domestic Hot V	Vater	°C		10 ~ 60			
	Power Supply	Phase / Frequency / Voltage	Ø/Hz/V	1 / 50 / 220 ~ 240	1 / 50 / 220 ~ 240	3 / 50 / 380 ~ 41		
	Number of Hea	ing Coil	EA	1	2	3		
Electric Heater	Capacity		kW	2	2 + 2	2 + 2 + 2		
	Maximum Runn	ing Current	А	11.1	19.9	11.1		
	Recommended	Circuit Breaker	А	16	20	16		
Water Flow Rate	Min.		LPM		13			
	Water Circuit	Inlet	mm(inch)		Male PT 25(1)			
	water Circuit	Outlet	mm(inch)		Male PT 25(1)			
Dining	Refrigerant	Gas	mm(inch)		15.88 Ø (5/8)			
Piping Connections	Circuit	Liquid	mm(inch)	9.52 Ø (3/8)				
Connections	DHW Tank	Cold Inlet	mm(inch)	Male PT 19.05 (3/4)				
	Water Circuit	Hot Outlet	mm(inch)		Male PT 25 (1)			
	Water Circuit	Recirculation	mm(inch)		Male PT 19.05 (3/4)			
	Туре		-	Hydro	module with integrated	d boiler		
	Material		-		Enameled steel			
	Water Volume	Rated	l		200			
DHW Tank	Internal Therma	l Protect Limit	°C		95			
DHVV Idlik	Maximum Wate	r Pressure Limit	bar	10				
		Material	-		Polyurethane foam			
	Insulation	Thickness	mm		50			
		Heat Loss (for 24hr)	kWh		1.67			
	Water Volume	Rated	l	40				
Buffer Tank	Material		-		Steel powder coated			
	Insulation Mate	rial	-	Closed cell foamed rubber				
Dimensions	Body	WxHxD	mm	607 x 2,079 x 725				
Weight	Body		kg	228				
Sound Power Level	Heating	Rated	dB(A)	36				

# **PRODUCT & SPECIFICATION**

# Outdoor Unit Product Specification (1 Phase)

Description		OAT	LWT	Outdoor Unit	HU091.U43	HU121.U33	HU141.U33	HU161.U33	
Description		UAI	LVVI	Indoor Unit		HN161	6T.NB0		
Naminal Canacity	Heating	7°C	35°C	kW	9.0	12.0	14.0	16.0	
Nominal Capacity	Cooling	35°C	18°C	kW	9.0	10.4	11.0	12.0	
Nominal Power	Heating	7°C	35°C	kW	2.23	2.78	3.43	4.18	
Input	Cooling	35°C	18°C	kW	2.88	3.30	3.53	4.00	
COP	Heating	7°C	35°C	W/W	4.04	4.32	4.08	3.83	
EER	Cooling	35°C	18°C	W/W	3.12	3.15	3.12	3.00	
Operation Range	Heating	Min. ~	Max.	°CDB		-20	~ 35		
(Outdoor Air)	Cooling	Min. ~	Max.	°CDB		5 ~	48		
	Туре			-		R41	10A		
	GWP (Global Warn	ning Pote	ential)	-		2,0	88		
Dofrigoront	Charge		kg	1.8	2.3				
Refrigerant			tCO₂eq	3.76 4.8					
	Chargeless Pipe Length		m	7.5					
	Additional Charging Volume			g/m		4	0		
Compressor	Quantity			EA		-	1		
Compressor	Туре			-		Rot	ary		
	Outer Dia.	Liquid		mm(inch)	9.52 Ø (3/8)				
	Outer Dia.	Gas		mm(inch)	15.88 Ø (5/8)				
Refrigerant Piping		Min.		m		3	3		
Connection	Length	Standa	ard	m		7.	.5		
		Max.		m		5	0		
	Level Difference (ODU ~ IDU)	Max.		m		30			
Dimensions	Unit	W×H	x D	mm	950 x 834 x 330	950 x 834 x 330 950 x 1,380 x 330			
Weight	Unit			kg	59 94				
Sound Power Level	Heating	Rated		dB(A)	65		66		
	Phase / Frequency	/ Voltage	е	Ø/Hz/V		1 / 50 / 2	20 ~ 240		
Power Supply	Maximum Running	Current		А	19		25		
	Recommended Circ	uit Breal	ker	А	30		40		

# Outdoor Unit Product Specification (3 Phase)

Description -		OAT LWT		Outdoor Unit	HU121.U33	HU141.U33	HU161.U33		
Description				Indoor Unit		HN1616T.NB0			
Na cia de Caracia	Heating	7°C	35°C	kW	12.0	14.0	16.0		
Nominal Capacity	Cooling	35°C	18°C	kW	10.4	11.0	12.0		
Nominal Power	Heating	7°C	35°C	kW	2.78	3.43	4.18		
Input	Cooling	35°C	18°C	kW	3.30	3.53	4.00		
COP	Heating	7°C	35°C	W/W	4.32	4.08	3.83		
EER	Cooling	35°C	18°C	W/W	3.15	3.12	3.00		
Operation Range	Heating	Min. ~	Max.	°CDB		-20 ~ 35			
(Outdoor Air)	Cooling	Min. ~	Max.	°CDB		5 ~ 48			
	Туре			-		R410A			
	GWP (Global Warm	ing Potent	ial)	-		2,088			
Deficement	Charge Chargeless Pipe Length			kg	2.3				
Refrigerant				tCO₂eq	4.8				
				m		7.5			
	Additional Charging	y Volume		g/m		40			
C	Quantity			EA	1				
Compressor	Туре			-		Rotary			
	Outer Dia.	Liquid		mm(inch)	9.52 Ø (3/8)				
	Outer Dia.	Gas		mm(inch)		15.88 Ø (5/8)			
Dafairana Diaira		Min.		m	3				
Refrigerant Piping Connection	Length	Standa	rd	m	7.5				
		Max.		m	50				
	Level Difference (ODU ~ IDU)	Max.		m	30				
Dimensions	Unit	WxH	x D	mm	mm 950 x 1,380 x 330				
Weight	Unit			kg	94				
Sound Power Level	Heating	Rated		dB(A)		66			
	Phase / Frequency /	Voltage		Ø / Hz / V	3 / 50 / 380 ~ 415				
Power Supply	Maximum Running (	Current		А	16.1				
	Recommended Circu	uit Breakei	r	А		20			

- 1. Due to our policy of innovation some specifications may be changed without notification.
- 2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound level values are measured at anechoic chamber. Therefore, these values depend on the ambient conditions and values are normally higher in actual operation.

  4. Performances are based on that interconnected pipe length is standard length and difference of elevation (Outdoor ~ Indoor unit) is zero.

- 5. This product contains fluorinated greenhouse gases.
  6. LWT: Leaving Water Temperature, OAT: Outdoor Air Temperature.

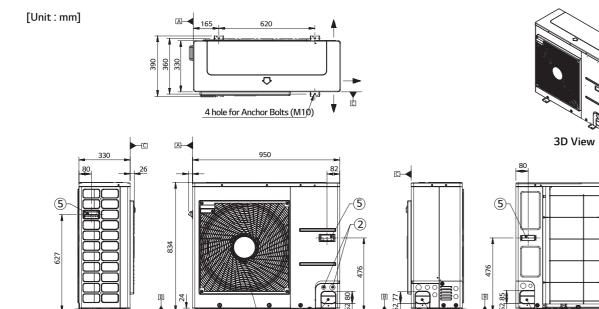
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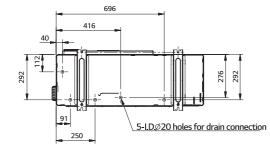
# **PRODUCT & SPECIFICATION**

# **Drawings**

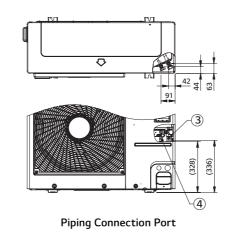
			Model	Name						
Category	Unit	Capacity (kW)								
		9.0	12.0	14.0	16.0					
1 Phase Model	Outdoor Unit	HU091.U43	HU121.U33	HU141.U33	HU161.U33					
1Ø, 220 ~ 240V, 50Hz	Indoor Unit		HN161	6T.NB0						
3 Phase Model	Outdoor Unit	-	HU123.U33	HU143.U33	HU163.U33					
3Ø, 380 ~ 415V, 50Hz	Indoor Unit	-		HN1616T.NB0						

### HU091.U43



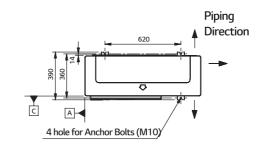


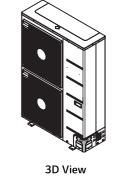
No.	Part Name	Description
1	Air Outlet	-
2	Power and Communication Cable Hole	-
3	Gas Pipe Connection	Flare joint
4	Liquid Pipe Connection	Flare joint
5	Handle	-
6	Pipe Routing Hole (Front)	-
7	Pipe Routing Hole (Side)	-
8	Pipe Routing Hole (Back)	-

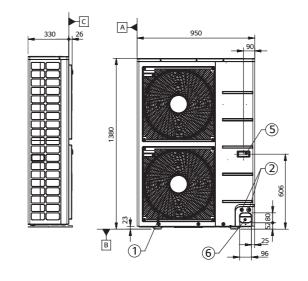


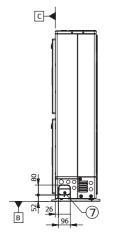
HU121.U33 / HU141.U33 / HU161.U33 / HU123.U33 / HU143.U33 / HU163.U33

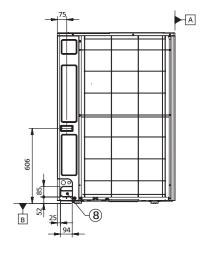
[Unit:mm]



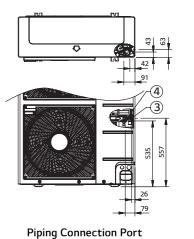








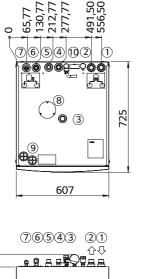
No.	Part Name	Description
1	Air Outlet	-
2	Power and Communication Cable Hole	-
3	Gas Pipe Connection	Flare joint
4	Liquid Pipe Connection	Flare joint
5	Handle	-
6	Pipe Routing Hole (Front)	-
7	Pipe Routing Hole (Side)	-
8	Pipe Routing Hole (Back)	-

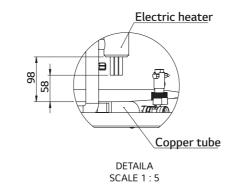


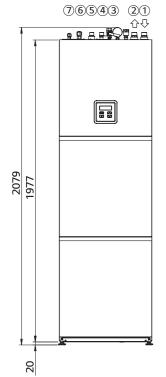
# **PRODUCT & SPECIFICATION**

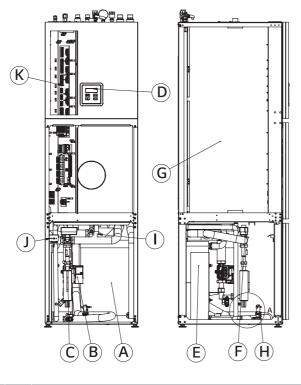
HN1616T.NB0

[Unit:mm]





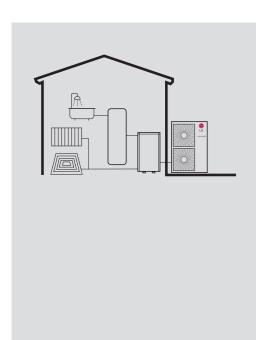




No.	Part Name	No.	Part Name
1	Heating / Cooling Inlet	Α	Buffer Tank
2	Heating / Cooling Outlet	В	Circulating Pump
3	Warm Sanitary	С	Electric Flow Heater
4	DHW - Circulation		TT3000 Controller
5	5 Cold Sanitary Water - Supply		Condenser
6	Gas Pipe 5/8" - Refrigerant	F	3 Way Valve
7	Liquid Pipe 3/8" - Refrigerant	G	DHW Tank
8	Mg. Anode		

# SPLIT HIGH TEMPERATURE





## **Excellent Performance**

- Higher energy efficiency.
- Enhanced efficiency & Performance.
- Cascade 2 stage compression.

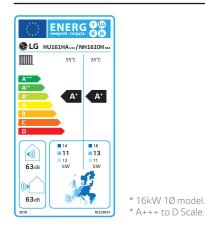
## **User Convenience**

- Suitable for old radiator.
- Low noise.
- Quick defrosting.

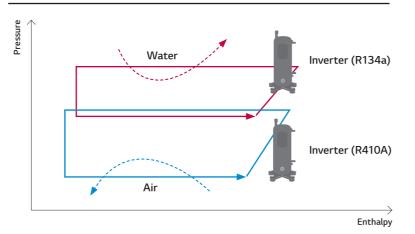
# **Easy Installation & Maintenance**

- Efficient & Flexible design.
- Light weight.
- Low current level.

# **Energy Labeling**

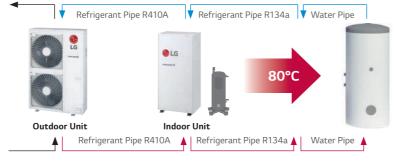


# THERMA V High Temperature Cycle



# **High Temperature Concept**

THERMA V high temperature is suitable for houses which have poor insulation or existing old radiator, or have to meet sanitary water regulation which needs high water temperature.



#### Note

1. A+++ label is available from 26, Sep. 2019 and should be considered as A++ label until that time.

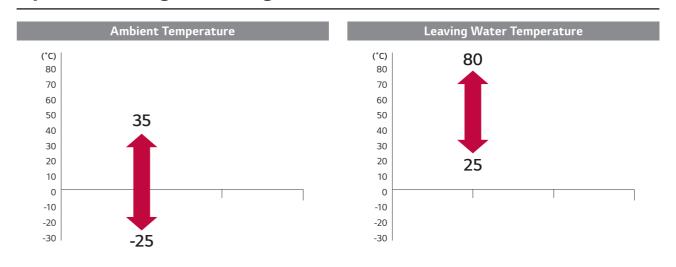


# Capacity Range (Heating)

# High Temperature Model

Capacity Range [kW]	5	6	7	8	9	10	11	12	13	14	15	16	17
Heating Capacity												•	

# Operation Range (Heating)

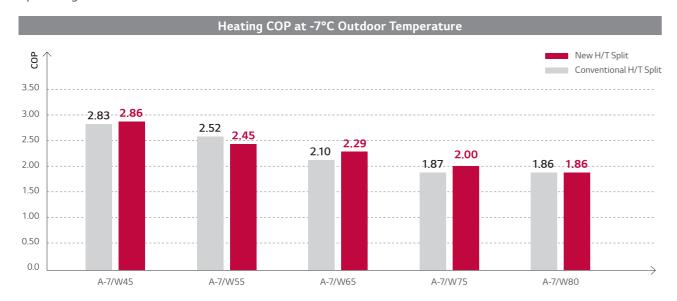


# THERMAY... SPLIT HIGH TEMPERATURE

# **EXCELLENT PERFORMANCE**

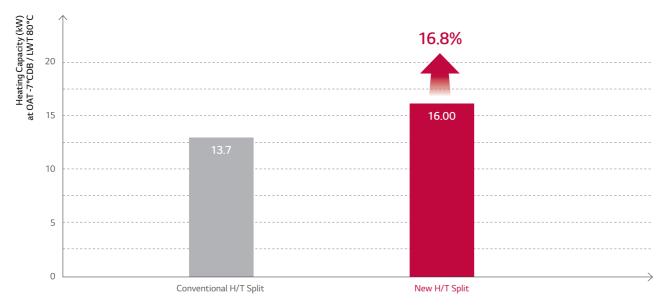
# **High Energy Efficiency**

By applying efficient compressor and optimally designed structure, the more energy saving, the lower operating cost make sooner return on initial investment.



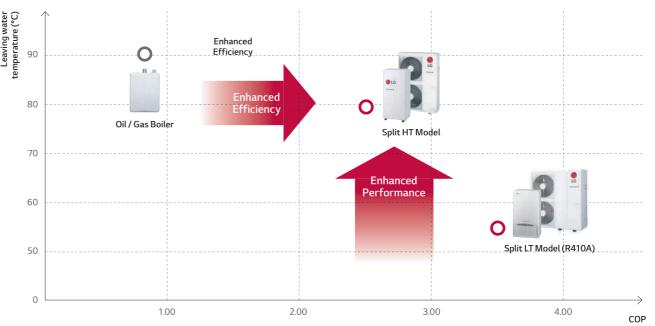
# **Excellent Performance at LAT**

New H/T Split provides excellent heating performance – especially at low ambient remperature. Even at outside temperatures of -7  $^{\circ}$ C and LWT of 80  $^{\circ}$ C, New H/T Split is able to provide 16kW heating capacity improved by 16.8% compared to the previous models.



# **Enhanced Efficiency & Performance**

THERMA V high temp. can produce Max. 80°C hot water with high efficiency through cascade 2 stage compression technology.



\* Condition for HT model: Outdoor air temp. 18°C, Entering water temp. 70°C

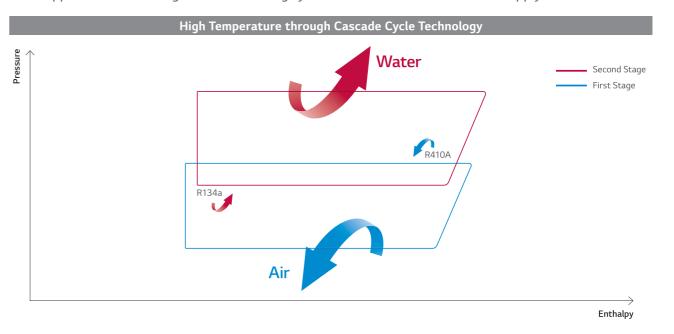
\* Condition for LT model: Outdoor air temp. 18°C, Entering water temp. 55°C

lote

1. OAT : Outdoor Air Temperature, EWT : Entering Water Temperature, LWT : Leaving Water Temperature.

# Cascade 2 Stage Compression Technology

Max. 80°C hot water can be generated through cascade R410A to R134a BLDC compressor technology an disapplicable for existing old boiler heating system which demands hot water supply.



## THERMA V. SPLIT HIGH TEMPERATURE

# **USER CONVENIENCE**

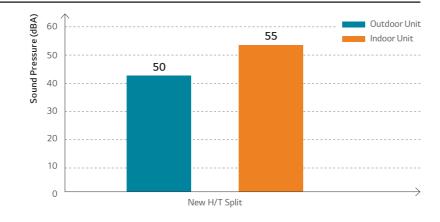
# **Suitable for Old Radiator**

THERMA V high temperature is suitable for houses which have poor insulation or existing old radiator, or have to meet sanitary water regulation which needs high water temperature.



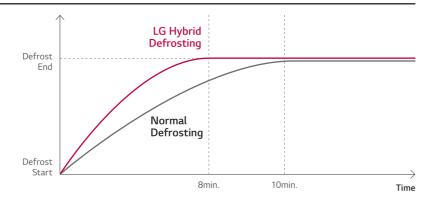
## **Low Noise Level**

Through cutting edge technology for DC inverter compressor, operating noise level of indoor & outdoor unit has been reduced and serves more comfort.



# **Quick Defrosting**

Through R134a compressor controlling technology, necessary time for defrost operation has been minimized effectively. (LG Patent)

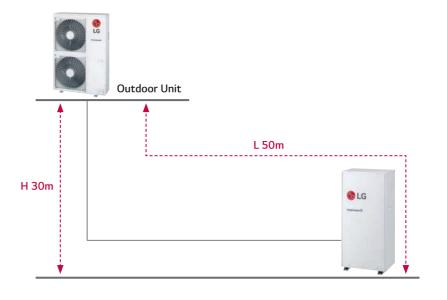


# THERMA V... SPLIT HIGH TEMPERATURE

# **EASY INSTALLATION & MAINTENANCE**

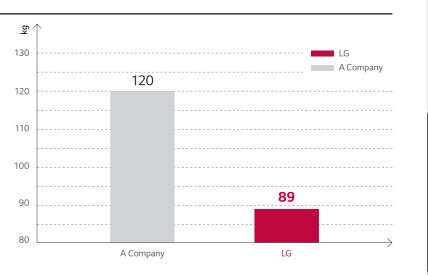
# **Efficient & Flexible Design**

World-class level of ref. piping distance enables more efficient design & flexible installation.



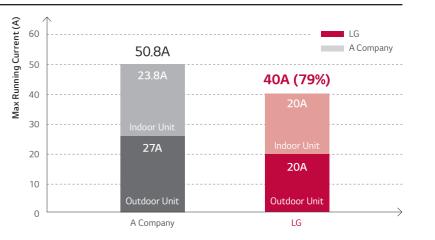
# **Light Weight**

Lighter weight enables easy installation work.



# **Low Current Level**

LG high temperature THERMA V can be easily installed without any incurring any additional costs to the electric connections.



# THERMAY... SPLIT HIGH TEMPERATURE

# **PRODUCT & SPECIFICATION**

# **Split High Temperature**

IDU HN1610H.NK3 ODU HU161HA.U33

















# **Features**

- Higher energy efficiency
- Cascade 2 stage compression
- Maximum 80°C LWT
- Suitable for old radiator
- Only for heating (No cooling)
- Quick defrosting
- Efficient & Flexible design
- KEYMARK / MCS / Eurovent certification

# Model Line Up

		Model Name
Category	Unit	Capacity (kW)
		16.0
1 Phase Model	Outdoor Unit	HU161HA.U33
1Ø, 220 ~ 240V, 50Hz	Indoor Unit	HN1610H NK3

# Seasonal Energy

Description			Outdoor Unit	HU161HA.U33
Description		Indoor Unit	HN1610H.NK3	
		SCOP	-	3.23
	Average	Rated Heat Output (Prated)	kW	13
	Climate Water Outlet 35°C	Seasonal Space Heating Efficiency (ηs)	%	126
		Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+
Space Heating		Annual Energy Consumption	kWh	8,618
(According to EN14825)	Average Climate Water	SCOP	-	3.01
,		Rated Heat Output (Prated)	kW	11
		Seasonal Space Heating Efficiency (ηs)	%	117
	Outlet 55°C	Seasonal Space Heating Eff. Class (A+++ to D Scale)	-	A+
	outlet 55 C	Annual Energy Consumption	kWh	7,424

1. LWT: Leaving Water Temperature.

# **Outdoor Unit Specification**

Description		OAT	LWT	Outdoor Unit	HU161HA.U33
Nominal Capacity	Heating	7°C	35°C	kW	16.00
Monimal Capacity	Heating	7°C	55°C	kW	14.00
Nominal	Lienting	7°C	35°C	kW	4.89
Power Input	Heating	7°C	55°C	kW	5.00
COP	Heating	7°C	35°C	W/W	3.27
COP	Heating	7°C	55°C	W/W	2.80
Operation range (Outdoor Air)	Heating	Min. ~	Max.	°CDB	-25 ~ 35
	Туре			-	R410A
Refrigerant	GWP (Global Warming Potenti	ial)		-	2088.00
	Charge			kg	3.80
				tCO <sub>2</sub> eq	7.90
	Chargeless Pipe Length			m	7.5
	Additional Charging Volume			g/m	40
Compressor	Quantity			EA	1
Compressor	Туре			-	Scroll
	Outer Dia.	Liquid		mm(inch)	9.52 Ø (3/8)
D. C D	Outer Dia.	Gas		mm(inch)	15.88 Ø (5/8)
Refrigerant Piping Connection	Length	Standa	ırd	m	7.5
	Length	Max.		m	50
	Level Difference (ODU ~ IDU)	Max.		m	30
Dimensions	Unit	WxH	x D	mm	950 x 1,380 x 330
Weight	Unit			kg	89
Sound Power Level	Heating	Rated		dB(A)	63
	Phase / Frequency / Voltage			Ø / Hz / V	1 / 50 / 220 ~ 240
Power supply	Maximum Running Current			А	20
	Recommended Circuit Breaker			А	25

- 1. Capacities and power inputs are based on the following conditions:

   Piping Length: Interconnected pipe Length = 7.5m

   Difference limit of elevation (Outdoor ~ Indoor unit) is zero.

  2. Wiring cable size must comply with the applicable local and national codes.

- Withing Gable Size mask comply with the applicable local and hallohal coues.
   Due to our policy of innovation some specifications may be changed without notification.
   Sound level values are measured at anechoic chamber. Therefore, these values can be increased owing to ambient conditions during operation.
   This product contains fluorinated Greenhouse Gases.
   LWT: Leaving Water Temperature, OAT: Outdoor Air Temperature.

# **Indoor Unit Specification**

Description			Unit	HN1610H.NK3
Operation Range (Leaving Water)	Heating		°C	25 ~ 80
	Туре		-	R134a
Defeirement	GWP (Global Wa	rming Potential)	-	1,430
Refrigerant	Cl		kg	1.8
	Charge		tCO <sub>2</sub> eq	2.57
C	Quantity		EA	1
Compressor	Туре		-	Twin Rotary
Water Flow Rate	Min. (Recommended)		LPM	15
	Water Circuit	Inlet	mm(inch)	Male PT 25(1)
Piping	vvater Circuit	Outlet	mm(inch)	Male PT 25(1)
Connections	Refrigerant	Gas	mm(inch)	15.88 Ø (5/8)
	Circuit	Liquid	mm(inch)	9.52 Ø (3/8)
Dimensions	Body	WxHxD	mm	520 x 1,080 x 330
Net Weight	Body		kg	84
Sound Power Level	Heating	Rated	dB(A)	58 / 63*
	Phase / Frequency / Voltage Maximum Running Current		Ø/Hz/V	1 / 50 / 220 ~ 240
Power Supply			А	20
	Recommended C	ircuit Breaker	А	25

- 1. Wiring cable size must comply with the applicable local and national codes.
  2. Due to our policy of innovation some specifications may be changed without notification.
  3. Sound level values are measured at anechoic chamber. Therefore, these values can be increased owing to ambient conditions during operation.

  (\* This sound power level (63dB(A)) is when AC cooling fan is operated.)
  4. This product contains fluorinated greenhouse gases.

THERMAY... SPLIT HIGH TEMPERATURE

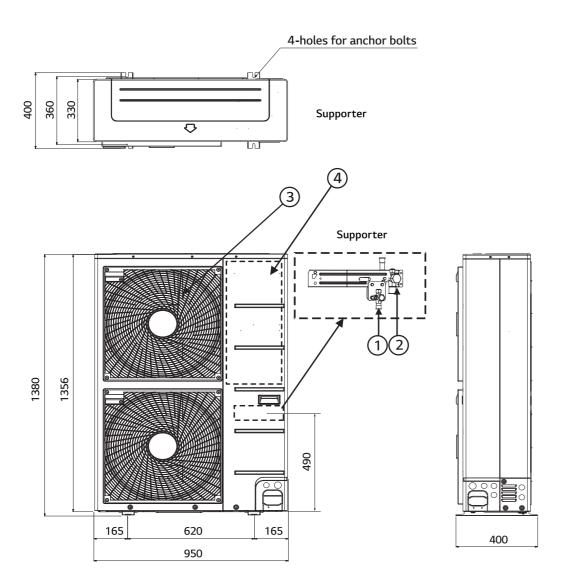
# **PRODUCT & SPECIFICATION**

# **Drawings**

Category	Unit	Model Name Capacity (kW) 16.0
1 Phase Model	Outdoor Unit	HU161HA.U33
1Ø, 220 ~ 240V, 50Hz	Indoor Unit	HN1610H.NK3

### HU161HA.U33

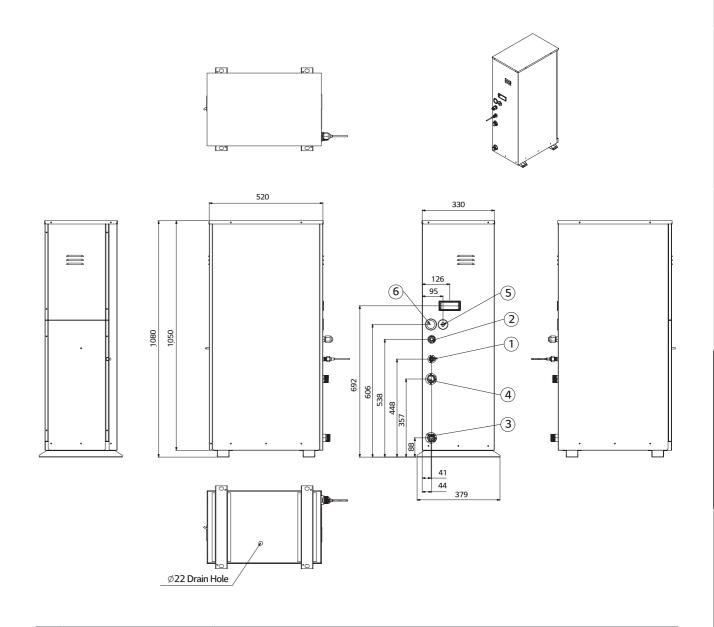
[Unit:mm]



No.	Part Name	Description
1	Liquid Side Service Valve (mm)	-
2	Gas Side Service Valve (mm)	-
3	Air Discharge Grill	-
4	Control Cover	-

#### HN1610H.NK3

External [Unit : mm]



No.	Part Name	Description
1	Refrigerant Pipe	15.88 Ø (mm)
2	Refrigerant Pipe	9.52 Ø (mm)
3	Entering Water Pipe	Male PT 1inch
4	Leaving Water Pipe	Male PT 1inch
5	Control Box	PCB and Terminal Blocks
6	Flow Switch	Minimum Operation Range at 23LPM

# THERMA V.

# **ACCESSORIES**

# **LG Wi-Fi Modem**

### PWFMDD200.ENCXLEU

Access LG THERMA V anytime and from anywhere with Wi-Fi equipped device. LG's exclusive Home Appliances control app (SmartThinQ $^{TM}$ ) is available.

Simple operation for various functions.



- Operation mode selection
- Current temperature
- Set temperature
- On/Off reservation
- Energy monitoring



Model Name	PWFMDD200
Size (mm)	46 x 68 x 14
Interfaceable Products	THERMA V Split & Monobloc
Connection Type	Indoor Unit 1:1
Communication Frequency	2.4GHz
Wireless Standards	IEEE 802.11b/g/n
Mobile Application	LG SmartThinQ™ (Android v4.1 (Jellybean) or higher, iPhone iOS 9.0 or higher)
Optional Extension Cable	PWYREW000 (10m extension)

- 1. Functionality may be different according to each Indoor model. (Split and Monobloc available) 2. User interface of application shall be revised for its design and contents improvement.
- 3. Application is optimized for smartphone use, so it may not be well functioning with tablet devices. - For the compatibility with indoor unit, please contact regional office.

# **Domestic Hot Water Tank**

OSHW-200F.AEU OSHW-300F.AEU OSHW-500F.AEU OSHW-300FD.AEU



Doub	ole C	Coil

Single Coil

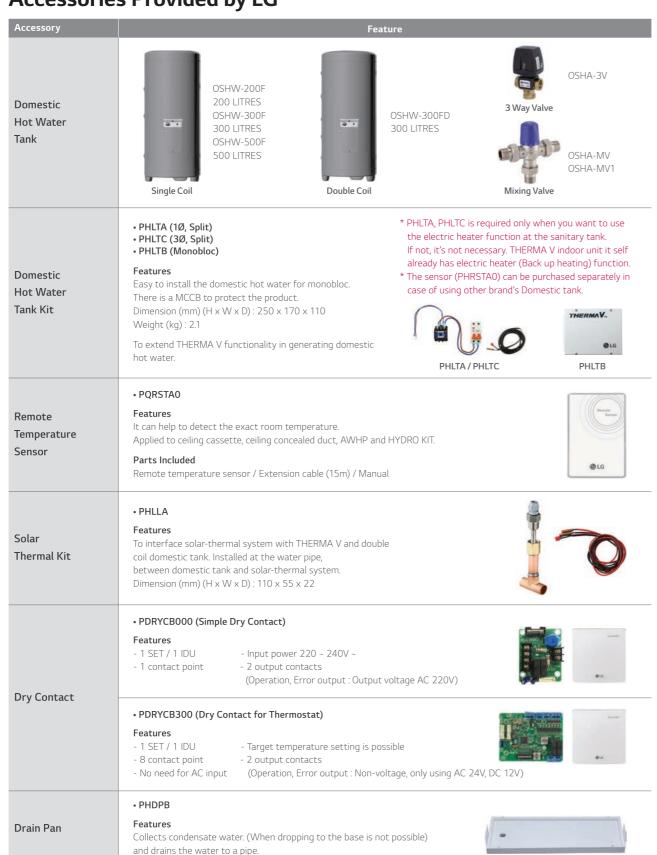
Domestic Hot Water	r Tank	Unit	OSHW-200F	OSHW-300F	OSHW-500F	OSHW-300FD
	Water Volume	L	200	300	500	300
	Diameter	mm	640	640	640	640
General	Height	mm	1,350	1,850	1,900	1,850
Characteristics	Empty Weight	Kg	61	100	146	106
	Tank Materials	-	STS:F18	STS:F18	STS:F18	STS:F18
	Color	-	Grey	Grey	Grey	Grey
c .c	Additional Electric Heater	W	2,400	2,400	2,400	2,400
Specification of Electric Back up	Power Supply	Ø/V/Hz	1 / 230 / 50 (60)	1 / 230 / 50 (60)	1 / 230 / 50 (60)	1 / 230 / 50 (60)
Liectife back up	Adjustable Thermostat	°C	0 ~ 90	0 ~ 90	0 ~ 90	0 ~ 90
	Exchanger Type	-	Single	Single	Single	Double
Specification of	Material Exchanger	-	STS:F18	STS:F18	STS:F18	STS:F18
Heat Exchanger	Maximum Water Temp	°C	90	90	90	90
	Coil Surface	m <sup>2</sup>	2.3	3.1	4.8	3.1 + 0.97
	Heat Pump Inlet	inch	1 BSP Female	1 BSP Female	1 ¼ BSP Female	¾ BSP Female (Upper Coil)
	Heat Pump Outlet	inch	1 BSP Female	1 BSP Female	1 ¼ BSP Female	¾ BSP Female (Upper Coil)
Water Connections	Solar Inlet	inch	-	-	-	1 BSP Female (Lower Coil)
	Solar Outlet	inch	-	-	-	1 BSP Female (Lower Coil)
	City Water Inlet	inch	¾ BSP Male	34 BSP Male	1 BSP Male	34 BSP Male
	Hot Water Outlet	inch	3/4 BSP Female	1 BSP Female	1 BSP Female	1 BSP Female
Energy Efficiency Class	5	-	В	В	В	В
Standing Heat Loss		W	61	70	83	70

Mandatory Optional Accessories					
Domestic Hot Water Tank Installation Kit PHLTA / PHLTB / PHLTC					
	Optional Accessories				
Mixing Valve (3/4" dn20)	OSHA-MV				
Mixing Valve (1" dn25)	OSHA-MV1				
3-Way Valve	OSHA-3V				

#### THERMA V.

# **ACCESSORIES**

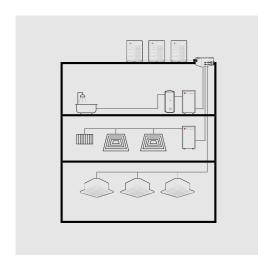
# **Accessories Provided by LG**



Accessory	Feature
Meter Interface	PENKTH000  Features  Energy meter interface to monitor electricity and heat energy.  - Max. 3 Watt-hour meter  - Max. 1 Heat meter  - Pulse width: 40ms - 100ms  - Size (W x H x D): 53.6 x 89.7 x 60.7  - Power: DC 12V
2 Zone Valve Controller	• PZNVVB200  * This accessory is available from Aug. 2019  Features  It is the controller that controls the valve of each zone interlocking with room temperature sensor or room thermostat.  - Individual temperature setting possible.  (To be set through wired remote control in room temperature input mode)  - Room temperature detection (AI: 2 ports) - 3rd party thermostat interlock input. (DI: 2 port)  - Can read one DI or AI for each zone.  - Maximum number of connections: Max. 4EA (Expandable up to 8-zone)  - Size (W x H x D): 53.6 x 89.7 x 60.7  - Power: DC 12V
Modbus RTU	PMBUSB00A  Features  Modbus RTU communication with Modbus master controller.  - Modbus RTU slave (RS485) / 9,600 bps  - Size (W x H x D): 53.6 x 89.7 x 60.7  - Max. 16 IDUs with single module / Max. 64 IDUs with 4 modules  - Power: DC 12V
PI485 Gateway	PMNFP14A1 (for Monobloc & Split) PP485B00K (for DHW tank integrated type)  Features Interface module for LGAP or Modbus communication. For Monobloc & Split: PMNFP14A1 * This is for LGAP comm. with central controller. For DHW tank integrated unit: PP485B00K * This is for Modbus comm. with indoor unit  PMNFP14A1  PP485B00K
2nd Circuit Thermistor	• PRSTAT5K10  Features  Temperature sensor for 2nd circuit control. (Mix zone temp. sensor)  - 5kΩ thermistor, 10m







### **Excellent Performance**

- Saving cost through high efficiency.
- Energy saving through heat recovery.

## **User Convenience**

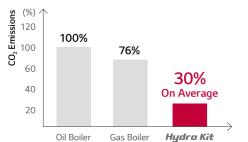
- · Space heating and domestic hot water.
- Radiant heating & FCU.
- LG own Wi-Fi solution. (SmartThinQ<sup>™</sup>)

# **Easy Installation & Maintenance**

- Easy installation.
- Various application.

# **Green Energy Solution**

Green energy solution through the reduction of CO<sub>2</sub> emissions.







# High Temperature Concept of HYDRO KIT

Provides high temperature up to 80°C with dual inverter cascade cycle, applicable for buildings that require large amount of hot water supply.



# Dual Inverter Cascade Cycle Technology

Max. 55% improved capacity compared to mid temp. of HYDRO KIT.

- Max. 20% reduced heating operating cost compared to mid temp. of HYDRO KIT.
- Cascade R410A to R134a BLDC compressor technology.

## High Volume of Hot Water

Compared to lower temperature, storing high temperature water in a sanitary tank increases the quantity of mixed water available for the user.

# Energy Saving through MULTI V 5 Heat Recovery

Energy cost can be minimized by reusing the wasted heat from indoor units.

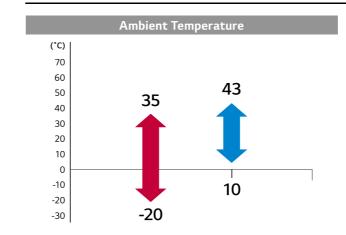


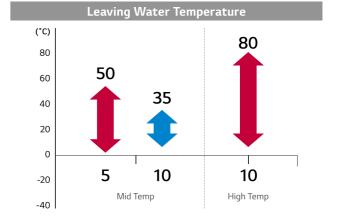
# Capacity Range (Heating & Cooling)

Mid Temp. / Cascade 2 Stage Compression For High Temperature

Capacity Range [kW]		12	14	25	28	32
Heating Capacity	Mid temp.		•			•
	High temp.		•	•		
Cooling Capacity	Mid temp.	•				

# Operation Range (Heating & Cooling)





# **EXCELLENT PERFORMANCE**

# **Saving Cost through High Efficiency**

Possible to install with equivalent levels of capital cost as a boiler system and minimize energy bills thanks to lower operation costs.

### 1st Proposal MULTI V 5 HYDRO KIT

(Air conditioning + Hot water supply + Floor heating)

2nd Proposal MULTI V 5 Air conditioning + Gas boiler (Hot water supply + Floor heating)

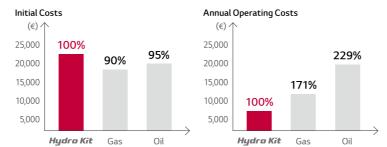
3rd Proposal MULTI V 5 Air conditioning + Oil boiler (Hot water supply + Floor heating)

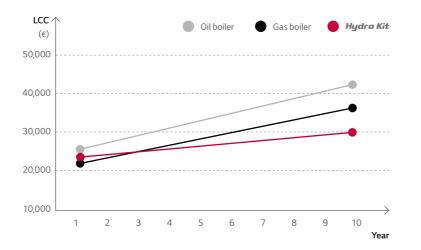
## **Analysis Conditions**

- Building type: Dormitory, Flats
- Cooling / Floor heating / Sanitary Hot water for 10 years
- Cooling: MULTI V IV indoor unit
- Floor heating:

Medium temp. HYDRO KIT (1ea)

- Sanitary hot water: High temp. HYDRO KIT (2ea), Sanitary hot water tanks
- Electricity cost : Average cost in EU
- Gas cost : Average cost in EU
- Oil cost : Average cost in EU



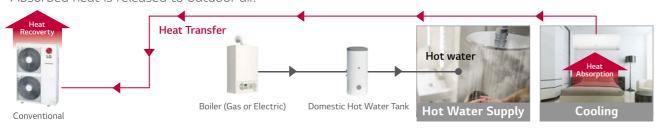


# **Energy Saving through MULTI V 5 Heat Recovery**

Energy costs can be minimized by reusing the wasted heat from indoor units.

#### Conventional

Absorbed heat is released to outdoor air.



#### **HYDRO KIT**

Absorbed heat from indoor space is used for making hot water.



# MULTI V. Hydro Kit

# **USER CONVENIENCE**

# **Space Heating and Domestic Hot Water**

The temperature range of the hot water is usually between 40 and 45°C for bath and shower. Temperature can be adjusted by users for other applications. LG has two models which can provide leaving water temperature possible up to 50°C, and up to 80°C.





# Radiant Heating & FCU

Adaptability to fan coil unit, radiant panel, thermal storage system, heat source of other HVAC system.



# **USER CONVENIENCE**

# **LG Own Wi-Fi Solution**

Access your HYDRO KIT anytime from anywhere.



<sup>\*</sup> In case of Mid. temp HYDRO KIT, Wi-Fi control using SmartThinQ<sup>TM</sup> is available from 2nd half of 2019.

## Simple Operation for Various Functions

- On/Off
- Operation mode selection
- Current temperature
- Set temperature
- On/Off reservation
- Energy monitoring



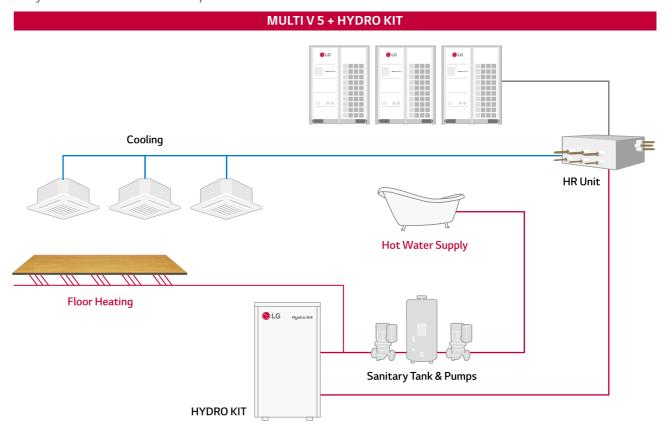
Mandatory accessory: PWFMDD200 (LG Wi-Fi modem) and PWYREW000 (10m extension connect cable in between HYDRO KIT indoor and Wi-Fi module)

# MULTI V. Hydro Kit

# **EASY INSTALLATION & MAINTENANCE**

# **Easy Installation**

Easy to install as it uses a compact and modular structure.



# **Various Applications**

Applicable to a variety of facilities including hospitals, residences and resorts that need floor heating and domestic hot water supply.









# **PRODUCT & SPECIFICATION**

# **HYDRO KIT**











<sup>\*</sup> In case of mid temp. HYDRO KIT, Wi-Fi control using SmartThinQ $^{\text{TM}}$  is available from 2nd half of 2019.

#### **Features**

- Higher energy efficiency
- Dual inverter cascade cycle technology
- Maximum 80°C LWT
- Intuitive interface
- Suitable for old radiator & FCU
- Easy installation
- Applicable to a variety of facilities
- SmartThinQ<sup>TM</sup>
- Eurovent certification

# Model Line Up

Category		Unit	4HP	8НР	10HP
HYDRO KIT	Mid Temp.	Indoor Unit	ARNH04GK2A4	-	ARNH10GK2A4
HIDKO KII	High Temp.	IIIdoof Offic	ARNH04GK3A4	ARNH08GK3A4	-

# **Indoor Unit Capacity Index**

Category	4HP	8HP	10HP
Unit Capacity (Btu/h)	42k	76k	96k
Capacity Index	12.3	22.4	28.0

- 1. Capacity Index is same as the capacity. (kW)
  2. LWT: Leaving Water Temperature.

# Indoor Unit Specification

Туре			Mid Temp			
Description			Unit	ARNH04GK2A4	ARNH10GK2A4	
Power Supply			V / Ø / Hz	220 ~ 240 / 1 / 50 220 / 1 / 60	220 ~ 240 / 1 / 50 220 / 1 / 60	
Capacity (Rated)	Cooling		kW	12.3	28.0	
Capacity (Rateu)	Heating		kW	13.8	31.5	
Power Input	Cooling		kW	0.01	0.01	
(Rated)	Heating		kW	0.01	0.01	
Water Outlet	Cooling	Min	°C	5	5	
Temperature	Heating	Max	°C	50	50	
Casing			-	Painted Steel Plate	Painted Steel Plate	
Dimensions	Body	WxHxD	mm	520 x 631 x 330	520 x 631 x 330	
Dilliensions	Бойу	WXHXD	inch	20-15 / 32 x 24-27 / 32 x 13	20-15 / 32 x 24-27 / 32 x 13	
Net Weight	Body		kg(lbs)	29.2 (64.4)	33.7 (74.3)	
	Refrigerant to Water	Туре	-	Brazed Plate HEX	Brazed Plate HEX	
		Quantity	EA	1	1	
Heat Exchanger		Number of Plate	EA	26	48	
		Rated Water Flow	ℓ/min	39.6	92.0	
		Head Loss	kPa	41.0	69.0	
Compressor		Туре	-	-	-	
	LWT	Inlet	inch	Male PT 1	Male PT 1	
Piping	LVVI	Outlet	inch	Male PT 1	Male PT 1	
Connections	Refrigerant Side	Liquid	mm(inch)	9.52 Ø (3/8)	9.52 Ø (3/8)	
	Refrigerant Side	Gas	mm(inch) 15.88 Ø (5/8)		22.2 Ø (7/8)	
Drain Piping Conn	ection		inch	Male PT 1	Male PT 1	
Sound Pressure	Cooling Heating		dB(A)	26	26	
Level			dB(A)	26	26	
Transmission Cable		mm <sup>2</sup>	1.0 ~ 1.5 x 2C	1.0 ~ 1.5 x 2C		
	D. 6 :	Refrigerant Name	-	R410A	R410A	
Refrigerant	Refrigerant to Water	Precharged Amount	kg(lbs)	-	-	
	vvdtei	Control	-	Electronic Expansion Valve	Electronic Expansion Valve	

- 1. Capacities are based on the following conditions
- Cooling temperature : Outdoor 35°C (95°F) DB / 24°C (75.2°F) WB, Water Inlet 23°C (73.4°F) / Outlet18°C (64.4°F) Heating temperature : Outdoor 7°C (44.6°F) DB / 6°C (42.8°F) WB, Water Inlet 30°C (86°F) / Outlet 35°C (95°F)
- Difference limit of elevation (Outdoor ~ Indoor unit) is Om.
- Piping length: Interconnected pipe length = 7.5m

  2. Wiring cable size must comply with the applicable local and national code.
- 3. Due to our policy of innovation, some specifications may be changed without notification.
   4. Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard.
- Therefore, these values can be increased owing to ambient conditions during operation.

  5. This product contains fluorinated greenhouse gases. (R410A, GWP (Global warming potential) = 2087.5)

# **PRODUCT & SPECIFICATION**

# **Indoor Unit Specification**

Туре			High Temp			
Description			Unit	ARNH04GK3A4	ARNH08GK3A4	
Power Supply			V/Ø/Hz	220 ~ 240 / 1 / 50 220 / 1 / 60	220 ~ 240 / 1 / 50 220 / 1 / 60	
C:t (D-t1)	Cooling		kW	-	-	
Capacity (Rated)	Heating		kW	13.8	25.2	
Power Input	Cooling		kW	-	-	
(Rated)	Heating		kW	2.30	5.00	
Operation Range	Cooling	Min	°C	-	-	
(Leaving Water)	Heating	Max	°C	80	80	
Casing			-	Painted Steel Plate	Painted Steel Plate	
Dimensions	Body	WxHxD	mm	520 x 1,080 x 330	520 x 1,080 x 330	
Dilliensions	body	WATTAB	inch	20-15 / 32 x 42-17 / 32 x 13	20-15 / 32 x 42-17 / 32 x 13	
Net Weight	Body		kg(lbs)	87.0 (191.8)	91.0 (200.6)	
		Туре	-	Brazed Plate HEX	Brazed Plate HEX	
	Defeirement	Quantity	EA	1	1	
	Refrigerant to Water	Number of Plate	EA	76	48	
Heat Exchanger	VVacci	Rated Water Flow	ℓ/min	19.8	36.0	
rieat Excilariger		Head Loss	kPa	5.0	20.0	
	Defeirement	Туре	-	Brazed Plate HEX	Brazed Plate HEX	
	Refrigerant to Refrigerant	Quantity	EA	1	1	
	Remigerant	Number of Plate	EA	50	60	
Туре		Туре	-	Twin Rotary inverter	Twin Rotary inverter	
Compressor		Oil Type	-	FVC68D (PVE)	FVC68D (PVE)	
		Oil Charge	СС	1,300	1,300	
	LWT	Inlet	inch	Male PT 1	Male PT 1	
Piping	LVVI	Outlet	inch	Male PT 1	Male PT 1	
Connections	Refrigerant Side	Liquid	mm(inch)	9.52 Ø (3/8)	9.52 Ø (3/8)	
	Kerrigerant Side	Gas	mm(inch)	15.88 Ø (5/8)	19.05 Ø (3/4)	
Drain Piping Conn	ection		inch	Male PT 1	Male PT 1	
Sound Pressure	Cooling		dB(A)	-	-	
Level	Heating		dB(A)	44	46	
Power Supply Cab	le		No. x mm <sup>2</sup>	3C x CV4.0	3C x CV4.0	
Communication ca	able		No. x mm <sup>2</sup>	2C x CVV-SB 1.0 ~ 1.5	2C x CVV-SB 1.0 ~ 1.5	
	Refrigerant to	Refrigerant Name	-	R410A	R410A	
	Refrigerant	Control	-	EEV	EEV	
Refrigerant		Refrigerant Name	-	R134a	R134a	
		Precharged Amount	kg(lbs)	2.3 (5.1)	3.0 (6.6)	
	Refrigerant to Water	Additional Refrigerant Charge Amount	kg(lbs)	0.8 (1.8)	1.0 (2.2)	
		tCO <sub>2</sub> eq	-	3.29	4.29	
		Control	-	Electronic Expansion Valve	Electronic Expansion Valve	

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- 1. Capacities are based on the following conditions:
- Cooling temperature : Outdoor 35°C (95°F) DB / 24°C (75.2°F) WB, Water Inlet 23°C (73.4°F) / Outlet 18°C (64.4°F) Heating temperature : Outdoor 7°C (44.6°F) DB / 6°C (42.8°F) WB, Water Inlet 30°C (86°F) / Outlet 35°C (95°F)
- Difference limit of elevation (Outdoor ~ Indoor unit) is Om.
- Piping length: Interconnected pipe length = 7.5m

  2. Wiring cable size must comply with the applicable local and national code.
- 3. Due to our policy of innovation, some specifications may be changed without notification.

- 4. Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard. Therefore, these values can be increased owing to ambient conditions during operation.
  5. This product contains fluorinated greenhouse gases. (R410A, GWP (Global warming potential) = 2087.5)

## Indoor Unit Combination Ratio

Outdoor Unit Type	Number of	Maximum Combination Ratio				
Outdoor offic Type	Outdoor Unit	HYDRO KIT	Total (HYDRO KIT + Indoor Unit)			
MULTI V 5*	Single Unit	105%	200%			
(Heat Pump, Heat Recovery)	2 Units Combination	105%	160%			
MULTI V Water IV*	3 Units Combination	105%	130%			
(Heat Pump, Heat Recovery)	4 Units Combination	X	X			
MULTI V S * (Heat Pump, Heat Recovery)	Single Unit	105%	160%			

- 1. In case that the number of outdoor units is 4 units combination model, HYDRO KIT can not be combined with that.
- 2. In case that operating indoor units ratio to rated capacity of outdoor unit is more than 130%, the airflow or capacity of indoor units and HYDRO KIT will also that operating indoor units and HYDRO KIT will be a simple of the capacity of the capacitybe operated as low step in the all indoor units.
- 3. Sum of capacity index of indoor units and HYDRO KITs is corresponding to the maximum combination ratio of outdoor units. But capacity index of HYDRO KIT can not be over than 105% capacity index of outdoor unit.
- 4. HYDRO KIT can not be combined with MULTI V S type 4HP (ARU-04-), MULTI V S type 5HP compact model. (ARUN050GSL0)
- \* ARNH-A4 model can be used in 9600 bps communication with outdoor units manufactured from April 2019, and by that time it can be used after setting up 1200bps communication in outdoor unit. Method to set up communication type, refer to installation manual of outdoor units.

# Wiring of Main Power Supply and Equipment Capacity

Model	Type Hz		Volts	Voltage	Power Supply			Input (W)		
Model Type	П2	Range		MCA (A)	MFA (A)	FLA (A)	Cooling (W)	Heating (W)		
ARNH04GK2A4	Mid	EO	220 ~ 240	Max : 264 Min : 198	0.06	15	0.05	10	10	
ARNH10GK2A4	Temp. 50	50	220	Max : 242 Min : 198	0.06	15	0.05	10	10	

- 1. Voltage range: Units are suitable for use on electrical system where voltage supplied to unit terminals is not below or above the listed range limits.
- 2. Maximum allowable voltage unbalance between phase is 2%.
- 3. MCA/MFA: MCA = 1.25 x FLA / MFA ≤ 4 x FLA. (Next lower standard fuse rating. Minimum 15A)
- 4. Select wire size based on the MCA.
- 5. Instead of fuse, use circuit break.

Model	Type	Hz	Volts	Voltage	Power Supply			Compressor		
Wodet	Туре	П	Voits	Range	MCA (A)	TOCA (A)	MFA (A)	MSC (A)	RLA (A)	
ADMILIOACI/2AA		50	220 ~ 240	Max : 264 Min : 198	18.2	10.2	20	25		10.55
ARNH04GK3A4 High	High	60	220	Max : 242 Min : 198		20	23	-	10.56	
	Temp.	50	220 ~ 240	Max : 264 Min : 198	26.2	27	30		20.15	
		60	220	Max : 242 Min : 198	20.2	27	30	-	20.15	

- 1. Voltage supplied to the unit terminals should be within the minimum and maximum range
- 2. Maximum allowable voltage unbalance between phase is 2%.
- 3. MSC means the Max. current during the starting of compressor
- 4. MSC and RLA are measured as the compressor only test condition.
- 5. OFM are measured as the outdoor unit test condition.
- 6. TOCA means the total over current value of each outdoor unit
- 7. Select the wire size based on the larger value among MCA or TOCA.
- 8. MFA is used to select the circuit breaker and ground fault circuit interrupter, and recommended circuit breaker type is ELCB. (Earth leakage circuit breaker)
- Select the electrical equipment of combination unit according to the electrical characteristics of individual unit.

MCA: Minimum Circuit Amperes (A) MFA: Maximum Fuse Amperes W: Rated Input (W) FLA: Full Load Amperes (A) TOCA: Total Over Current Amperes (A) MSC: Maximum Starting Current (A)

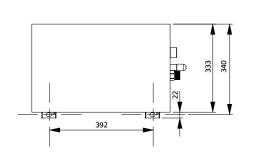
RLA: Rated Load Amperes (A)

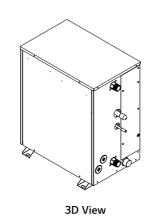
# **PRODUCT & SPECIFICATION**

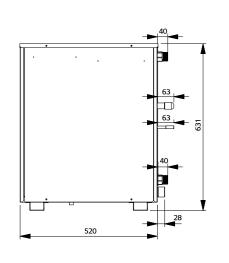
# **Drawings**

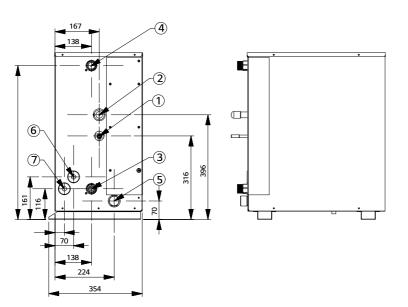
ARNH04GK2A4 / ARNH10GKA4

[Unit:mm]







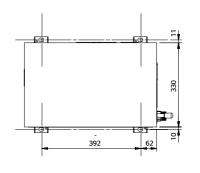


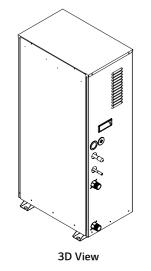
No.	Part Name	Description
1	Liquid Pipe	-
2	Gas Pipe	-
3	Water Inlet	-
4	Water Outlet	-
5	Drain Pipe	-
6	Transmission Cable Routing Hole	30 Ø
7	Power Supply Cable Routing Hole	30 Ø

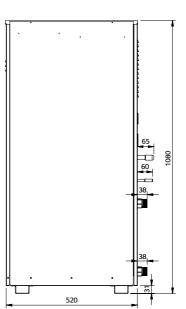
- Unit should be installed in compliance with the installation manual in the product box.
   Unit should be grounded in accordance with the local regulations or applicable national codes.
   All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.

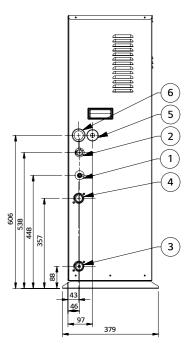
#### ARNH04GK3A4

[Unit:mm]









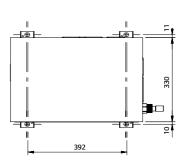
No.	Part Name	Description
1	Liquid Pipe	-
2	Gas Pipe	-
3	Water Inlet	-
4	Water Outlet	-
5	Transmission Cable Routing Hole	30 Ø
6	Power Supply Cable Routing Hole	30 Ø

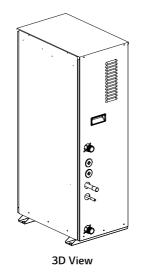
- Unit should be installed in compliance with the installation manual in the product box.
   Unit should be grounded in accordance with the local regulations or applicable national codes.
   All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.

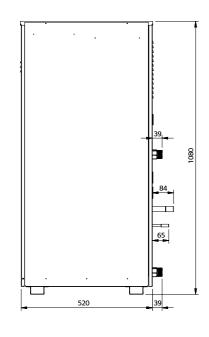
# **PRODUCT & SPECIFICATION**

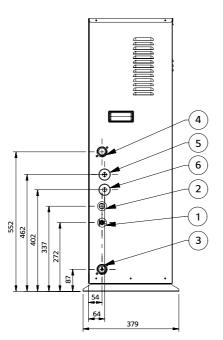
#### ARNH08GK3A4

[Unit:mm]









No.	Part Name	Description
1	Liquid Pipe	-
2	Gas Pipe	-
3	Water Inlet	-
4	Water Outlet	-
5	Transmission Cable Routing Hole	30 Ø
6	Power Supply Cable Routing Hole	30 Ø

- Note
  1. Unit should be installed in compliance with the installation manual in the product box.
  2. Unit should be grounded in accordance with the local regulations or applicable national codes.
  3. All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.

# **PRODUCT & SPECIFICATION**

# **Piping Accessories**

# **Heat Recovery Unit**

PRHR022 (2 branch Unit) PRHR032 (3 branch Unit) PRHR042 (4 branch Unit)





#### **Features**

- Max. 32 indoor units can be connected. (Max. 8 indoor units per branch)
- It is easy to install due to the automatic search algorithm for piping detection.
- Subcooling cycle in HR unit makes the system efficiency maximum.

# **Models Applied**

• MULTI V 5

• MULTI V SYNC

• MULTI V SYNC II

- MULTI V S heat recovery
- MULTI V WATER II heat recovery
- MULTI V III heat recovery
- MULTI V IV heat recovery
- MULTI V WATER IV heat recovery

# **Specifications**

Description				PRHR022	PRHR032	PRHR042
Number of Bra	anch		EA	2	3	4
Maximum Coni	nectable Capacity of	f Indoor Units (Per branch / Unit)	kW	16 / 32	16 / 48	16 / 58
Maximum Nur	nber of Connectabl	e Indoor Units per Branch	EA	8	8	8
Nominal	Cooling		kW	0.026	0.040	0.040
Input	Heating		kW	0.026	0.040	0.040
Net. Weight			kg	18	20	22
Dimensions (V	V x H x D)		mm	831 x 218 x 617	831 x 218 x 617	831 x 218 x 617
	1 1 11 5	Liquid	mm(inch)	9.52 (3/8)	9.52 (3/8)	9.52 (3/8)
<b>.</b>	Indoor Unit	Gas	mm(inch)	15.88 (5/8)	15.88 (5/8)	15.88 (5/8)
Piping Connections		Liquid	mm(inch)	9.52 (3/8)	9.52 (3/8)	9.52 (3/8)
Connections	Outdoor Unit	Low Pressure	mm(inch)	22.2 (7/8)	28.58 (11/8)	28.58 (11/8)
		High Pressure	mm(inch)	19.05 (3/4)	22.2 (7/8)	22.2 (7/8)
Power Supply			Ø/V/Hz	1 / 220 ~ 240 / 50 1 / 220 / 60	1 / 220 ~ 240 / 50 1 / 220 / 60	1 / 220 ~ 240 / 50 1 / 220 / 60

### Parts Included

• HR unit (1EA)

- Hanging bolts M10 or M8 (4EA)
- Nut M8 or M10 (8EA)

- Washers M10 (8EA)
- Reducers

## Reducers for Indoor Unit and HR Unit

(Unit:mm)

Model Name		Liquid	High Pressure	Low Pressure
Indoor Unit Red	ucer	OD9.52 Ø6.35		OD15.88 Ø12.7
HR Unit	PRHR022	009.52 Ø6.35	OD19.05 Ø15.88 Ø12.7  OD12.7 Ø9.52	OD22.2 Ø19.05 Ø15.88  OD15.88 Ø12.7
Reducer	PRHR032 PRHR042	OD15.88 Ø12.7 Ø9.52	00222 Ø19.05 Ø15.88	OD28.58 Ø22.2 Ø19.05  OD19.05 Ø15.88

## Convenient Free Zoning

MULTI V heat recovery provides flexible control over individual zones for the user's convenience.

#### • Individual Control

- Perfect individual control over spaces ventilation needed.

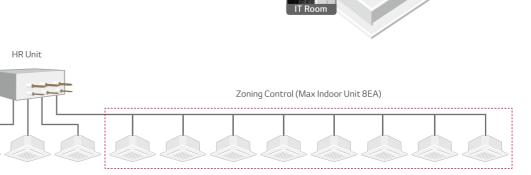
#### Zone Control

[Zoning Control]

- Max. of 8 indoor units can be connected for one branch.
- Max. of 32 indoor units can be connected for one HR unit.
- Same operational model can be operated by indoor units with zone control function installed.

## Combination of Individual and Zoning Installations

- Flexible piping design.
- Save Product and Installation Cost



121

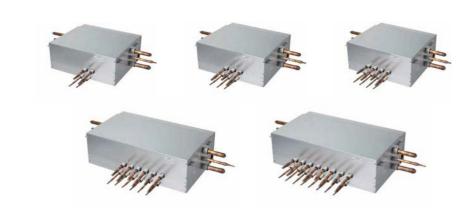
# MULTI V. Hydro Kit

# **PRODUCT & SPECIFICATION**

# **Piping Accessories**

# New Heat Recovery Unit

PRHR023 (2 branch Unit) PRHR033 (3 branch Unit) PRHR043 (4 branch Unit) PRHR063 (6 branch Unit) PRHR083 (8 branch Unit)



#### **Features**

- Max. 64 indoor units can be connected. (Max. 8 indoor units per branch)
- It is easy to install due to the automatic search algorithm for piping detection.
- Subcooling cycle in HR unit makes the system efficiency maximum.

# **Models Applied**

• MULTI V 5 heat recovery

# Specifications

Description			PRHR023	PRHR033	PRHR043	PRHR063	PRHR083	
Number of Br	anch		EA	2	3	4	6	8
Maximum Connectable Capacity of Indoor Units (Per Branch / Unit)		kW	17.5 / 35	17.5 / 52.5	17.5 / 69.5	17.5 / 69.5	17.5 / 69.5	
Maximum Number of Connectable Indoor Units Per Branch			EA	8	8	8	8	8
Nominal	Cooling		kW	0.040	0.040	0.040	0.076	0.076
Input	Heating		kW	0.038	0.038	0.038	0.072	0.072
Net. Weight	Net. Weight		kg	18.5	20.3	22.0	28.3	31.8
Dimensions (\	N x H x D)		mm	786 x 218 x 657	786 x 218 x 657	786 x 218 x 657	1,113 x 218 x 657	1,113 x 218 x 657
	Indoor	Liquid	mm(inch)	9.52 (3/8)	9.52 (3/8)	9.52 (3/8)	9.52 (3/8)	9.52 (3/8)
B: :	Unit	Gas	mm(inch)	15.88 (5/8)	15.88 (5/8)	15.88 (5/8)	15.88 (5/8)	15.88 (5/8)
Piping Connections		Liquid	mm(inch)	9.52 (3/8)	12.7 (1/2)	15.88 (5/8)	15.88 (5/8)	15.88 (5/8)
Connections	Outdoor Unit	Low Pressure	mm(inch)	22.2 (7/8)	28.58 (11/8)	28.58 (11/8)	28.58 (11/8)	28.58 (11/8)
	Offic	High Pressure	mm(inch)	19.05 (3/4)	22.2 (7/8)	22.2 (7/8)	22.2 (7/8)	22.2 (7/8)
Power Supply Ø / V / Hz		Ø/V/Hz	1 / 220 ~ 240 / 50 1 / 220 / 60	1 / 220 ~ 240 / 50 1 / 220 / 60	1 / 220 ~ 240 / 50 1 / 220 / 60	1 / 220 ~ 240 / 50 1 / 220 / 60	1 / 220 ~ 240 / 50 1 / 220 / 60	

### Parts Included

• HR unit (1EA)

- Hanging bolts M10 or M8 (4EA)
- Nut M8 or M10 (8EA)

• Washers M10 (8EA) • Reducers

# Reducers for Indoor Unit and HR Unit

(Unit:mm)

Model Name		Liquid	High Pressure	Low Pressure
Indoor Unit Redu	icer	009.52 06.35		OD15.88 Ø12.7
HR Unit	PRHR022	009.52 Ø6.35	OD19.05 Ø15.88 Ø12.7 OD12.7 Ø9.52	OD22.2 Ø19.05 Ø15.88  OD15.88 Ø12.7
Reducer	PRHR033 PRHR043 PRHR063 PRHR083	OD15.88 Ø12.7 Ø9.52	OD22.2 Ø19.05 Ø15.88	OD2858 Ø222 Ø19.05 OD19.05 Ø15.88

## Convenient Free Zoning

MULTI V heat recovery provides flexible control over individual zones for the user's convenience.

#### • Individual Control

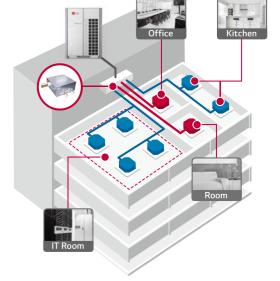
- Perfect individual control over spaces ventilation needed.

#### Zone Control

- Max. of 8 indoor units can be connected for one branch.
- Max. of 64 indoor units can be connected for one HR unit.
- Same operational model can be operated by indoor units with zone control function installed.

## • Combination of Individual and Zoning Installations.

- Flexible piping design.
- Save Product and Installation Cost





# **PRODUCT & SPECIFICATION**

# **Piping Accessories**

### Y Branch and Header Branch

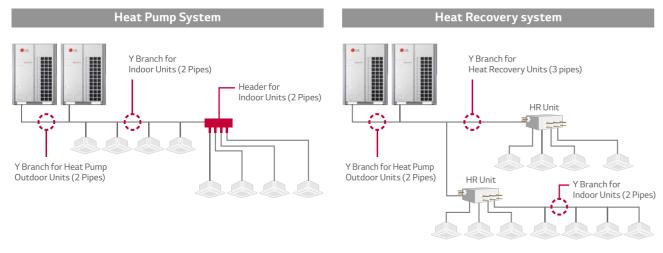
For refrigerant distribution of indoor units



#### **Features**

- Various Y branch pipe of different capacities make MULTI V installation much easier.
- Y branch and header branch for both gas and liquid are provided.
- Insulation material is also provided for covering the branches.

# Piping Diagram



# **Models Applied**

- MULTI V 5
- MULTI V IV
- MULTI V III, MULTI V PLUS II, MULTI V PLUS
- MULTI V S
- MULTI V WATER IV
- MULTI V WATER II

- MULTI V WATER S
- MULTI V SPACE II
- MULTI V MINI

### **Details of Model Name**

#### Header Branch

R410A

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Model Name	Liquid	Low Pressure
4 Branch / ARBL054	015.88 019.05 15.88 12.7	06.35 09.52 012.7 012.7 0.52
7 Branch / ARBL057	012.7 015.88 019.05 019.05 15.88 12.7	06.35 09.52 09.52 06.35 0012.7 9.52
4 Branch / ARBL104	Q15.88 Q15.88 Q15.88 Q15.88 Q28.58 Q28.58 Q28.58	06.35 09.52 00.12.7 00.12.7 9.52
7 Branch / ARBL107	015.88 015.88 019.06 028.58 0028.58 22.2	09.52 09.35 00.12.7 0D12.7 9.52
10 Branch / ARBL1010	<u>015.88</u> <u>019.05</u> <u>028.58</u> <u>0.19.05</u> <u>0.28.58</u> <u>0.28.58 <u>0.28.58</u> <u>0.28.58</u> <u>0.28.58 0.28.58 0.28 0.28 0.28 0.28 0.28 0.28 0.28 0.2</u></u>	06.35 09.52 012.7 0D12.7 9.52
10 Branch / ARBL2010	015,88 019,05 033.8 038.1 0038.1 34.9 28.58	06.35 09.52 015.88 0019.05 15.88

# **PRODUCT & SPECIFICATION**

# **Piping Accessories**

Y Branch Pipe for Connection of Outdoor Units

Heat Pump

R410A

MULTI V 5, MULTI V IV, MULTI V III, MULTI V WATER IV, MULTI V WATER II

(Unit:mm)

	2 Outdoor Units					
Model Name	High Pressure Gas Pipe	Liquid Pipe				
ARCNN21	O.D. 22.2 I.D. 19.05  416 408 I.D. 28.58	O.D.15.88 I.D.19.05  331  J.D.15.88  I.D.15.88  I.D.12.7 I.D.15.88  O.D.12.7 I.D.15.88  O.D.12.7 I.D.15.88				

	3 Outdoor Units						
Model Name	High Pressure Gas Pipe	Liquid Pipe					
ARCNN31	I.D.22.2 O.D.28.58 I.D.34.9  46 408 I.D.28.58 I.D.34.9 I.D.31.8 I.D.34.9 I.D.41.3 I.D.38.1 O.D.34.9 I.D.41.3 I.D.38.1 O.D.34.9 I.D.53.98 I.D.44.5 O.D.41.3	O.D.19.05 I.D.15.88 I.D.12.7 O.D.19.05 I.D.22.2  334 281 I.D.222 I.D.19.05 I.D.19.05 I.D.22.2 I.D.15.88 I.D.19.05 I.D.19.05					

	4 Outdoor Units						
Model Name	High Pressure Gas Pipe	Liquid Pipe					
ARCNN41	O.D.34.9 I.D.44.5  341 298 I.D.43.3 I.D.44.5 I.D.34.9 I.D.34.9 I.D.28.58 I.D.34.9 O.D.28.58 I.D.22.2	O.D.19.05 ID.22.2 ID.28.58  334 281 ID.22.2 ID.19.05 ID.19.05 B3 ID.19.05 B3 O.D.15.88 ID.12.7					

# Y Branch Pipe for Connection of Outdoor Units

Heat Pump

#### R410A

MULTI V 5, MULTI V IV heat recovery, MULTI V III heat recovery, MULTI V WATER IV heat recovery

(Unit:mm)

	2 Outdoor Units						
Model Name	High Pressure Gas Pipe	Liquid Pipe	Low Pressure Gas Pipe				
ARCNB21	O.D. 22.2 I.D. 19.05  416 406 1.D. 28.58 1.D. 28.58 1.D. 22.2 I.D. 19.05	O.D.15.88 I.D.19.05  3.31  I.D.15.88  I.D.19.05  I.D.12.7 I.D.9.52  I.D.12.7 I.D.15.88  O.D.12.7 I.D.15.88  O.D.12.7 I.D.15.88	ID22.2 OD.28.58 LD.34.9  46 408 ID28.58 ID34.9 ID318 ID34.9 ID413 ID38.1 OD.34.9 ID22.2 OD28.58 LD.34.9				

	3 Outdoor Units							
Model Name	High Pressure Gas Pipe	Liquid Pipe	Low Pressure Gas Pipe					
ARCNB31	I.D.222 O.D.28.58 I.D.34.9  456 408 I.D.28.58 I.D.34.9 I.D.31.8 I.	OD.19.05 LD.15.88 LD.12.7 O.D.19.05 LD.22.2    334	OD349 ID2858 ID.413 OD.349 ID2858 ID.413 OD.349 ID2858 ID.413 OD.349 ID2858 ID.34.9 ID.2858 ID.34.9					

	4	Outdoor Units	
Model Name	High Pressure Gas Pipe	Liquid Pipe	Low Pressure Gas Pipe
ARCNB41	OD34.9 ID413 ID44.5  1.D41.3 ID44.5  ID34.9 ID44.5 OD413 ID28.58  ID34.9 OD28.58 ID22.2	O.D.19.05 ID.22.2 ID.28.58  334 281 1D.22.2 ID.19.05 ID.19.05 ID.19.05 ID.19.05  O.D.15.88 ID.19.05	O.D.413 I.D.44.5 I.D.53.98  415 375 1.D.44.48 I.D.53.98 I.D.22.2 O.D.28.58 I.D.34.9

# **PRODUCT & SPECIFICATION**

# **Piping Accessories**

# Y Branch Pipe for Connection of Outdoor Units

Heat Pump, Heat Recovery zone control

#### R410A

(Unit:mm)

Model Name	Gas Pipe	Liquid Pipe
ARBLN01621	LD15.88 LD15.88 LD15.88 LD15.88 LD15.88 LD15.88	ID9.52 ID9.52 ID6.35 ID6.35 ID6.35 ID6.35
ARBLN03321	ID22.2 ID19.05 ID15.88 ID19.05 ID25.4 ID19.05 ID15.88 ID19.05	ID9.52 ID6.35 ID12.7 ID6.35 ID12.7

Model Name	Gas Pipe	Liquid Pipe
ARBLN07121	ID19.05 ID15.88 ID19.05 ID15.88	ID19.05 ID19.05 ID19.05 ID19.05 ID19.05 ID19.05 ID19.05
	LD34.9 LD31.8 O.D22.2 O.D19.05 LD28.58 O.D31.8 LD28.58 LD22.2	OD127 LD6.35 LD9.52 LD9.52 OD12.7
ARBLN14521	ID34.9 ID41.3 ID38.1 ID28.58 ID28.58 ID34.9 ID28.58 ID28.58 ID28.58 ID28.58 ID28.58 ID28.58 ID28.58 ID28.58 ID28.58 ID34.3 ID28.58 ID34.3 ID38.1	LD15.88 LD19.05 LD12.27 LD12.27 LD2.22 LD15.88 LD19.05
	0.022.2 LD15.88 LD12.7 0.028.58 LD19.05 LD19.05 0.015.88 LD22.2	O_D15.88   LD9.52

Model Name	Gas Pipe	Liquid Pipe
ARBLN23220	105398 104448 (2) (3)	D222 ID222 ID19.05  (D224 ID19.05  (D254 ID254 ID254 ID254 ID254 ID2554 ID2554 ID2554 ID555 ID55

# Y Branch Pipe for Connection of Outdoor Units

# Heat Pump

#### R410A

MULTI V 5, MULTI V IV heat recovery, MULTI V III heat recovery MULTI V WATER IV heat recovery, MULTI V WATER II heat recovery

(Unit:mm)

			(Unit:mm)
Model Name	High Pressure Gas Pipe	Liquid Pipe	Low Pressure Gas Pipe
ARBLB01621	ID. 15.88 ID. 12.7 ID. 15.88 ID. 15.	ID9.52 ID9.52 ID6.35 ID.9.52 ID6.35 ID.9.52 ID6.35	ID12.7 ID15.88 ID15.88 ID12.7 ID15.88 OD15.88
ARBLB03321	ID. 15.88 ID. 19.05 ID. 19	1D9.52 1D6.35 1D12.7 1D9.52 1D6.35 1D9.52 1D6.35	D15.88 ID19.05 ID15.88 ID19.05 ID12.7 ID15.88 ID19.05 ID12.7 ID19.05 ID 22.2 ID 22.2
ARBLB07121	ID 19:05 ID 28:58 ID 28:58 ID 19:05 ID	LD12.7 LD15.88 LD15.88 LD12.7 LD19.05	1D19.05 1D15.88 1D22.2 1D15.88 1D19.05 1D15.88 1D19.05 1D15.88 1D22.2 1D19.05 1D28.58 1D28.58 1D22.2
ARBLB14521	ID. 34.9 ID. 19.05 ID. 28.58 ID. 25.4 ID. 28.58 ID. 25.4 ID. 28.58 ID. 25.4 ID. 22.2 ID. 12.7	LD15.88 LD19.05 LD22.2 LD15.88 LD22.2 LD15.88 LD19.05 LD15.88 LD19.05	LD34.9 LD41.3 LD34.9 LD28.58 LD34.9 LD38.1 LD34.9 LD28.58 LD34.9 LD38.1 LD34.9

Model Name	High Pressure Gas Pipe	Liquid Pipe	Low Pressure Gas Pipe
ARBLB23220	D349   D413   D381   D2858   D222   D381   D381   D381   D3858   D381   D3858   D385   D385	ID254 ID222 ID254 ID1905    ID254 ID1905   ID1954   ID1905   ID190	D.53.98 D.44.48 D.33.8 D.38.1

# **PRODUCT & SPECIFICATION**

# **Refrigerant Charging Kit Stopper Valves**

Recharging refrigerant after a pump down or when refrigerant is either insufficient or excessive

PRAC1

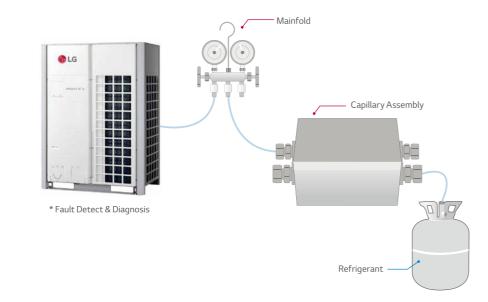


#### **Features**

- Arrange manifold, capillary assembly, refrigerant vessel and scale.
- Connect manifold to the gas pipe service valve of outdoor unit as shown in the figure.
- Connect manifold and capillary tube. Use designated capillary assembly only If designated capillary assembly isn't used, the system may get damaged.
- Connect capillary and refrigerant vessel.
- Purge hose and manifold.
- After "568" is displayed, open the valve and charge the refrigerant.

# **Models Applied**

- MULTI V 5
- MULTI V IV heat pump
- MULTI V IV heat recovery
- MULTI V III heat pump
- MULTI V III heat recovery
- MULTI V PLUS II
- MULTI V SYNC II



# **Stopper Valves**

UNDER 1 / 2 (INCH)
PRVT120
UNDER 7 / 8 (INCH)
PRVT780
UNDER 9 / 8 (INCH)
PRVT980



#### **Features**

Model Name		Specification
PRVT120	Input →  ID6,35 OD9,52 ID12.7	Output(Indoor unit)  ID12.7 ID6.35
PRVT780	Input → ID15.88 ID19.05 ID22.2	→ Output(Indoor unit)  ID22.2 ID18.05 ID15.88
PRVT980	Input →	→ Output(Indoor unit) ID28.58

## Usage

- This unit can be applied for the additional indoor unit's installation.
- This unit can be applied for each indoor unit's service.

#### Installation



- 1. Cut the inlet side of the connector, and weld the pipe.
- 2. If installing additional indoor units, the outlet side connector should be cut according to installation pipe.
- 3. When installing a stopper valve, the flare part should be facing towards additional indoor unit.
- When installing an additional indoor unit, the SVC valve should be in closed state.

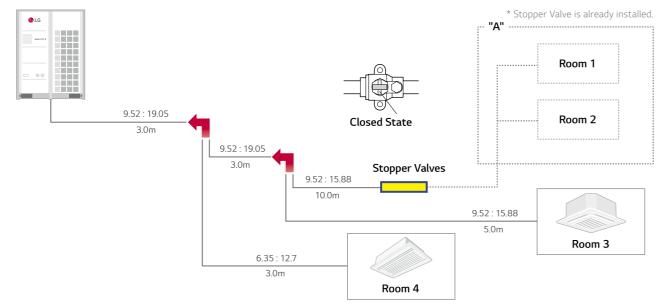
# **PRODUCT & SPECIFICATION**

## **Details of Model Name**

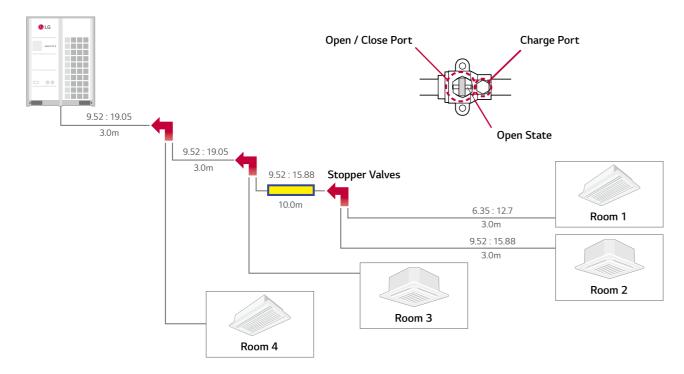
MULTI V. Hydro Kit

#### Case1

(Room 3 & 4: in use / Room 1 & 2: need to install indoor units)



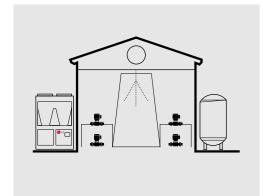
- In case of installation of additional indoor unit, refrigerant of used indoor unit must be discharged. (Room 3 & Room 4)
- If stopper valve is already installed, you can install additional indoor unit without refrigerant loss from the entire system.
- After installation of additional indoor unit, you just need refrigerant charging for "A" section.
- Then, open the Stopper Valve.



INVERTER SCROLL

CHILLER HEATPUMP





# **High Efficiency Inverter Technologies**

- Ultimate inverter scroll compressor.
- Benefits of all inverter scroll compressor.
- · Low noise level.

# **Reliability & Stability**

- Continuous heating operation.
- Back up operation.
- Corrosion resistance. (Ocean Black Fin)
- Black box function.

## **User Convenience**

- HMI touch controller.
- Centralized control.
- Easy BMS interface.

# **Inverter Scroll Chiller**



# Inverter Scroll Chiller Heat Pump Concept

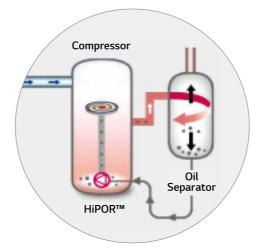
Twin all inverter and HiPOR<sup>™</sup>\*
Improved partial load operation
Wide operation frequency range 30 ~ 130 Hz

\* HiPOR™ : High Pressure Oil Return



# HiPOR<sup>™</sup> (Patent)

- By accurate oil management and control reliability up.
- Efficiency 15% ↑ (30Hz) when applying HiPOR<sup>™</sup> Technology.
- Maximize compressor efficiency by directly returning oil into high pressure compressor.



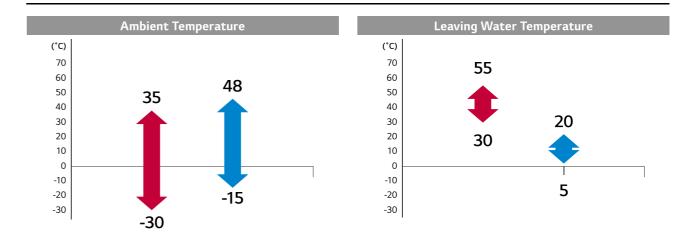


# Capacity Range (Heating & Cooling)

The line up of ISC in '18 is expanded from 3 models in '17 to 8 models'. Max. 10 chillers can be controlled by 1 central controller up to 2,460kW.

Capacity Range [kW]	65	70	80	110	120	130	140	160	180	200	220	240
Heating Capacity		•	•		•		•	•	•	•	•	•
Cooling Capacity	•	•		•		•			•	•	•	

# Operation Range (Heating & Cooling)



HIGH EFFICIENCY INVERTER TECHNOLOGIES

# **Ultimate Inverter Compressor**

As the core technology of the air conditioning system, the ultimate inverter compressor of MULTI V 5 boasts its ultimate efficiency and durability, designed based on the unique technology and innovation of LG HVAC.

#### 1. All Inverter

Provide high efficiency with low vibration and low noise.

## 2. Six By-pass Valves

Prevent compressor damage due to excessively. compressed refrigerant more efficiently than 4 by-pass valves.

# 3. Vapor Injection

Wide operating range via two-stage compression.

## 4. Enhanced Bearing with PEEK Material

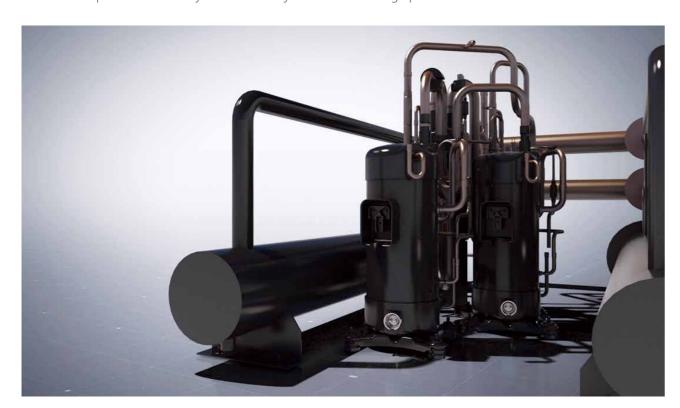
Newly invented system motivated by PEEK. (Polyetherether ketone) bearing used for aero engine to increase operation range and durability.

# 5. Wide Operation Range from 30 to 130Hz

Improved part load efficiency at all operation ranges.

# 6. HiPOR<sup>™</sup> (High Pressure Oil Return)

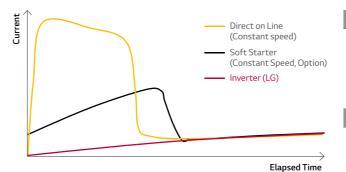
Resolve compressor efficiency loss caused by oil return with high pressure.



# Inverter Comp. vs Constant Speed Comp.

Inverter compressor is more stable and efficient solution than constant speed compressor.

## Comparison of Starting Type



Compressor	Starting Type	Starting Current (Is / FLA*, %)
Constant	Direct on Line	About 650 %
Speed	Soft Starter	200 ~ 350 %
Inverter (LG)	Inverter	No inrush current

<sup>\*</sup> FLA : Full load ampere.

## Inverter's Feature & Benefits



· Reduce starting torque below full load torque.

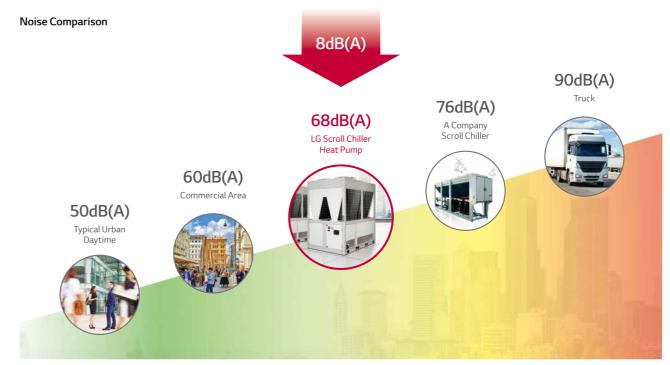
- Mechanical wear ↓

# When Operating

- · Low electric loss due to high value of the power factor\*\*
- Energy efficient
- · Low power input in part load.
- ➡ High SEER
- Continuously adjust compressor output according to the load. (Compressor 15 ~ 125Hz)
- Save energy

## **Low Noise Level**

Lower noise can remove complains from noise pollution and provide a quieter environment.



- \* 222kW Sound pressure level comparison. (Heat pump model)
- \* Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard.

<sup>\*\*</sup> Power factor: Ratio between active power (kW) and total power. (kVA)

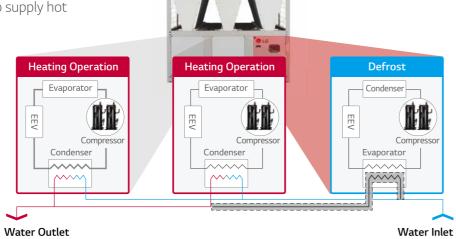
**RELIABILITY & STABILITY** 

# **Continuous Heating Operation**

Continuous heating minimizes the decrease of water outlet temperature during defrosting for multi circuit model.

Multi cycle can defrost each cycle individually to supply hot water continuously multi cycle can defrost each cycle individually to supply hot water continuously.

\* Applied up to 6 scroll compressors per



# **Back Up Operation**

If one compressor or one cycle has a trouble or needs to be repaired, back up operation helps the whole system to operate continuously.

#### Compressor Back Up



Cycle Back Up



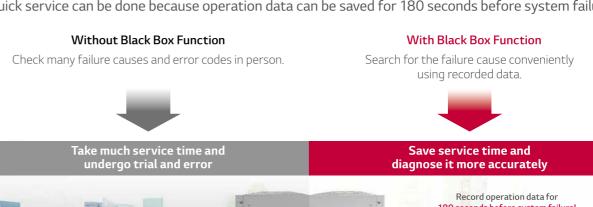
# **Corrosion Resistance (Ocean Black Fin)**

'Ocean Black Fin' heat exchanger is highly corrosion resistant, designed to perform in corrosive environments such as contaminated and humid condition.



## **Black Box Function**

Quick service can be done because operation data can be saved for 180 seconds before system failure.





# **USER CONVENIENCE**

# **HMI Touch Controller**

High level control option is pre-installed such as cycle monitoring, schedule control and demand control with HMI touch controller.

# User Friendly HMI Touch Controller



- Checking heat pump information (Pump / Flow status, Pump On/Off, Flow switch On/Off Etc.)
- Monitoring heat pump operation (Each cycle operation status, Air temperature Etc.)
- 5 chillers multiple control
- Scheduling function

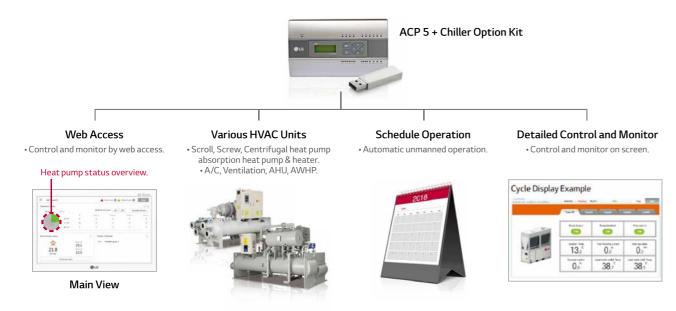
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- Anti-freezing function / displaying error history etc.
- RS485 1Port, SD card (Memory)

# MAX 500M HMI Touch controller can be installed separately in operation room RS485 Communication Additional Installation (Option) S00m Remote Controlling

# **Centralized Control of LG Heat Pump (Option)**

LG central controller 5 series (Chiller option kit) provide heat pump remote control and cycle monitoring. (ACP 5 : Max. 10 chillers , AC Smart 5 : Max. 5 chillers)



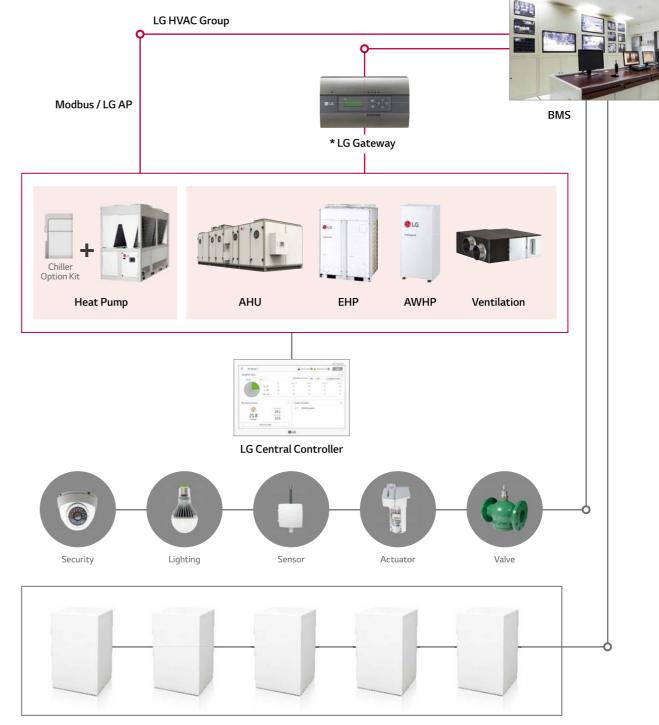
# **Easy BMS Interface**

LG provides heat pump controller system and BMS communication function.

# LG HVAC Group

BMS: Building Management System

\* LG ACP BACnet / LONwork gateway is unconvertable to LG heat pump. Direct Modbus connection is available.



Other Company's HVAC Group

# **PRODUCT & SPECIFICATION**

# **Inverter Scroll Chiller Heat Pump**



















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#### **Features**

- Ultimate inverter scroll compressor
- Benefits of all inverter scroll compressor
- Continuous heating operation
- Back up operation
- Corrosion resistance (Ocean Black Fin)
- Black box function
- Low noise level
- HMI touch controller
- Centralized control
- Easy BMS interface

# Model Line Up

Catagory	Chassis	Model Name						
Category	Cilassis		Heating Capacity (RT)					
	1 Unit	ACHH0	ACHH023LBAB					
	1 Offic	2	23					
3 Phase Model	2 Unit	ACHH033LBAB	ACHH040LBAB	ACHH045LBAB				
3Ø, 380 ~ 415V, 50Hz		34	40	47				
		ACHH050LBAB	ACHH060LBAB	ACHH067LBAB				
		51	60	70				

# Inverter Scroll Chiller Heat Pump (R410A) Specification

Chiller He	eat Pump	Model	ACHHUZULDAD	ACHHUZSLBAB	ACHHUSSLBAB	H.		ACHHUSULDAD	ACHHOOOLBAB	ACHHU0/LB/	
Power		Phase, Lines,V				3, 4, 38	30 ~ 415				
	0 11	kW	65.0	74.0	114.0	130.0	148.0	171.0	195.0	222.0	
	Cooling	RT	18.5	21.0	32.4	37.0	42.1	48.6	55.4	63.1	
apacity		kW	70.3	82.0	120.0	140.6	164.0	180.0	210.9	246.0	
	Heating	RT	20	23	34	40	47	51	60	70	
nput	Cooling	kW	22.2	27.4	36.8	44.4	54.8	55.2	66.6	82.2	
ower	Heating	kW	21.6	27.3	35.3	43.3	54.7	52.9	64.9	82.0	
/lax Opera	ting Current	А	39	48	72	78	96	108	117	144	
	Cooling	W/W	2.93	2.70	3.10	2.93	2.70	3.10	2.93	2.70	
fficiency	Heating	W/W	3.25	3.00	3.40	3.25	3.00	3.40	3.25	3.00	
SEER	1100001119	W/W	4.40	4.20	4.50	4.40	4.20	4.50	4.40	4.20	
COP		W/W	3.30	3.30	3.30	3.30	3.30	3.30	3.30	3.30	
ound Pres	SSIIFA	dB(A)	67	68	68	68	68	68	68	68	
	Cooling	UD(A)	84	86	87	90	91	88	91	92	
ound Ower	Heating	dB(A)	86	87	87	90	91	88	91	92	
	_		00	0/	0/			00	91	92	
	Type No. of	-					roll				
	Compressor	EA	7	2		4			6		
Compressor		-			1	P\	/E	1			
	Oil Charge	сс	1400	0 x 2		1400 x 4			1400 x 6		
	Sump Heater	W		x 2		60 x 4			60 x 6		
	Туре	-	30				10A	1	00 / 0		
	Amt of						10/1		701 6		
Refrigerant		Kg	7.0kg	g x 2		7.0kg x 4			7.0kg x 6		
,	GWP	-				208	37.5				
	tCO <sub>2</sub> eq	-	29	.23		58.45		87.68			
	Туре	-			Plate						
Evaporator   Water)	Pressure Drop	kPa	21.5	28.7	18.7	21.5	28.7	18.7	21.5	28.7	
	Maximum Pressure (Refrigerant / Water)	kg/cm²	42 / 10								
	Standard Flow (Cooling/ Heating)	LPM	186 / 200	211 / 235	327 / 345	372 / 400	411 / 470	490 / 518	558 / 600	633 / 705	
	Inlet/Outlet Diameter (Water Pipe) Type	mm -						A / 65A			
	No. of Fan			2		4	DC		6		
an	No. of Vanes	EA		<u>Z</u>			1		6		
notor	Air Flow Rate	EA	210 2.6	21000	210 4 @1000			210 v.6. @1000			
		CMM		01000rpm	210 x 4 @1000rpm			210 x 6 @1000rpm			
vnancie	Motor Power	W	900	) x 2		900 x 4	-\/		900 x 6		
xpansion	OIIIL	-		20		EI OZO	- V	I	1420		
Weight	10/	kg		20	1500	970	1500	2224	1430	2204	
· ·	W	mm	765	765	1528	1528	1528	2291	2291	2291	
Dimension		mm	2293	2293	2293	2293	2293	2293	2293	2293	
	D	mm	2154	2154	2154	2154	2154	2154	2154	2154	
ootprint	10.1.4	m²/RT	0.089	0.078	0.102	0.089	0.078	0.101	0.089	0.078	
rotection evices	High / Low Pressure	-	0	0	0	0	0	0	0	0	
	Anti Frost	-	0	0	0	0	0	0	0	0	
emote Co	ntrol	-				Mod	dbus				
elliote Co	Power Line	mm <sup>2</sup>	25.0mr	m² x 5C		50.0mm <sup>2</sup> x 5C			95.0mm <sup>2</sup> x 5C		
	Cooling	°C	5 ~ 20								
ower		°C									
ower			30 ~ 55 - 15 ~ 48								
ower Outlet emperature	Heating Cooling	°C		- 15 ~ 48 - 30 ~ 35							
Power  Outlet Temperature	Heating Cooling					- 30	~ 35				
Power Dutlet Temperature Ambient Temperature	Heating Cooling Heating	°C	7	'5			~ 35		200		
Power Outlet Temperature Ambient Temperature	Heating Cooling Heating age Breaker d Load		7	75		125	- 35 100%		200		

- 1. Due to our policy of innovation some specifications may be changed without prior notification.

- 1. Due to our policy or innovation some specifications may be changed without prior notification.

  2. Capacities and Inputs are based on the following conditions.

  Cooling: Outdoor air temp. 35°C, Water inlet temp. 12°C, Water outlet temp. 7°C

  Heating: Outdoor air temp. 7°C, Water inlet temp. 40°C, Water outlet temp. 45°C

  3. Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard. Sound power level is measured ISO 9614:2009 by sound intensity method. Therefore, these values can be increased owing to ambient conditions during operation.

  4. This product contains fluorinated greenhouse gases. (R410A)

CHILLER HEAT PUMP

# **PRODUCT & SPECIFICATION**

## **Selection Procedure**

#### Selection Guide

The product information required in various requirements is written in detail from Chapter 6. If you need a product for special system application or product with the condition outside this procedure, please get consultation from nearby sales office or specialty store.

#### **Selection Procedure**

#### 1. Check Usage Condition

Before selecting the model, the following usage conditions must be decided.

- Cold and hot water in/out temperature and outdoor temperature.
- Cold and hot water flow amount.

(Flow amount can be calculated if you know the freezing load and chilled water in/out temperature.)

#### 2. Selecting Candidate Model

Required rated capability is selected through load calculation, and you can select the corresponding model by looking at cooling / heating capability change table. When you select the candidate model, do not select a model with less volume than the required rated capability, but select a model with the same or bigger volume.

#### 3. Performance Adjustment for Fouling

The data in this technical data manual is based on chilled water fouling coefficient of 0.000018 m<sup>2</sup> °C/W.

#### 4. Performance Adjustment after Adding Freeze and Burst Prevention Solution

If cooling operation is performed in winter, or if water inside the cycle is not removed in the resting phase, you have to add freeze and burst prevention solution to protect from freeze and burst.

Freezer characteristics change by adding freeze and burst prevention solution, so it should be adjusted.

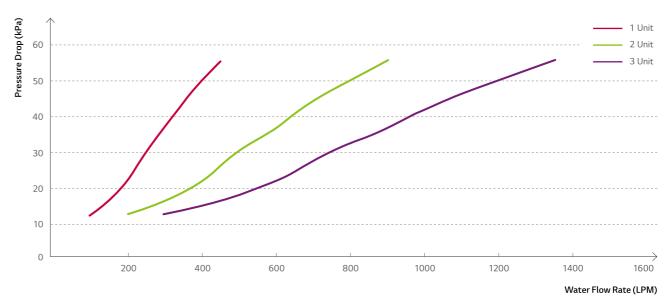
Refer to the following table for the adjustment coefficient after adding freeze and burst prevention solution.

#### 5. Finalizing the Model

As a result of verifying product performance and power consumption considering various adjustment coefficients for the candidate models, if there is no problem, you can finalize it as the final model. If there is a problem, review again from the candidate model selection stage.

Anti-freeze Type	Item	Anti-freeze % by wt								
Allti-freeze Type	Itelli	10 %	20 %	30 %	40 %	50 %				
	Cooling	0.998	0.997	0.995	0.993	0.992				
Methanol	Heating	0.995	0.990	0.985	0.979	0.974				
	Pressure Drop	1.023	1.057	1.091	1.122	1.160				
	Cooling	0.996	0.991	0.987	0.983	0.979				
Ethylene Glycol	Heating	0.993	0.985	0.977	0.969	0.961				
	Pressure Drop	1.024	1.068	1.124	1.188	1.263				
	Cooling	0.993	0.987	0.980	0.974	0.968				
Propylene Glycol	Heating	0.966	0.973	0.960	0.948	0.935				
	Pressure Drop	1.040	1.098	1.174	1.273	1.405				

# ACHH Series Evaporator Head Loss Graph



## Example of Selection

Determine inverter scroll chiller heat pump unit size and operating conditions required to meet given capacity at given conditions.

#### Step I

- Given
- Capacity: 115kW
- Leaving chilled water Temp: 7°C

- Cooler water temp different : 5°C
- Condenser entering air temp: 35°C

• Power input: 46.4kW x fouling factor

• Cooling water flow: 353LPM

• Pressure drop: 34kPa

coefficient (1.0) = 46.4kW

Fouling factor: 0.018

Note: For other than approximately 6 to 8°C temperature difference, unit selection must be made using the selection software. (LATS ISC) and contact I.G. consultant

#### Step II

- From heat pump ratings table on page 7 to 24 and pressure drop curves on page 25, determine operating data for selected unit.
- Unit: ACAH040LBAA
- Capacity: 123kW x fouling factor coefficient (1.0)
  - = 123kW (See 100% capacity table)

Note: If the heat pump load is larger than the demand capacity, Check the partial load capacity table.

#### Step III

• Review if the calculated specification is suitable for the site.

1.1

Water Outlet

(65A)

Water Inlet

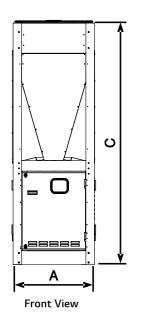
(65A)

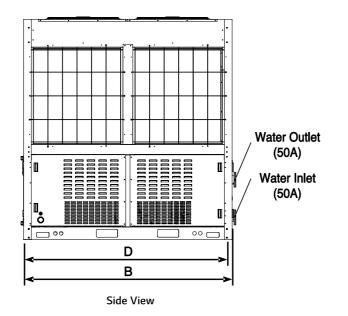
**PRODUCT & SPECIFICATION** 

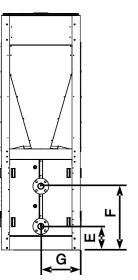
# **Drawings**

ACHH020LBAB / ACHH023LBAB

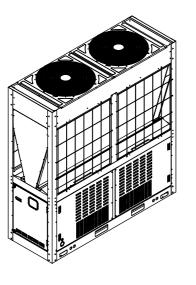
[Unit:mm]







Rear View



 Classification
 Dimension

 A
 765

 B
 2,198

 C
 2,300

 D
 2,154

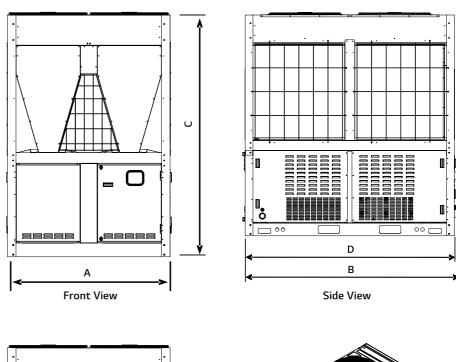
 E
 230

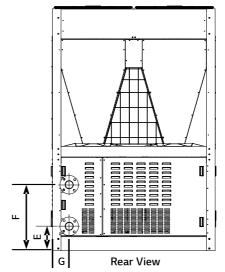
 F
 619

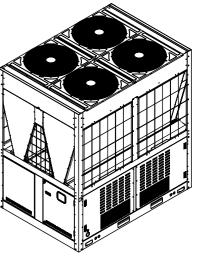
 G
 382.3

ACHH033LBAB / ACHH040LBAB / ACHH045LBAB

[Unit:mm]







Classification	Dimension
Α	1,528
В	2,199
С	2,300
D	2,154
E	230
F	619
G	158.8

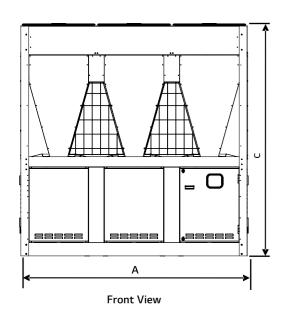
**PRODUCT & SPECIFICATION** 

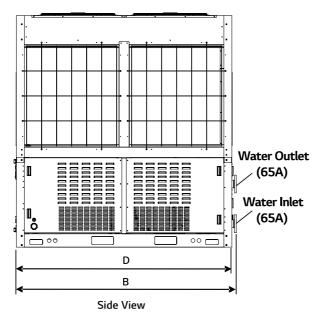
# **Drawings**

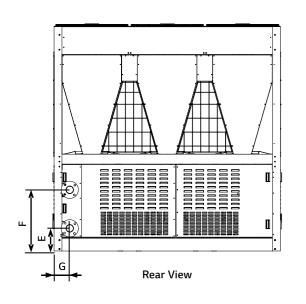
ACHH050LBAB / ACHH060LBAB / ACHH067LBAB

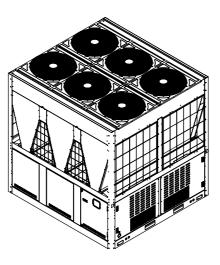
[Unit:mm]

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Classification	Dimension
А	2,291
В	2,199
С	2,300
D	2,154
Е	230
F	619
G	158.8

# Water Pipe Installation

- Appropriate pressure of pipe connection is flange connection of 1 MPa or below.
- Size of the water pipe must be the same as that of the product or larger.
- If there is risk of dew drops forming, always install the thermal insulation material on the outlet pipe of the cold water.
- To avoid connected water pipe from creeping from the load, use appropriate hook for support.
- To prevent the pipe connected part from freezing during the winter season, always install the drain valve at the most bottom of the pipe system.
- Cold water inlet pipe is located at the bottom and the outlet pipe is installed on the top.
- When connecting several chillers, refer to the following for common pipe size.

Full Product Ca	pacity	20 RT	40 RT	60 RT	80 RT	100 RT	120 RT	140 RT	160 RT	180 RT
Common Piper	Size	65 A	80 A	100 A	100 A	125 A	125 A	125 A	150 A	150 A
	20 RT	0								
Product	40 RT		0		00	0		00	0	
	60 RT			0		0	00	0	00	000

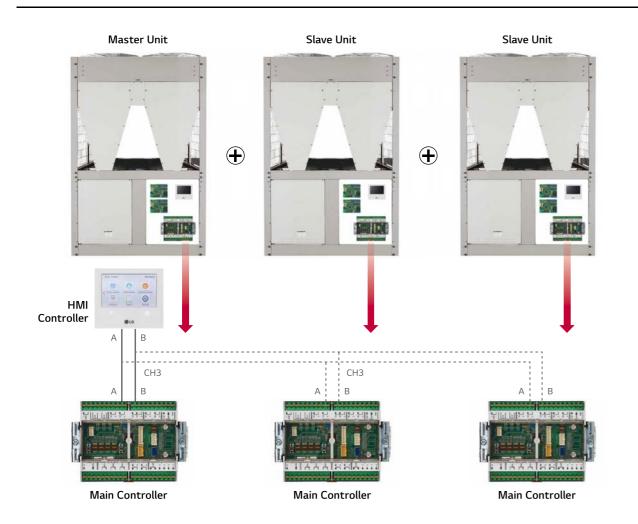
Full Product Ca	pacity	200 RT	220 RT	240 RT	260 RT	280 RT	300 RT
Common Piper	Size	150 A	200 A				
	20 RT						
Product	40 RT	00	0		00	0	
	60 RT	00	000	0000	00	0000	00000

# Water Pump Control

- If the cold water pump is not operating for a long period of time or if the anti-freeze liquid is not used as the cold water, the anti-freeze pump control must be installed to prevent the pipe from freezing.
- The vibration of the pump can transfer to the pipe to cause noise indoors. As the plan to prevent the noise from spreading in the pump, install flexible joints at the inlet/outlet and use the anti-vibration amount for the pump support.

**PRODUCT & SPECIFICATION** 

# **Unit Combination**



- 1) Communication line is divided A into B like a picture and is jump connected to main unit and main controller CH3 of slave unit.
- 2) Communication line jump connected is divided A into B to HMI of master unit and in connected.
- 3) Use 2-line shield as a communication line.
- 4) Separately install the communication and power cable of the heat pump so that communication cable is not affected by the electric noise generated from power cable.
- (Do not pass though the same electric pipe.)
- 5) Unit combination is able to connect up to 5 units.

## **A** WARNING

- If number and address of product to want to interlock is not set from HMI, error will occur. (Please refer to control > Freezer interlocking control about HMI address setting)
- If main controller address doesn't match HMI address, error will occur. (Please refer to control > Freezer address setting about controller address setting)

# **Centralized Control Option**

# **LINE-UP**



# Central Controller Line Up

Model Name	PQCSZ250S0	PACEZA000	PACS5A000 PACS4B000	PACP5A000 PACP4B000	PACM5A000
	9-10-10-10-10-10-10-10-10-10-10-10-10-10-	Constitution All 1 Artists  Constitution with the same and the same an		**************************************	**************************************
Maximum number of Units	32	64	128	256	8,192
Individual / Group Control	0	0	0	0	0
Individual Controller Lock	0	0	0	0	0
Error Check	0	0	0	0	0
Slave Mode (Interlocking with Higher Level Controller)	0	0	0	-	-
Schedule	Weekly	Yearly	Yearly	Yearly	Yearly
Remote Access	-	By client S/W	Web	Web	Web
Emergency Stop & Alarm Display	-	0	0	0	0
Power Consumption Monitoring (with PDI)	-	0	0	0	0
Auto Changeover / Setback	-	0	0	0	0
Temperature Limit	-	0	0	0	0
Operation Time Limit	-	-	0	0	0
Visual Navigation	-	-	0	0	0
Operation Trend	-	-	0	0	0
Interlock Control	-	-	0	0	0
Virtual Group Control	-	-	0	0	0
ODU Capacity Control	-	-	0	0	0
Energy Navigation (with PDI)	-	-	0	0	0
ACS IO Module Interlocking	-	-	0	0	0
NEW (BMS Integration (BACnet, Modbus protocol)	-	-	O (PACS5A000 only)	O (PACP5A000 only)	-
NEW IPv6 Support	-	0	O (PACS5A000 only)	O (PACP5A000 only)	-